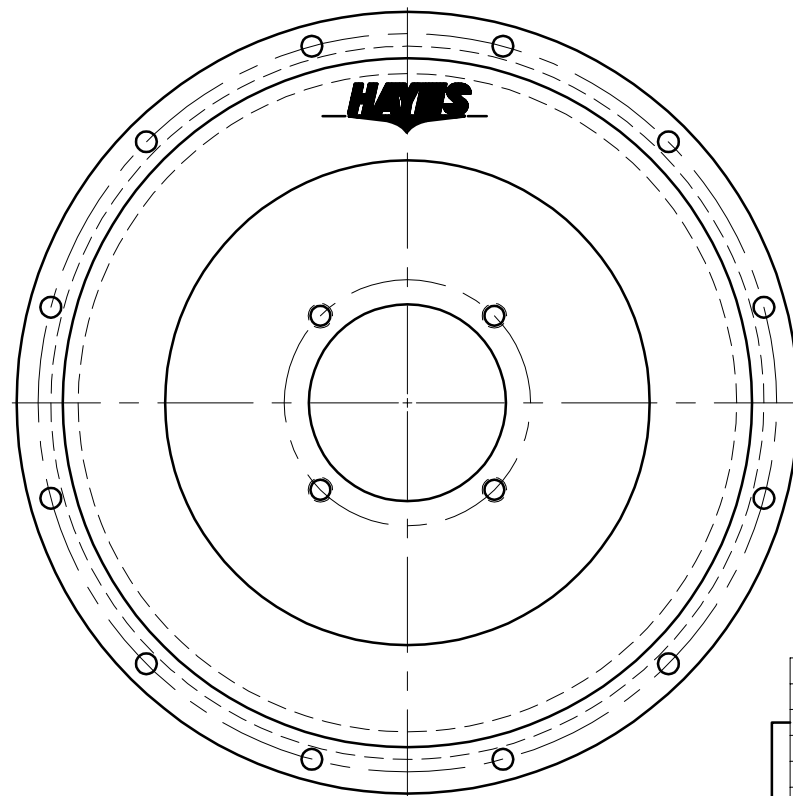
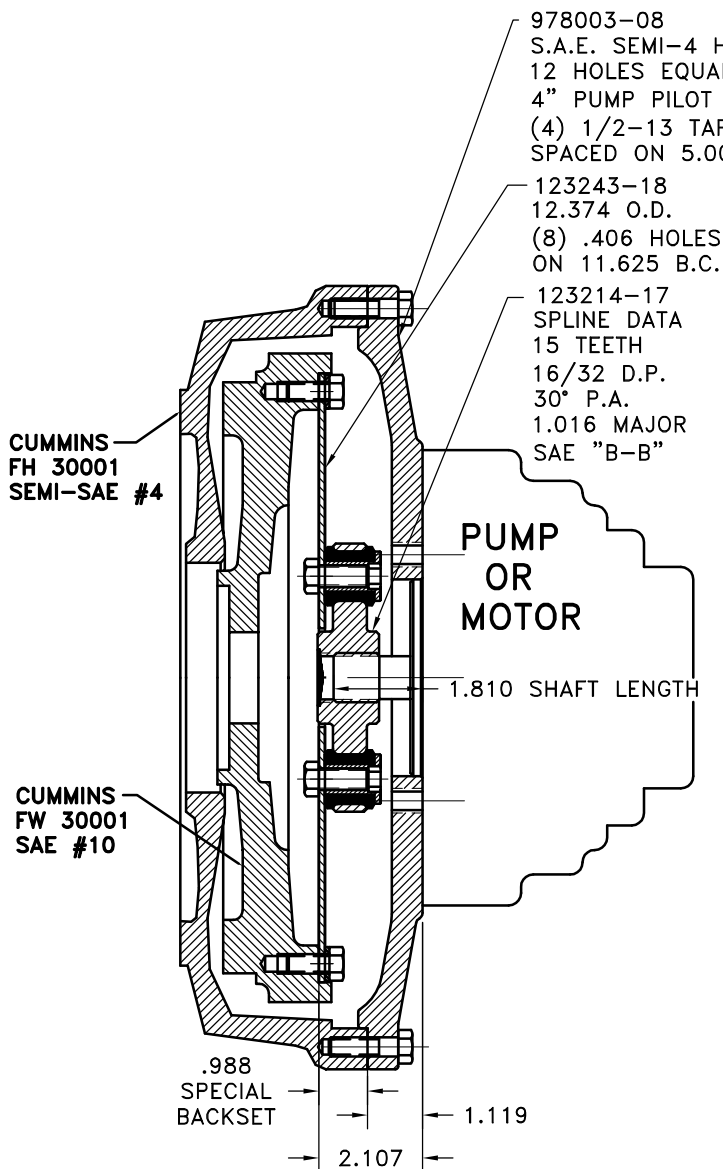


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



COUPLING ASS'Y #125208

UP TO 110 HP

9	977535	BOLT KIT	1
8	978003-08	SAE 4 HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-62	HUBBARD PLUG	1
5	HX200	7/16-20 x 1" HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123214-17	COUPLING HUB	1
1	123243-18	FLYWHEEL PLATE	1

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.
CUMMINS 3.3 LITRE
SEMI SAE #4 HOUSING & SAE #10 FLYWHEEL

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ®	TITLE CUMMINS 3.3 LITRE HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY SIETING CHECKED BY RJH
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DATE 1-24-02 SCALE	DRAWING NO. 978016 SHEET OF REV.		