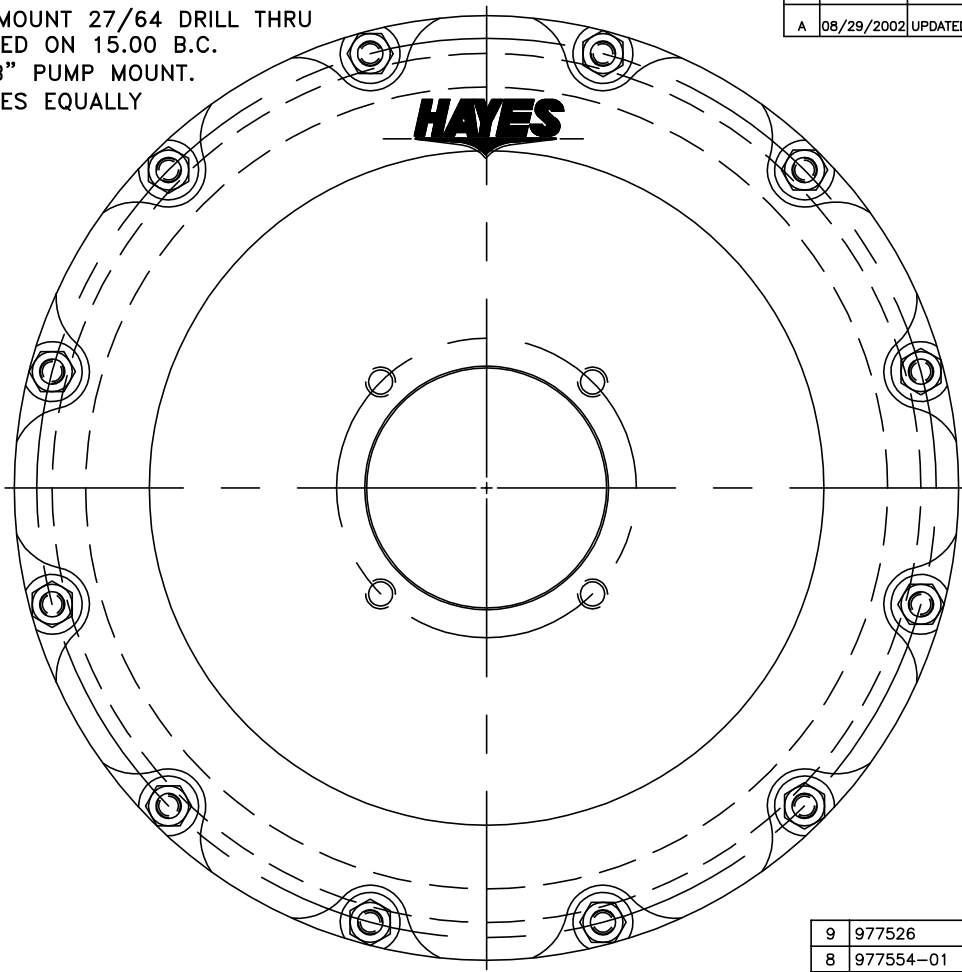
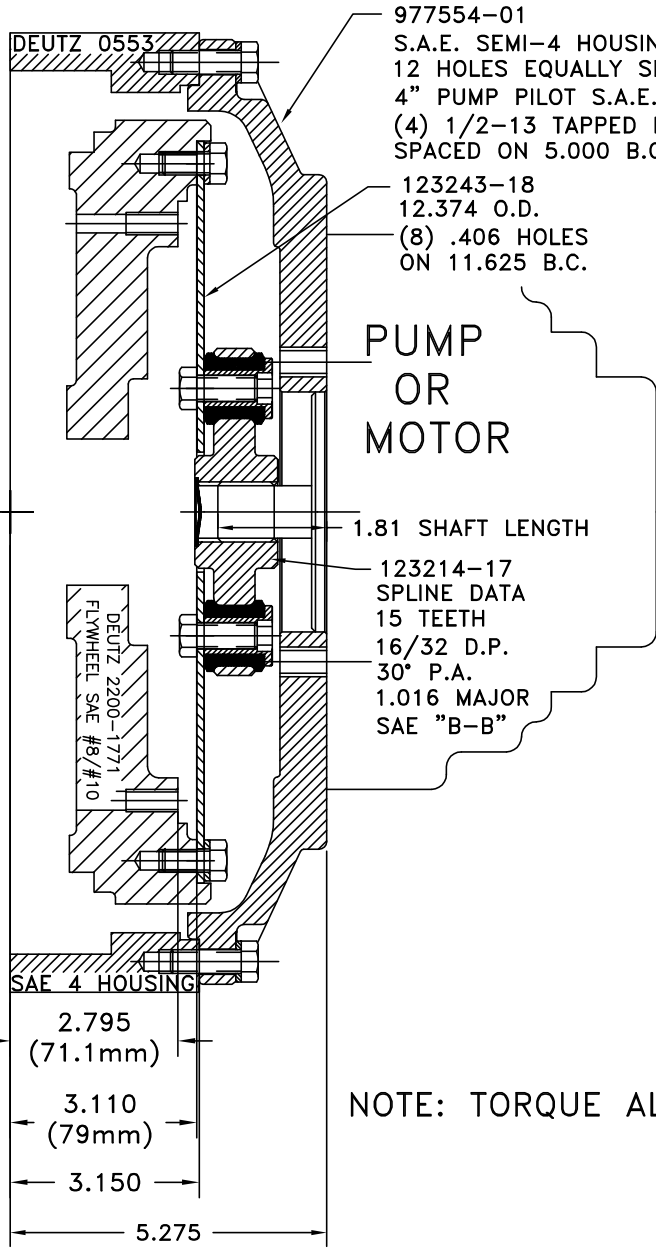


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
A	08/29/2002	UPDATED HOUSING.	ZS	RJH	HM



NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

COUPLING ASS'Y
#124386

UP TO 110 HP

QTY.	DESCRIPTION	PART NUMBER	DET.
1	BOLT KIT	977526	9
1	SAE #4 HOUSING	977554-01	8
1	GREASE	801912	7
1	HUBBARD PLUG	HP-1125-S-32	6
6	HHB	HX200	5
6	THREADED BUSHING	123727	4
6	NEOPRENE INSERT	H62500	3
1	COUPLING HUB	123214-17	2
1	FLYWHEEL PLATE	123243-18	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS Ⓢ CIRCULAR RUN OUT Ⓣ TOTAL RUN OUT Ⓜ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY LAWSON	DATE 6-24-02	DRAWING NO. 977604
		CHECKED BY SCALE	SHEET OF REV.	

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED, COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY. IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT OUR CONSENT.