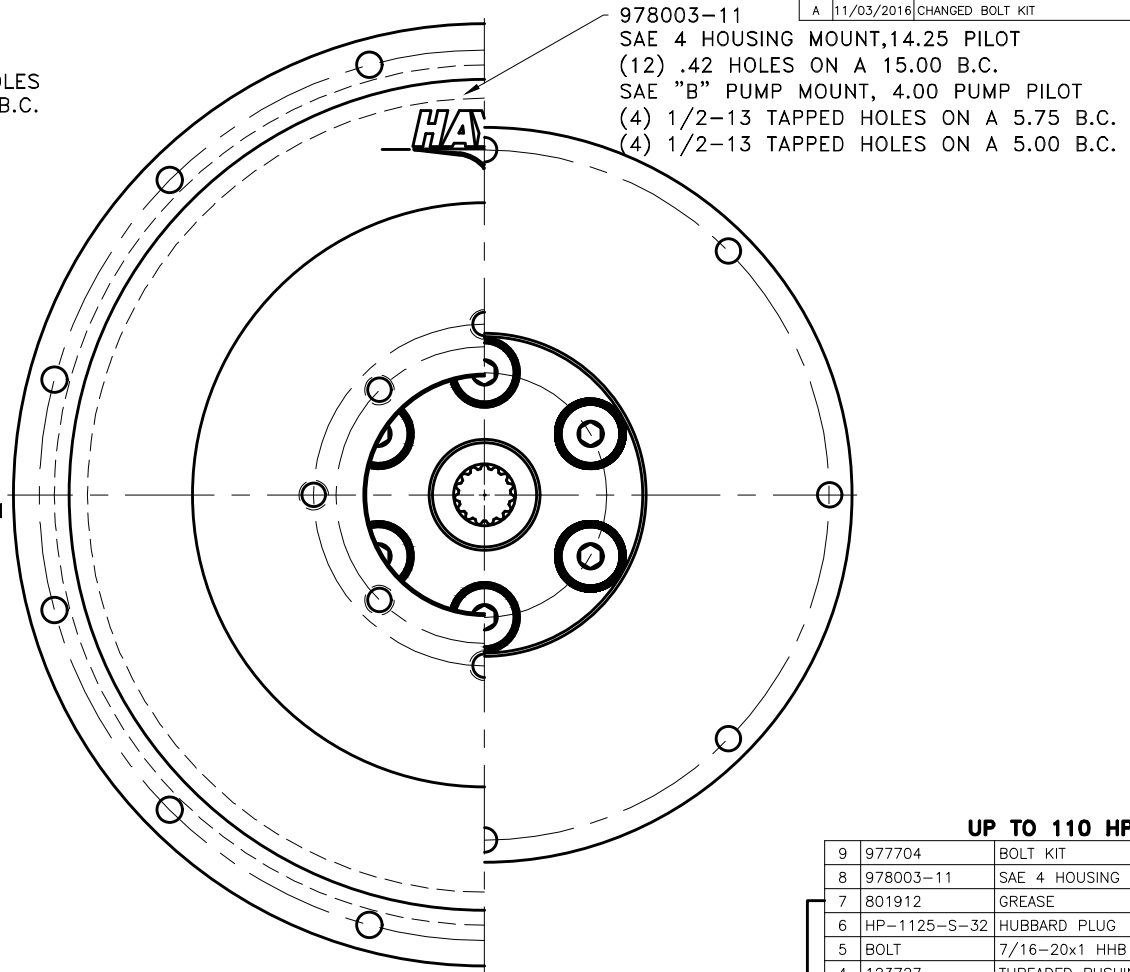
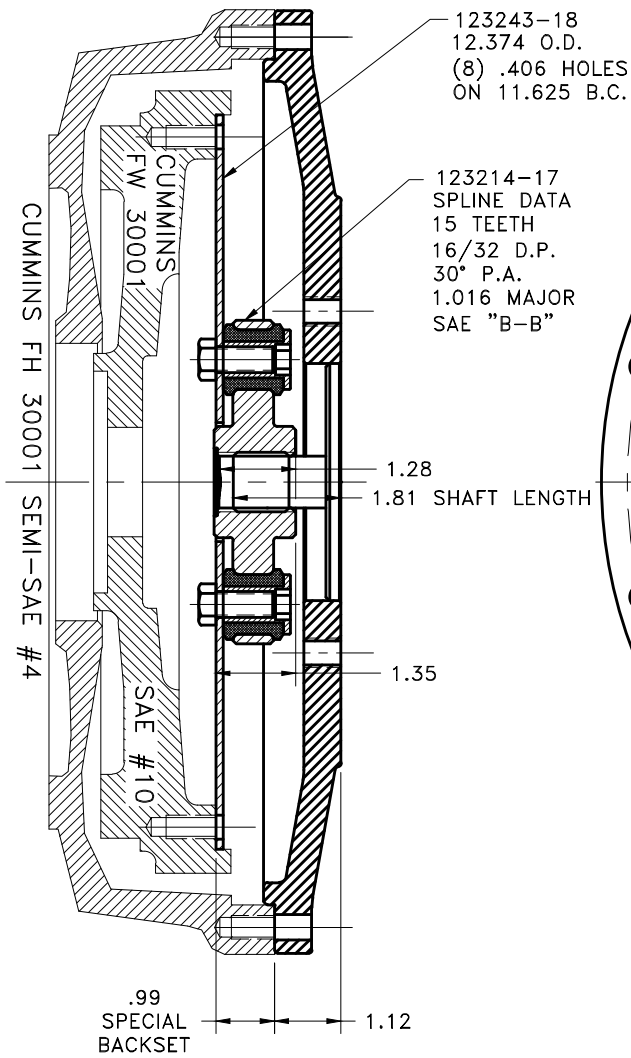


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	11/03/2016	CHANGED BOLT KIT	BSL	JM	ML



COUPLING ASS'Y #125208

UP TO 110 HP

QTY.	PART NUMBER	DESCRIPTION
1	977704	BOLT KIT
1	978003-11	SAE 4 HOUSING
1	801912	GREASE
1	HP-1125-S-32	HUBBARD PLUG
6	7/16-20x1 HHB Y D	BOLT
6	123727	THREADED BUSHING
6	H62500	NEOPRENE INSERT
1	123214-17	COUPLING HUB
1	123243-18	FLYWHEEL PLATE

**NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.
CUMMINS 3.3 LITRE
SEMI SAE #4 HOUSING & SAE #10 FLYWHEEL**

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
	FLATNESS	DO NOT SCALE			
	STRAIGHTNESS	DRAWING			
	ANGULARITY	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	PERPENDICULARITY				
	PARALLELISM				
	TRUE POSITION				
	CONCENTRICITY				
	ROUNDNESS				
	CIRCULAR RUN OUT				
	TOTAL RUN OUT				
	CYLINDRICITY				
	FINISH				

HAYES
MANUFACTURING INC. ®

TITLE
CUMMINS 3.3L FLYWHEEL COUPLING W/HOUSING

MATERIAL

CLASS CUMMINS	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING	DATE 12-22-2014	DRAWING NO. 978073
DESCRIPTION CUMB33SHT,15T16/32,B224,110	CHECKED BY	SCALE	SHEET	OF REV.

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