

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
A	09/12/2002	CHANGED HUB TO 123776-22	ZS	RJH	HM

977554-01
S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 15.00 B.C.
4.00" PUMP PILOT S.A.E. "B" PUMP MOUNT.
(4) 1/2-13 TAPPED HOLES EQUALLY
SPACED ON 5.000 B.C.

123243-20
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

PUMP
OR
MOTOR

1.650 PUMP SHAFT

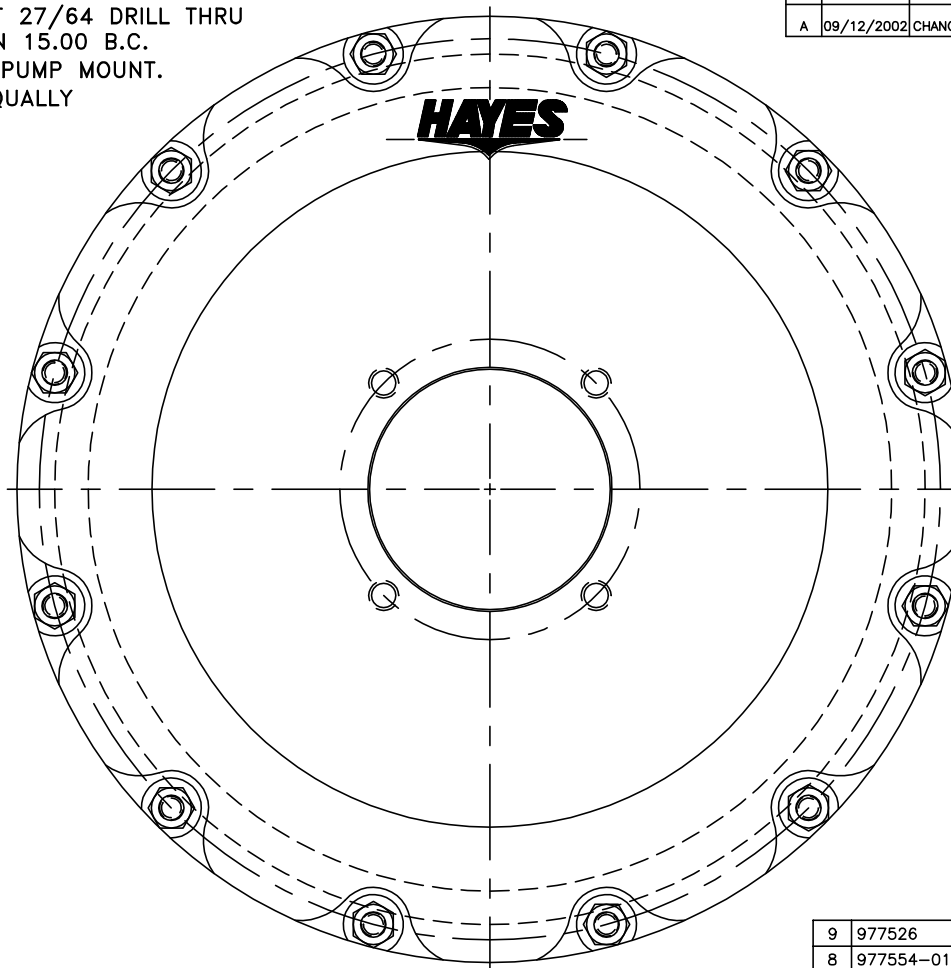
123776-22
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

DEUTZ 2200-1771
FLYWHEEL SAE #8/#10

SAE 4 HOUSING

2.795
(71.1mm)
3.110
(79mm)
3.150
5.275

2.125



COUPLING ASS'Y
#125276

UP TO 65 HP

9	977526	BOLT KIT	1
8	977554-01	SAE #4 HOUSING	1
7	801912	GREASE	1
6	HP-937-S-32	HUBBARD PLUG	1
5	HX200	7/16-20x1 HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123776-22	COUPLING HUB	1
1	123243-20	FLYWHEEL PLATE	1

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 15° MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE DEUTZ HOUSING W/ FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY SCALE	DATE 1-23-02	DRAWING NO. 977600 SHEET OF REV.