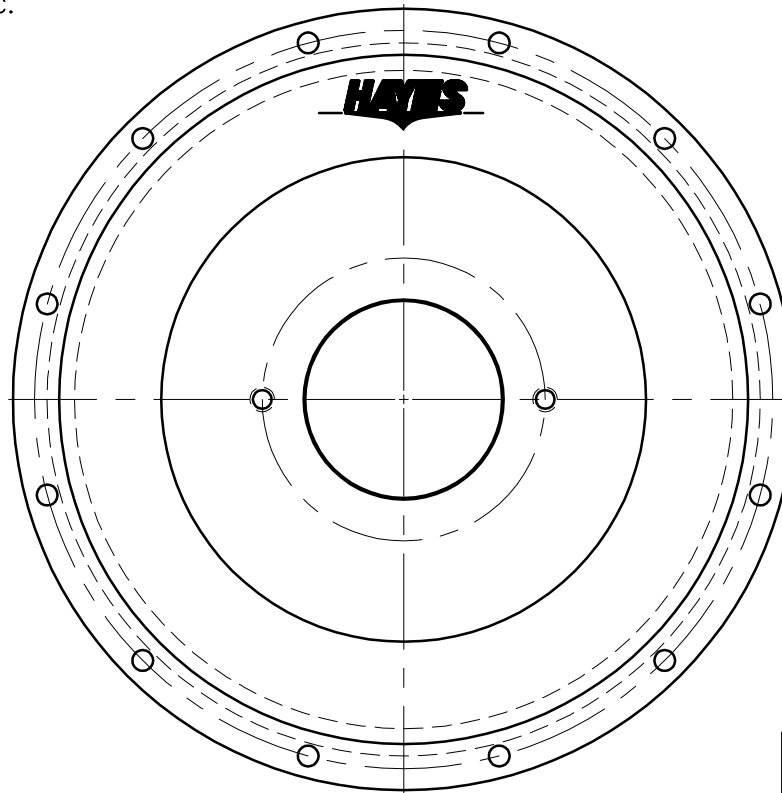
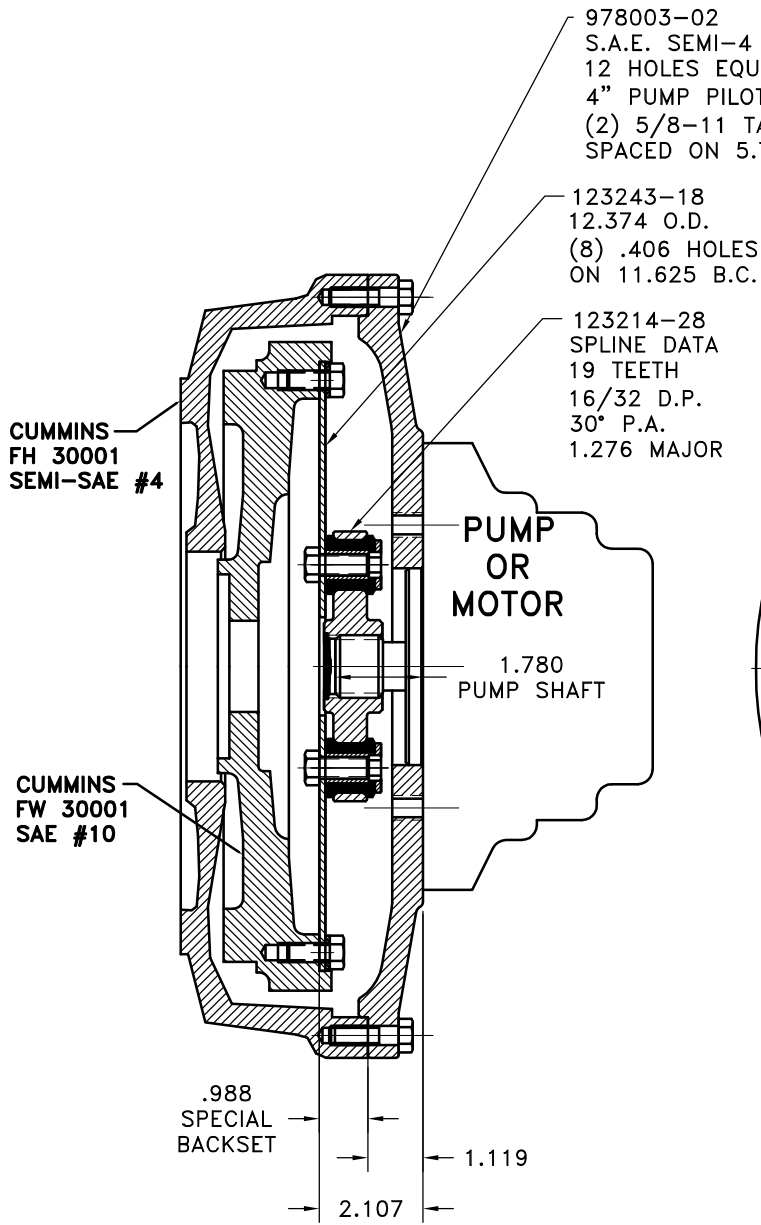


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



COUPLING ASS'Y #126620

UP TO 110 HP

9	977535	BOLT KIT	1
8	978003-02	SAE 4 HOUSING	1
7	801912	GREASE	1
6	HP-1312-S-62	HUBBARD PLUG	1
5	HX200	7/16-20 x 1" HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123214-28	COUPLING HUB	1
1	123243-18	FLYWHEEL PLATE	1

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.
CUMMINS 3.3 LITRE
SEMI SAE #4 HOUSING & SAE #10 FLYWHEEL

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED
SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,
COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
	FLATNESS	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
	STRAIGHTNESS				
	ANGULARITY				
	SQUARENESS				
	PARALLELISM				
	CONCENTRICITY				
	TRUE POSITION				
	ROUNDNESS				
	CIRCULAR RUN OUT				
	TOTAL RUN OUT				
	CYLINDRICITY			TITLE	
	FINISH			MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES			DRAWN BY SIETING	DATE 1-24-02	DRAWING NO. 978017
BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			CHECKED BY RJH	SCALE	SHEET OF REV.