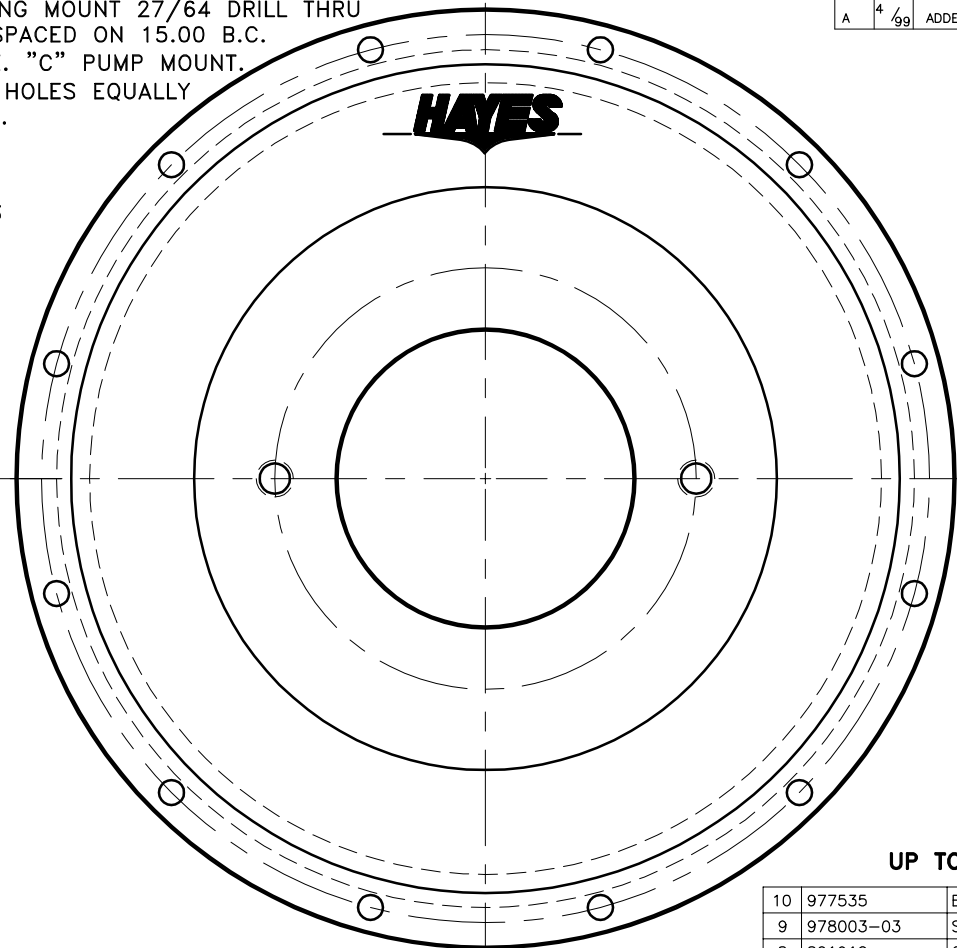
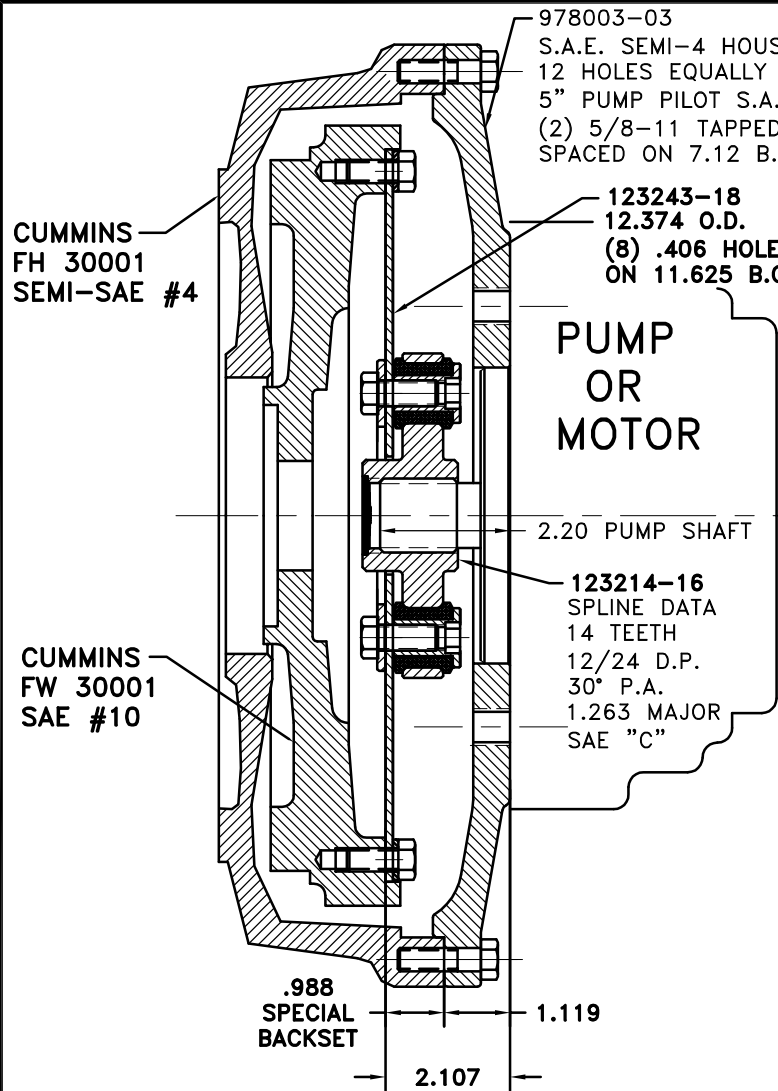


SYM.	DATE	CHANGE DESCRIPTION	DWN.
A	4 / 99	ADDED TORQUE VALUES	RH



**COUPLING ASS'Y  
#124950**

**UP TO 120 HP**

QTY.	PART NUMBER	DESCRIPTION
1	977535	BOLT KIT
1	978003-03	SAE #4 HOUSING
1	801912	GREASE
1	HP-1125-S-32	HUBBARD PLUG
6	HX200	7/16-20x1 HHB
6	123727	THREADED BUSHING
6	H62500	NEOPRENE INSERT
1	123214-16	COUPLING HUB
1	124623	BACKING PLATE
1	123243-18	FLYWHEEL PLATE

**NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.  
CUMMINS 3.3 LITRE SEMI-4 HOUSING  
& SAE 10 FLYWHEEL**

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊕ CONCENTRICITY ⊙ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING			
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	ANGLE ±1/2°			
	FRACTION ±1/32			
	DECIMAL			
	.00 ±.01			
	.000 ±.005			
	.0000 ±.0005			
	- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES			
	BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			
		<b>HAYES</b> TM MANUFACTURING INC.		
		TITLE <b>CUMMINS 3.3 LITRE HOUSING &amp; FLYWHEEL COUPLING ASS'Y</b>		
		MATERIAL		
		DRAWN BY HAYEMAN	DATE 3-10-99	DRAWING NO. <b>978002</b>
		CHECKED BY	SCALE	SHEET OF REV. OF

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