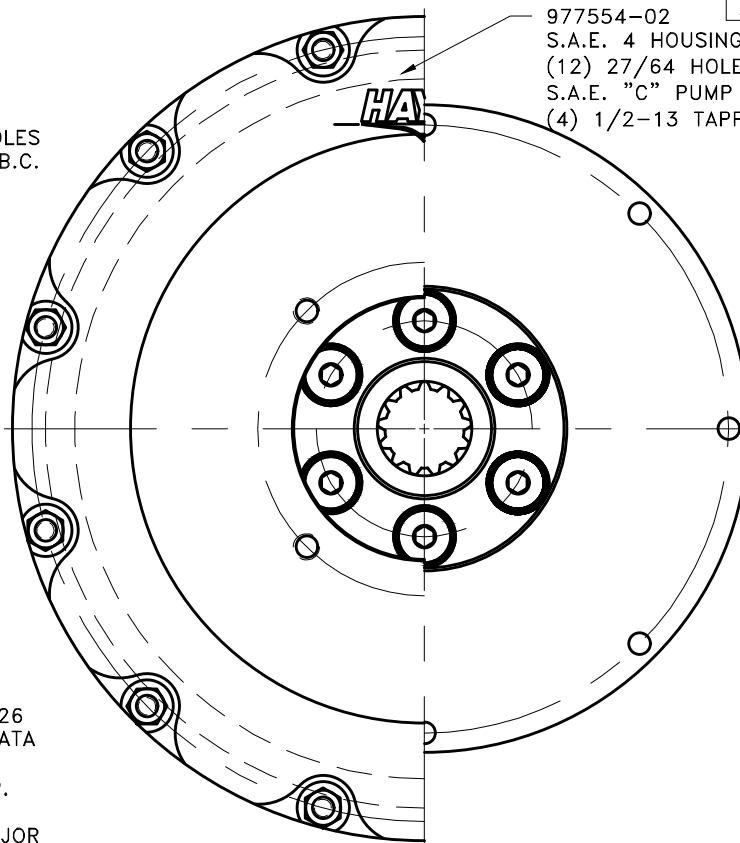
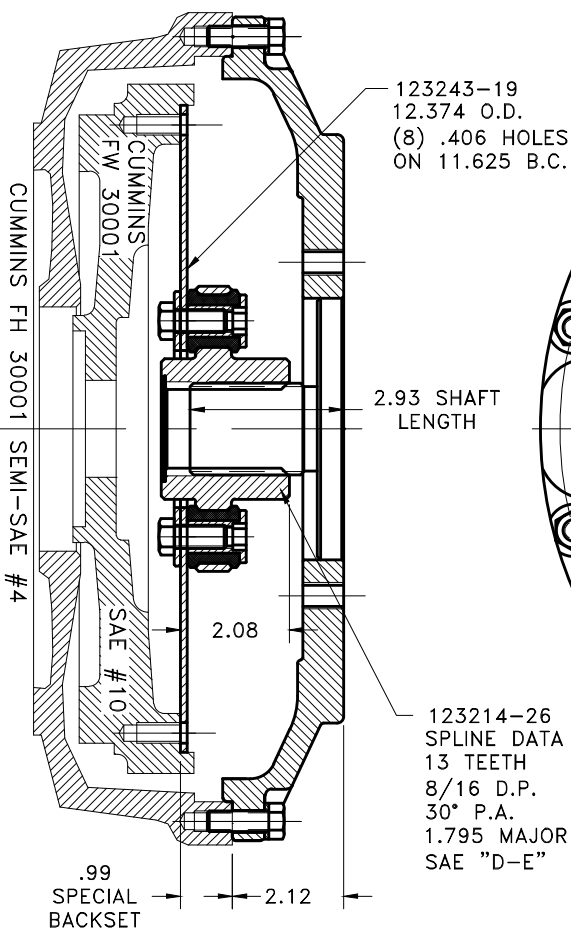




**NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.
CUMMINS 3.3 LITRE
SEMI-#4 HOUSING AND SAE #10 FLYWHEEL**

**COUPLING ASS'Y
#125427**

UP TO 120 HP

10	977704	BOLT KIT (PRE-ASSEMBLED)	1
9	977554-02	SEMI-#4 HOUSING	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	BOLT	7/16-20x1 HHB Y D	6
5	123727	THREADED BUSHING	6
4	H62500	NEOPRENE INSERT	6
3	124623	BACKING PLATE	1
2	123214-26	COUPLING HUB	1
1	123243-19	FLYWHEEL PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL FRACTION ±1/32 ANGLE ±1/2° DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS CUMMINS DESCRIPTION CUMB33LUG,13T8/16,C4,120		MAKE: ☒ BUY: ☐		DRAWN BY SIETING DATE 11-22-2011 CHECKED BY SCALE	
TITLE FLYWHEEL COUPLING ASS'Y MATERIAL		DRAWING NO. 977679 SHEET OF REV.			

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