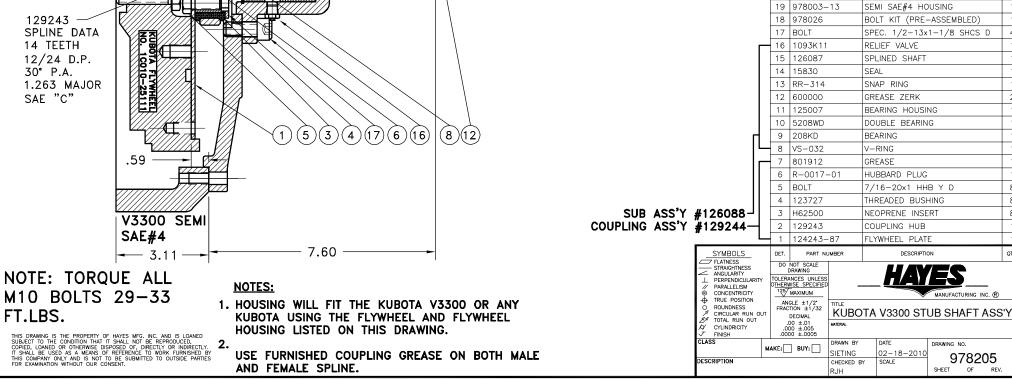
## 11/10/2015 2:51:34 PM



3/8" KEY

1.501

S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU

12 HOLES EQUALLY SPACED ON 15.00 B.C.

4" PUMP PILOT S.A.E. "B" PUMP MOUNT.

(4) 1/2-13 TAPPED HOLES EQUALLY

(18)(13)(9)(10)(11)(14)(15)

⁄3.00

⊒∭∎∎⊅

2.	AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK). USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3.	WARNING!!! INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE

ASSEMBLY NOTE:
ENSURE THAT THE GREASE ZERK
AND RELIEF VALVE ARE LOCATED
HORIZONTAL WHEN MOUNTING ON TO
PUMP MOUNT PLATE OR HOUSING.

GUARD WILL CONTAIN ANY AIRBORNE PARTS.

CHANGE DESCRIPTION REV DATE MOD.BY C 06/18/2015 208KD BEARING CHANGE LAWSON

**UP TO 100 HP** 

RELIEF VALVE

SNAP RING

BEARING

V-RING

GREASE

GREASE ZERK

BEARING HOUSING

DOUBLE BEARING

HUBBARD PLUG

7/16-20x1 HHB Y D

DESCRIPTION

THREADED BUSHING

NEOPRENE INSERT

COUPLING HUB

DATE

SCALE

02-18-2010

FLYWHEEL PLATE

SEAL

SPLINED SHAFT

SEMI SAE#4 HOUSING

BOLT KIT (PRE-ASSEMBLED)

SPEC. 1/2-13x1-1/8 SHCS D

4

1

1

1

1

2

1

1

1

1

8

8

8

QTY

MANUFACTURING INC. (R)

978205

REV

DRAWING NO.

SHEET OF

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).

978003-13

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SPACED ON 5.00 B.C.

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D2 KIT SHORT

124243-87 -

(8) .406 HOLES

ÓN 11.625 B.C.

(2)

12.374 O.D.