

KUBOTA HOUSING
P/N:1C010-04611

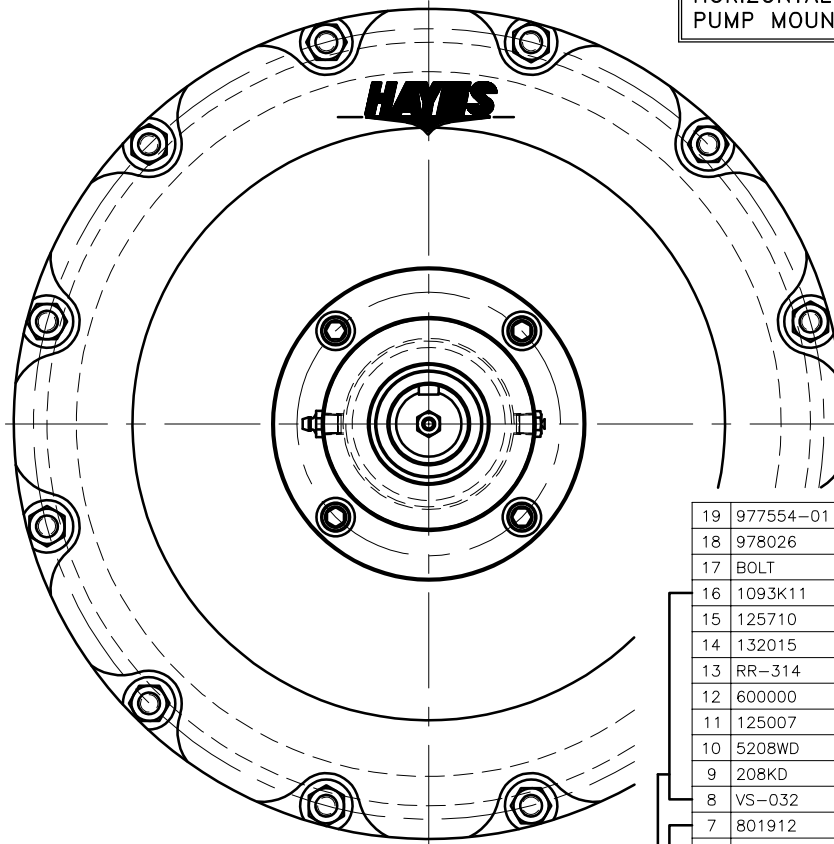
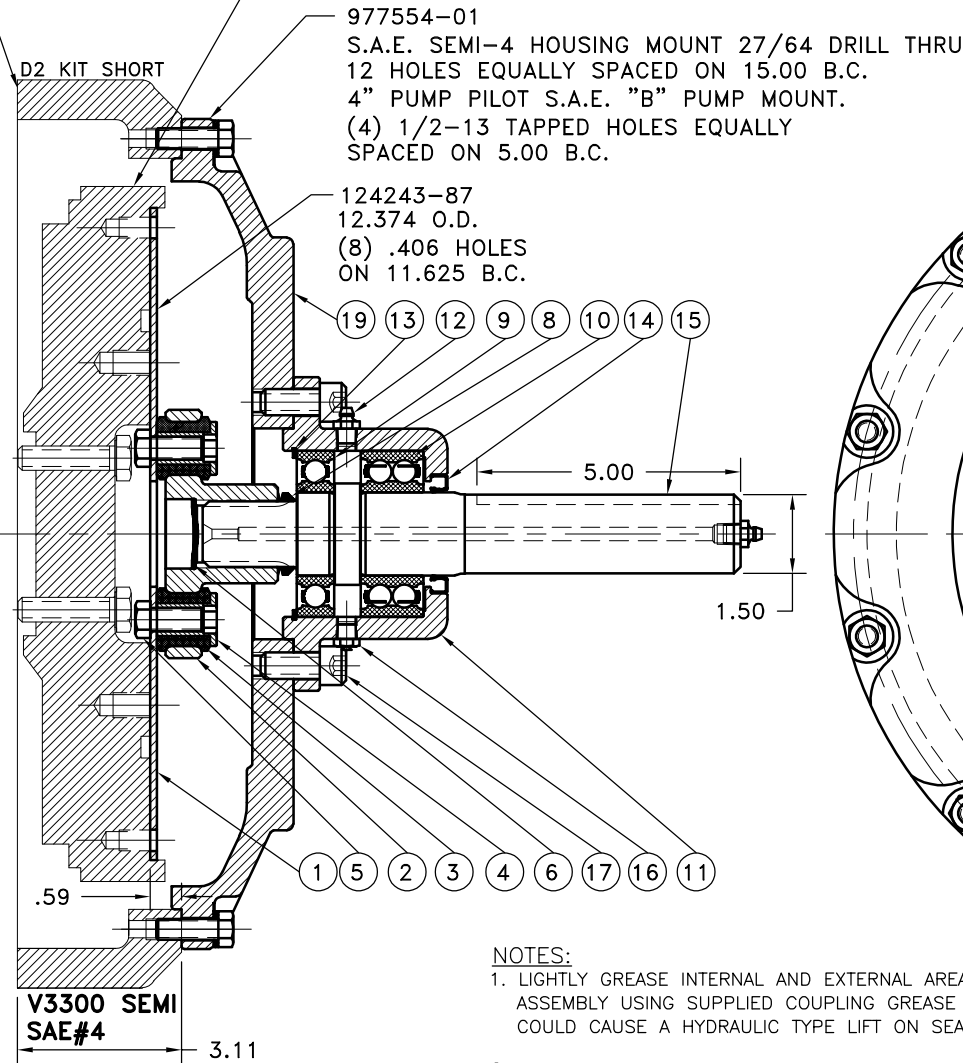
KUBOTA FLYWHEEL
P/N:1C010-25111

