

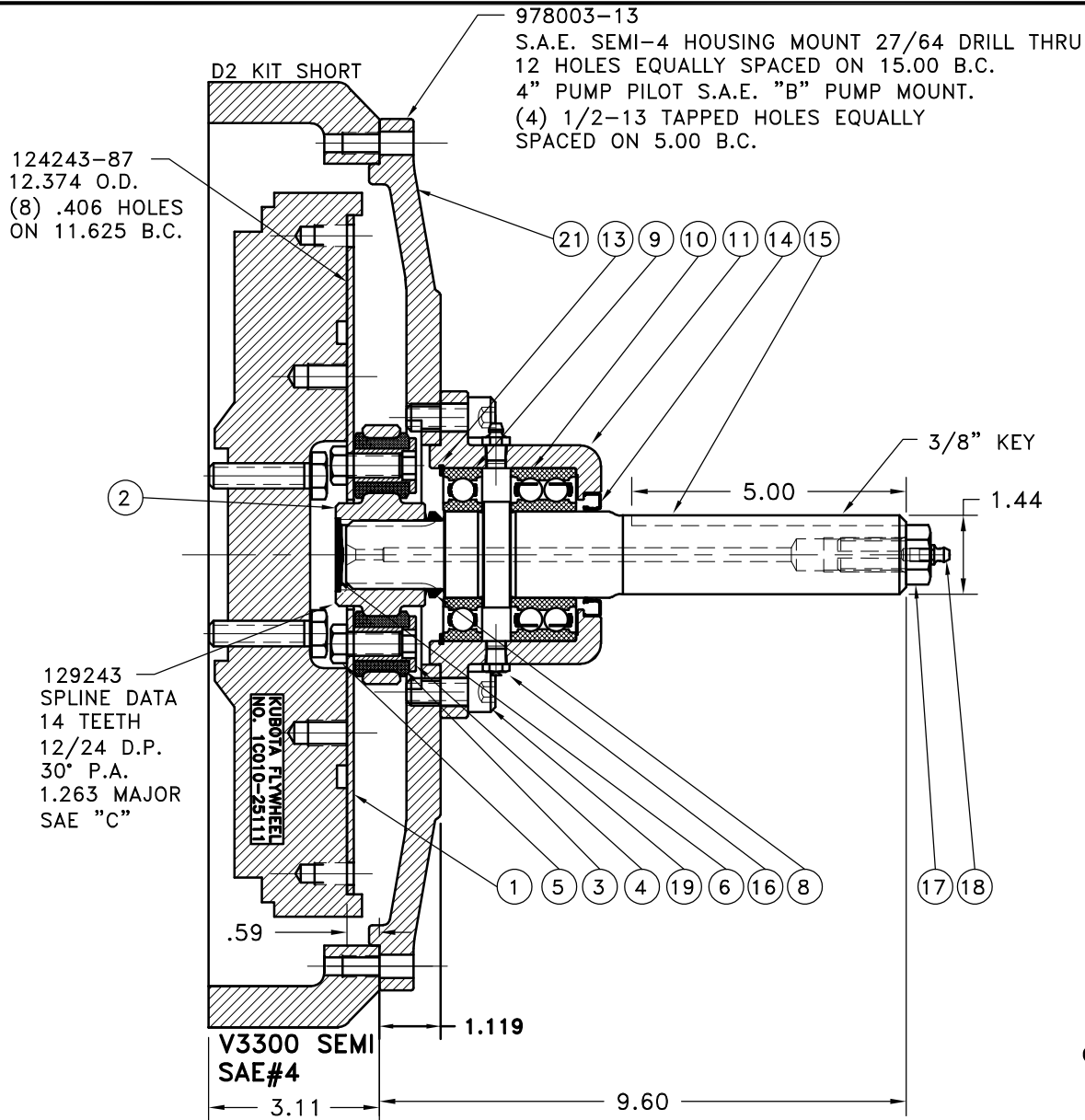
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	06/08/2016	CHANGED SEAL	BSL	JM	HM

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK), USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.**
3. **WARNING!!! INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.**

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERK AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE OR HOUSING.



NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

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NOTES:

1. HOUSING WILL FIT THE KUBOTA V3300 OR ANY KUBOTA USING THE FLYWHEEL AND FLYWHEEL HOUSING LISTED ON THIS DRAWING.
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

**SUB ASS'Y #125714
COUPLING ASS'Y #129244**

21	978003-13	SEMI SAE#4 HOUSING	1
20	978026	BOLT KIT (PRE-ASSEMBLED)	1
19	BOLT	1/2-13x1-1/8 SHCS D	4
18	609000	GREASE ZERK	1
17	125294	5/8-11 HHB	1
16	1093K11	RELIEF VALVE	1
15	125713	SPLINED SHAFT	1
14	132015	SEAL	1
13	RR-314	SNAP RING	1
12	600000	GREASE ZERK	1
11	125007	BEARING HOUSING	1
10	5208WD	DOUBLE BEARING	1
9	208KD	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	HUBBARD PLUG	1
5	BOLT	7/16-20x1 HHB Y D	8
4	123727	THREADED BUSHING	8
3	H62500	NEOPRENE INSERT	8
2	129243	COUPLING HUB	1
1	124243-87	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS ▭ STRAIGHTNESS ▭ ANGULARITY ⊥ PERPENDICULARITY ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⌀ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS: HOUSBSSS MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY: SIETING CHECKED BY: RJH		DATE: 11-09-2010 SCALE:	DRAWING NO.: 978206 SHEET OF REV.
DESCRIPTION: KBV3300,1-7/16,5,SHRT		TITLE: KUBOTA V3300 STUB SHAFT ASS'Y MATERIAL:		