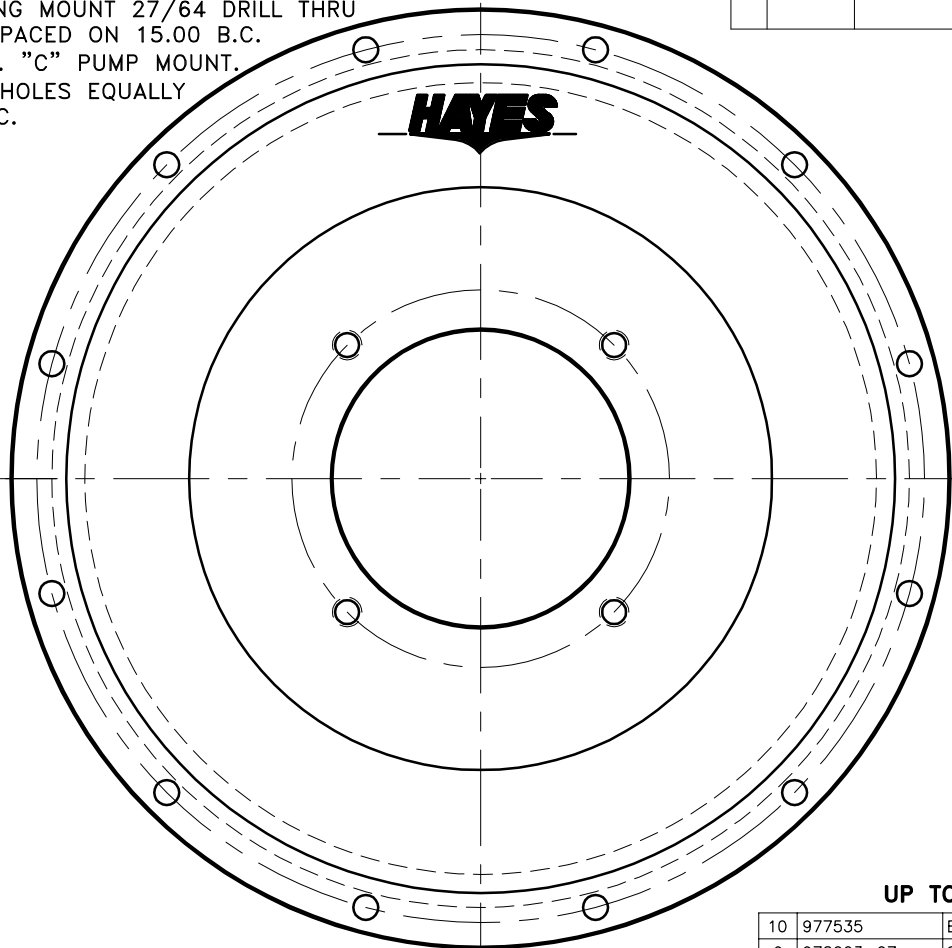
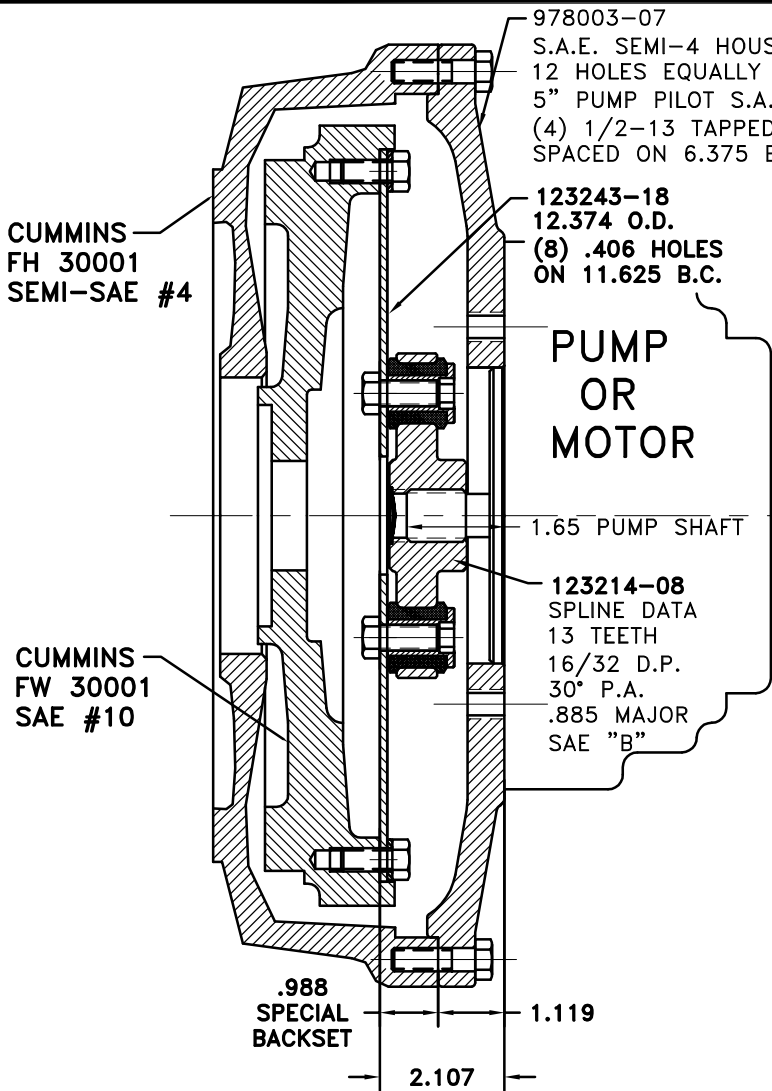


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



UP TO 110 HP

QTY.	PART NUMBER	DESCRIPTION
1	10 977535	BOLT KIT
1	9 978003-07	SAE #4 HOUSING
1	8 801912	GREASE
1	7 HP-1125-S-32	HUBBARD PLUG
6	6 HX200	7/16-20x1 HHB
6	5 123727	THREADED BUSHING
6	4 H62500	NEOPRENE INSERT
1	3 123214-08	COUPLING HUB
1	1 123243-18	FLYWHEEL PLATE

COUPLING ASS'Y
#125244

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.
CUMMINS 3.3 LITRE SEMI-4 HOUSING
& SAE 10 FLYWHEEL

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<ul style="list-style-type: none"> — FLATNESS — STRAIGHTNESS — ANGULARITY — SQUARENESS — PARALLELISM — CONCENTRICITY — TRUE POSITION — ROUNDNESS — CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH 	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	 HAYES MANUFACTURING INC.		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		TITLE CUMMINS 3.3 LITRE HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY LAWSON	DATE 11-05-01
		DRAWING NO. 978013	CHECKED BY RJH	SCALE SHEET OF REV.

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