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
C	06/08/2016	CHANGED SEAL	BSL	HM	JM

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERK
AND RELIEF VALVE ARE LOCATED
HORIZONTAL WHEN MOUNTING ON TO
PUMP MOUNT PLATE OR HOUSING.



UP TO 110 HP

19	977554-01	SEMI SAE#4 HOUSING	1
18	978026	BOLT KIT (PRE-ASSEMBLED)	1
17	BOLT	1/2-13x1-1/8 SHCS D	4
16	1093K11	RELIEF VALVE	1
15	125710	SPLINED SHAFT	1
14	132015	SEAL	1
13	RR-314	SNAP RING	1
12	600000	GREASE ZERK	2
11	125007	BEARING HOUSING	1
10	5208WD	DOUBLE BEARING	1
9	208KD	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	HUBBARD PLUG	1
5	BOLT	7/16-20x1 HHB Y D	8
4	123727	THREADED BUSHING	8
3	H62500	NEOPRENE INSERT	8
2	129047	COUPLING HUB	1
1	124243-87	FLYWHEEL PLATE	1

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.

3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

SUB-ASS'Y #125711

COUPLING ASS'Y #129046

NOTES:

1. HOUSING WILL FIT THE KUBOTA V3300-TE-2 OR ANY KUBOTA USING THE FLYWHEEL AND FLYWHEEL HOUSING LISTED ON THIS DRAWING.
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

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SYMBOLS		DET.		PART NUMBER		DESCRIPTION		QTY.	
DO NOT SCALE DRAWING		TOLERANCES UNLESS OTHERWISE SPECIFIED		125 MAXIMUM		ANGLE ±1/2°		FRACTION ±1/32	
FLATNESS		CIRCULAR RUN OUT		DECIMAL		.00 ±.01		.000 ±.005	
STRAIGHTNESS		TOTAL RUN OUT		CYLINDRICITY		FINISH			
ANGULARITY		PERPENDICULARITY		PARALLELISM		CONCENTRICITY		TRUE POSITION	
ROUNDNESS		CIRCULAR RUN OUT		TOTAL RUN OUT		CYLINDRICITY		FINISH	
CLASS		BS ASSY		MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>		DRAWN BY		DATE	
DESCRIPTION		KBV3300,1-1/2,5		CHECKED BY		SIETING		06-16-08	
						SCALE		DRAWING NO.	
								977655	
								SHEET OF REV.	

HAYES
MANUFACTURING INC. ®

TITLE
KUBOTA V3300 STUB SHAFT ASS'Y

MATERIAL

DRAWING NO.

977655

SHEET OF REV.