

CUMMINS
FH 30001
SEMI-SAE #4

CUMMINS
FW 30001
SAE #10

978003-11
S.A.E. SEMI-4 HO
12 HOLES EQUALL
4" PUMP PILOT S
(4) 1/2-13 TAPP
(4) 1/2-13 TAPP

123243-18
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

**PUMP
OR
MOTOR**

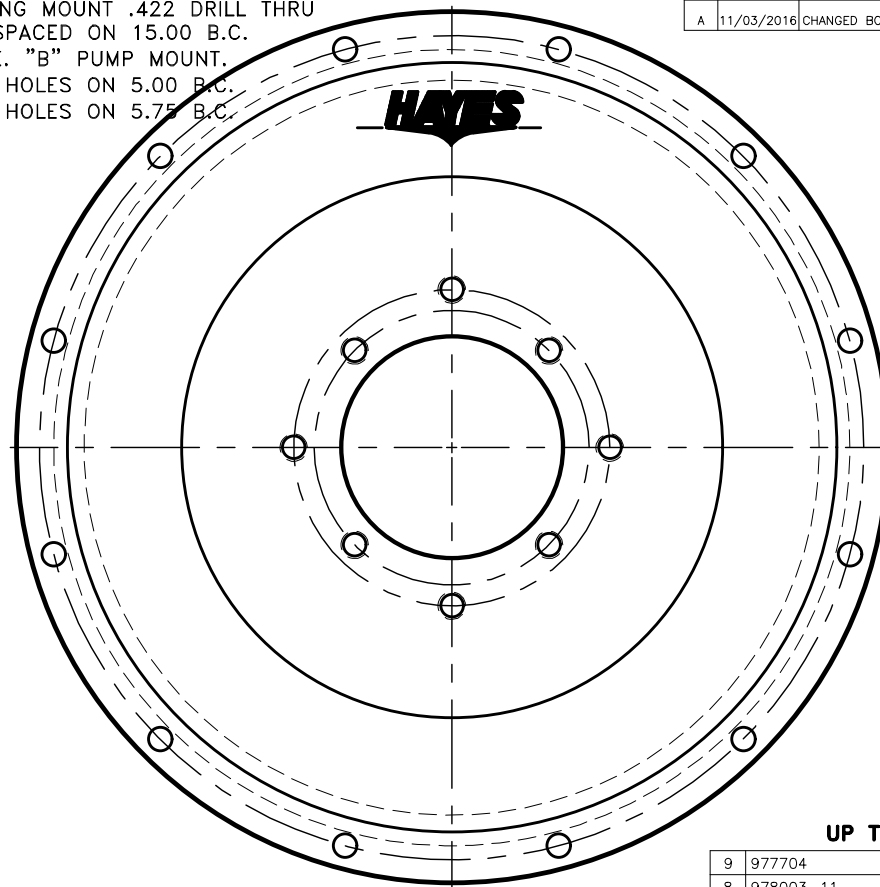
1.65 PUMP SHAFT

123214-08
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

.988
SPECIAL
BACKSET

1.119

2.107



**COUPLING ASS'Y
#125244**

9	977704	BOLT KIT	1
8	978003-11	SAE #4 HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	BOLT	7/16-20x1 HHB Y D	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123214-08	COUPLING HUB	1
1	123243-18	FLYWHEEL PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
	FLATNESS	DO NOT SCALE DRAWING  MANUFACTURING INC. ®		 CUMMINS 3.3L PUMP DRIVE KIT	
	STRAIGHTNESS				
	ANGULARITY				
	PERPENDICULARITY				
	PARALLELISM	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	CONCENTRICITY	 MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$			
	TRUE POSITION	 DECIMAL .00 $\pm .01$			
	ROUNDNESS	 TOTAL RUN OUT .00 $\pm .005$			
	CIRCULAR RUN OUT	 FINISH .0000 $\pm .0005$			
	TOTAL RUN OUT				
	CYLINDRICITY				
	FINISH				
CLASS		MAKE: ☒ BUY: ☐		DRAWING NO.	
CUMMINS				DATE	
				SIETING	
				01-07-2016	
DESCRIPTION		CHECKED BY		SCALE	
CUMBS3SHT.13T16/32.B224.110				978074	
				SHEET OF REV.	

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED
SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,
COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.