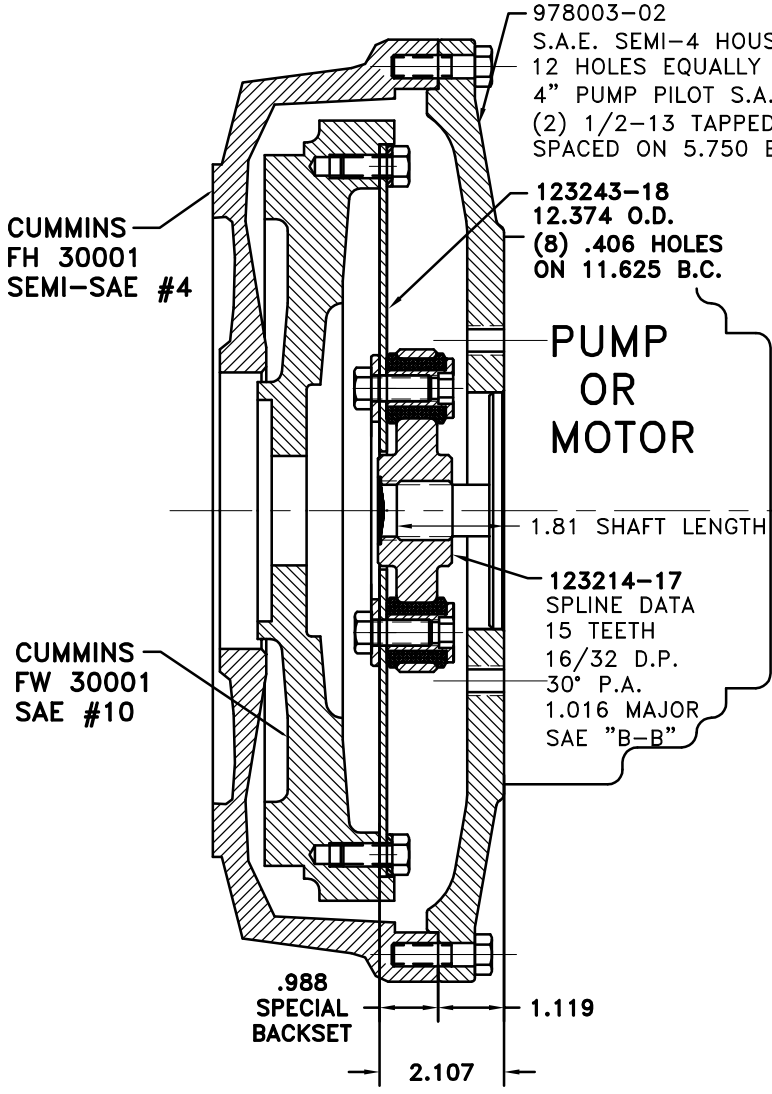


SYM.	DATE	CHANGE DESCRIPTION	DWN.
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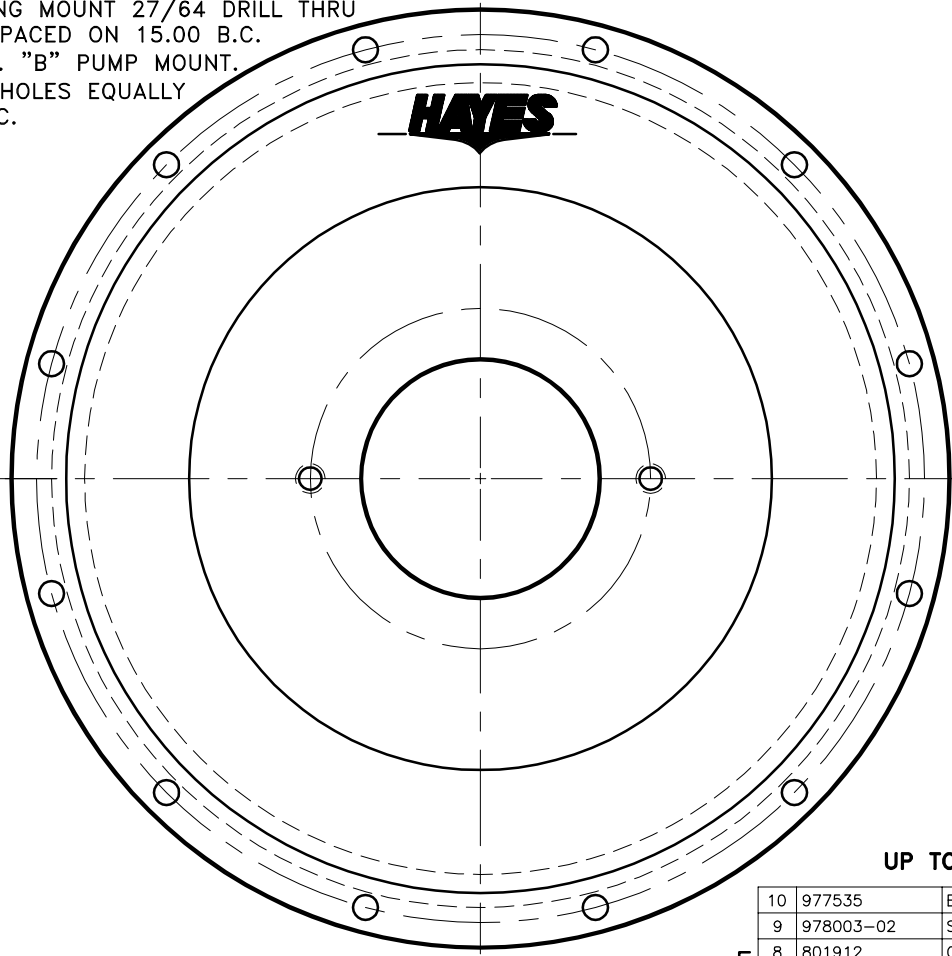
978003-02  
 S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU  
 12 HOLES EQUALLY SPACED ON 15.00 B.C.  
 4" PUMP PILOT S.A.E. "B" PUMP MOUNT.  
 (2) 1/2-13 TAPPED HOLES EQUALLY  
 SPACED ON 5.750 B.C.

123243-18  
 12.374 O.D.  
 (8) .406 HOLES  
 ON 11.625 B.C.

1.81 SHAFT LENGTH

123214-17  
 SPLINE DATA  
 15 TEETH  
 16/32 D.P.  
 30° P.A.  
 1.016 MAJOR  
 SAE "B-B"

.988  
 SPECIAL  
 BACKSET  
 1.119  
 2.107



COUPLING ASS'Y  
 #126287

UP TO 120 HP

QTY.	PART NUMBER	DESCRIPTION
1	977535	BOLT KIT
1	978003-02	SAE #4 HOUSING
1	801912	GREASE
1	HP-1125-S-32	HUBBARD PLUG
6	HX200	7/16-20x1 HHB
6	123727	THREADED BUSHING
6	H62500	NEOPRENE INSERT
1	123214-17	COUPLING HUB
1	124623	BACKING PLATE
1	123243-18	FLYWHEEL PLATE

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.  
 CUMMINS 3.3 LITRE SEMI-4 HOUSING  
 & SAE 10 FLYWHEEL

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊕ CONCENTRICITY ⊙ TRUE POSITION ○ ROUNDNESS ⊙ CIRCULAR RUN OUT ⊙ TOTAL RUN OUT ⊙ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	 HAYES TM MANUFACTURING INC.		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		TITLE CUMMINS 3.3 LITRE HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY HAVEMAN	DATE 3-10-99
		DRAWING NO. 978005	CHECKED BY SCALE	SHEET OF REV.

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