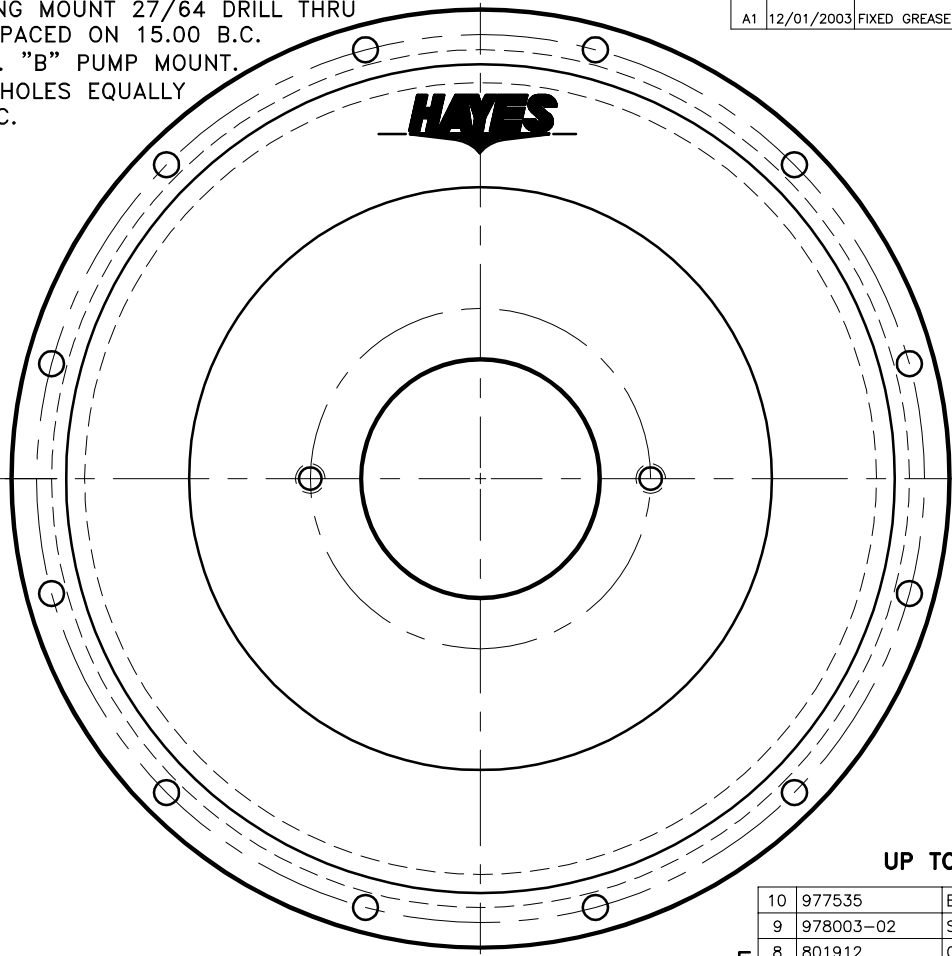
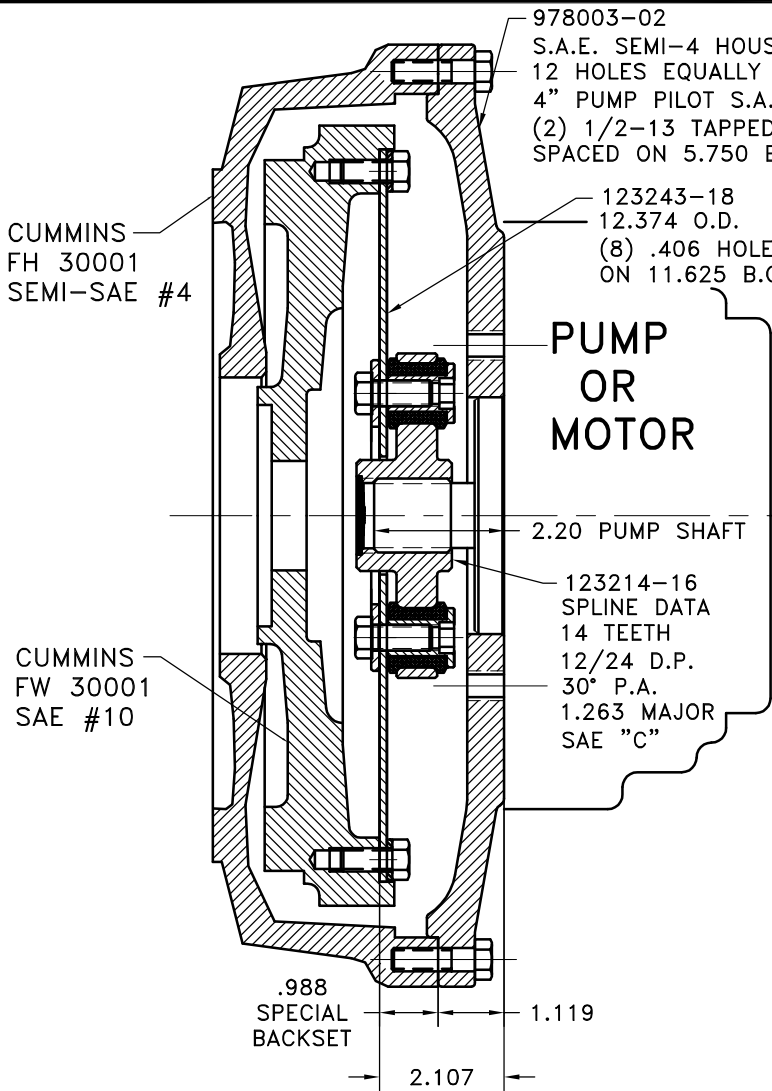


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	12/01/2003	FIXED GREASE PLUG #	ZS	HM	RJH



**COUPLING ASS'Y  
#124950**

**NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.  
CUMMINS 3.3 LITRE SEMI-4 HOUSING  
& SAE 10 FLYWHEEL**

QTY.	PART NUMBER	DESCRIPTION
1	977535	BOLT KIT
1	978003-02	SAE #4 HOUSING
1	801912	GREASE
1	HP-1312-S-62	HUBBARD PLUG
6	HX200	7/16-20x1 HHB
6	123727	THREADED BUSHING
6	H62500	NEOPRENE INSERT
1	123214-16	COUPLING HUB
1	124623	BACKING PLATE
1	123243-18	FLYWHEEL PLATE

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<ul style="list-style-type: none"> <li>— FLATNESS</li> <li>— STRAIGHTNESS</li> <li>— ANGULARITY</li> <li>— SQUARENESS</li> <li>— PARALLELISM</li> <li>— CONCENTRICITY</li> <li>— TRUE POSITION</li> <li>— ROUNDNESS</li> <li>— CIRCULAR RUN OUT</li> <li>— TOTAL RUN OUT</li> <li>— CYLINDRICITY</li> <li>— FINISH</li> </ul>	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		<b>HAYES</b> TM MANUFACTURING INC.	
			TITLE <b>CUMMINS 3.3 LITRE HOUSING &amp; FLYWHEEL COUPLING ASS'Y</b> MATERIAL	
			DRAWN BY SIETING	DATE 10-18-01
			CHECKED BY SCALE	DRAWING NO. <b>978012</b> SHEET OF REV.

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