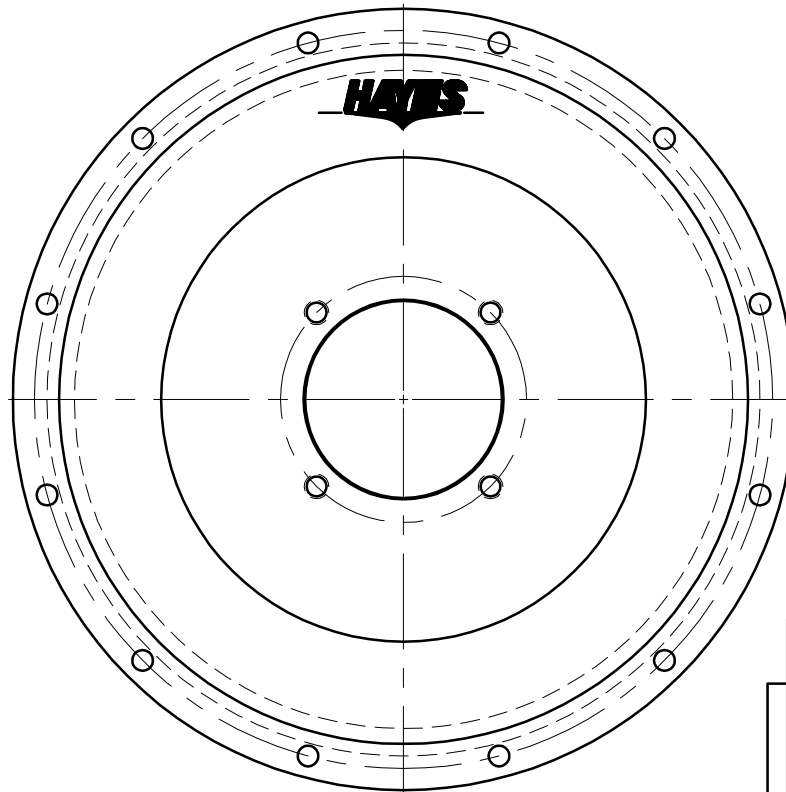


NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.  
CUMMINS 3.3 LITRE  
SEMI SAE #4 HOUSING & SAE #10 FLYWHEEL



UP TO 150 HP

10	977535	BOLT KIT	1
9	978003-08	SAE 4 HOUSING	1
8	801912	GREASE	1
7	HP-1625-S-62	HUBBARD PLUG	1
6	HX200	7/16-20 x 1" HHB	8
5	123727	THREADED BUSHING	8
4	H62500	NEOPRENE INSERT	8
3	123215-39	COUPLING HUB	1
2	124657-02	BACKING PLATE	1
1	123243-22	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		<b>HAYES</b> MANUFACTURING INC. ® TITLE CUMMINS 3.3 LITRE HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 1-24-02 SCALE	DRAWING NO. 978019 SHEET OF REV.	

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