

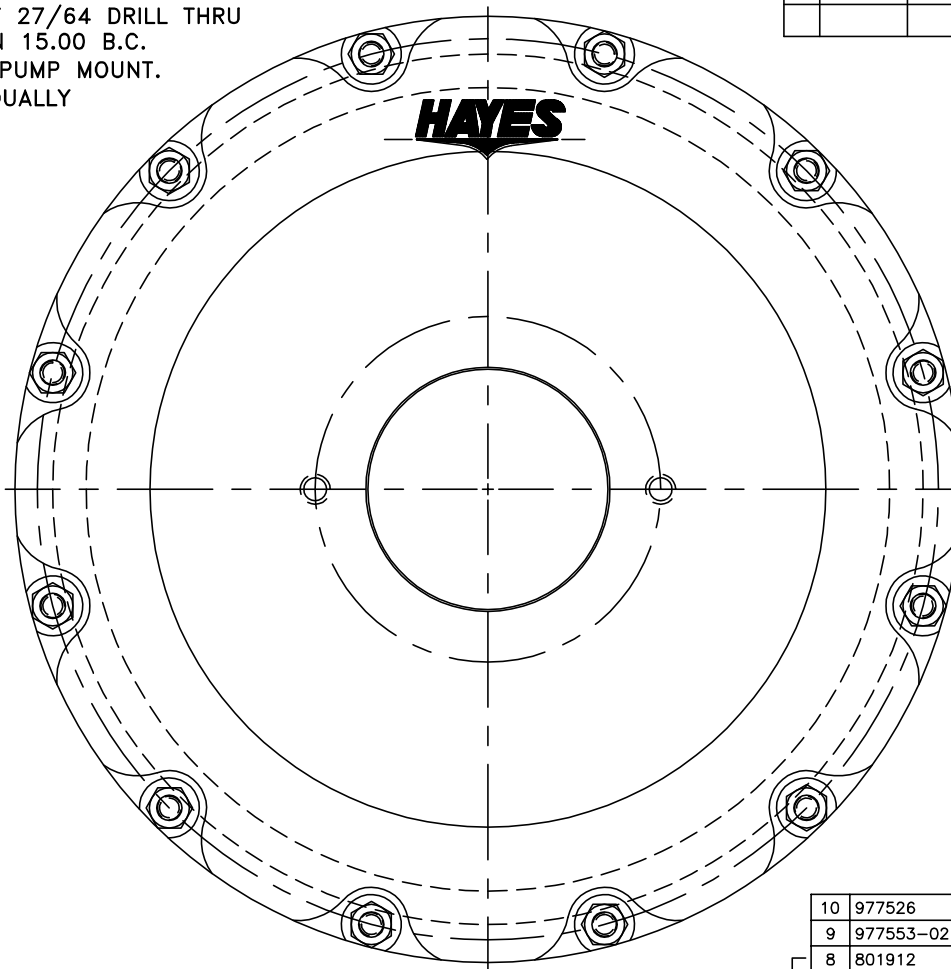
977553-02  
S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU  
12 HOLES EQUALLY SPACED ON 15.00 B.C.  
4.00" PUMP PILOT S.A.E. "B" PUMP MOUNT.  
(2) 1/2-13 TAPPED HOLES EQUALLY  
SPACED ON 5.750 B.C.

123243-06  
9.499 O.D.  
(8) .343 HOLES  
ON 8.750 B.C.

PUMP  
OR  
MOTOR

1.65" PUMP SHAFT

123776-39  
SPLINE DATA  
13 TEETH  
16/32 D.P.  
30° P.A.  
.885 MAJOR  
SAE "B"



2.400  
(71.1mm)  
3.400  
(79mm)  
3.150  
5.275

SAE 4 HOUSING

COUPLING ASS'Y  
#127961

UP TO 65 HP

10	977526	BOLT KIT	1
9	977553-02	SAE #4 HOUSING	1
8	801912	GREASE	1
7	HP-1125-S-32	HUBBARD PLUG	1
6	N250	7/16-20 NUT	6
5	HX230	7/16-20 x 1 3/4" HHB	6
4	123000-00	STEEL BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123776-39	COUP HUB [13T16/32\3.250]	1
1	123243-06	FLYWHEEL PLATE [7.5\3.250]	1

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED  
SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,  
COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.  
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY  
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES  
FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 15° MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	TITLE DEUTZ HOUSING W/ FLYWHEEL COUPLING ASS'Y MATERIAL	<div> </div>	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING	DATE 08-09-05	DRAWING NO. 977632
		CHECKED BY SCALE		SHEET OF REV.