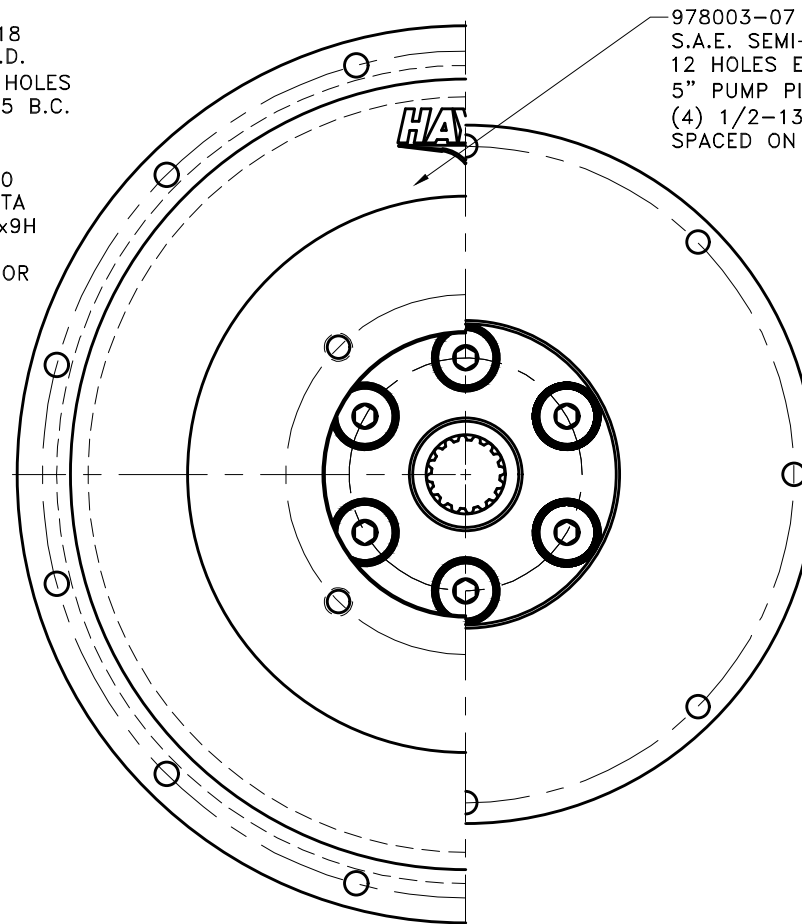
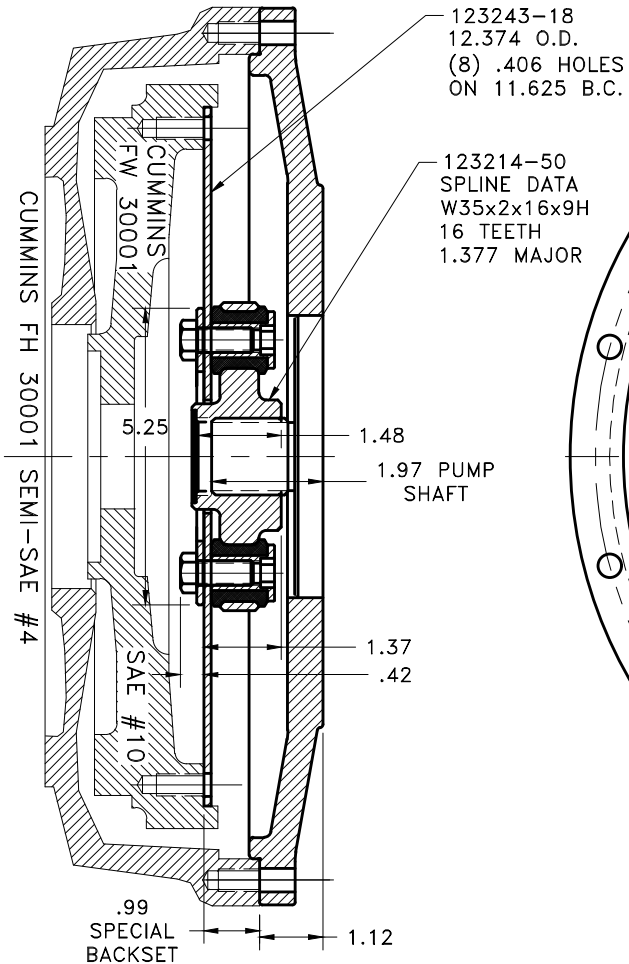


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	11/03/2016	CHANGED BOLT KIT	BSL	JM	ML



978003-07
S.A.E. SEMI-4 HOUSING MOUNT .422 DRILL THRU
12 HOLES EQUALLY SPACED ON 15.000 B.C.
5" PUMP PILOT S.A.E. "C" PUMP MOUNT
(4) 1/2-13 TAPPED HOLES EQUALLY
SPACED ON 6.38 B.C.

UP TO 120 HP

COUPLING ASS'Y

10	977704	BOLT KIT	1
9	978003-07	SAE #4 HOUSING	1
8	801912	GREASE	1
7	HP-1625-S-62	HUBBARD PLUG	1
6	BOLT	7/16-20x1 HHB Y D	6
5	123727	THREADED BUSHING	6
4	H62500	NEOPRENE INSERT	6
3	123214-50	COUPLING HUB	1
2	124623	BACKING PLATE	1
1	123243-18	FLYWHEEL PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .0000 ±.0005 .0000 ±.0005 FINISH		HAYES MANUFACTURING INC. ® CUMMINS PUMP DRIVE KIT MATERIAL			
CLASS	CUMMINS	MAKE: ☒ BUY: ☐	DRAWN BY	DATE	DRAWING NO.
DESCRIPTION	CUMMB33,16TW35,C4,120		SIETING	02-04-2016	978076
			CHECKED BY	SCALE	SHEET OF REV.

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.
CUMMINS SEMI-4 HOUSING & SAE 10
FLYWHEEL

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