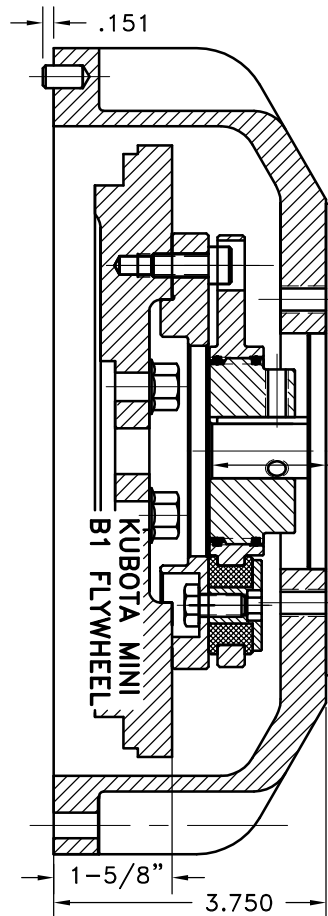


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A3	02/09/2006	ADDED NOTES TO ATTN BOX.	ZS	RJH	HM

NOTES:

1. HOUSING FOR KUBOTA ENGINES Z442-B, Z482-B, D662-B, D722-B, WG600-B, Z482-B, D662-B, D722-B, WG600-B,
2. WG750-B USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

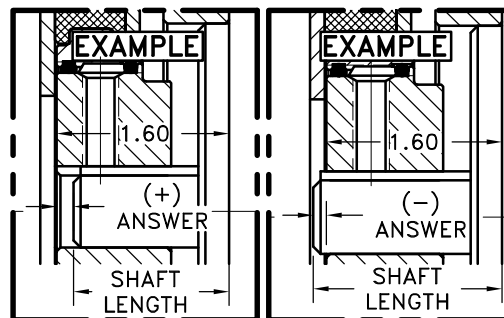


PUMP OR MOTOR

SEE BOX TO POSITION HUB NOT TO SCALE
3/4 SHAFT
3/16 KEY

M8x1.25 TAPPED HOLES
TORQUE 13-15 FT.LBS.

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

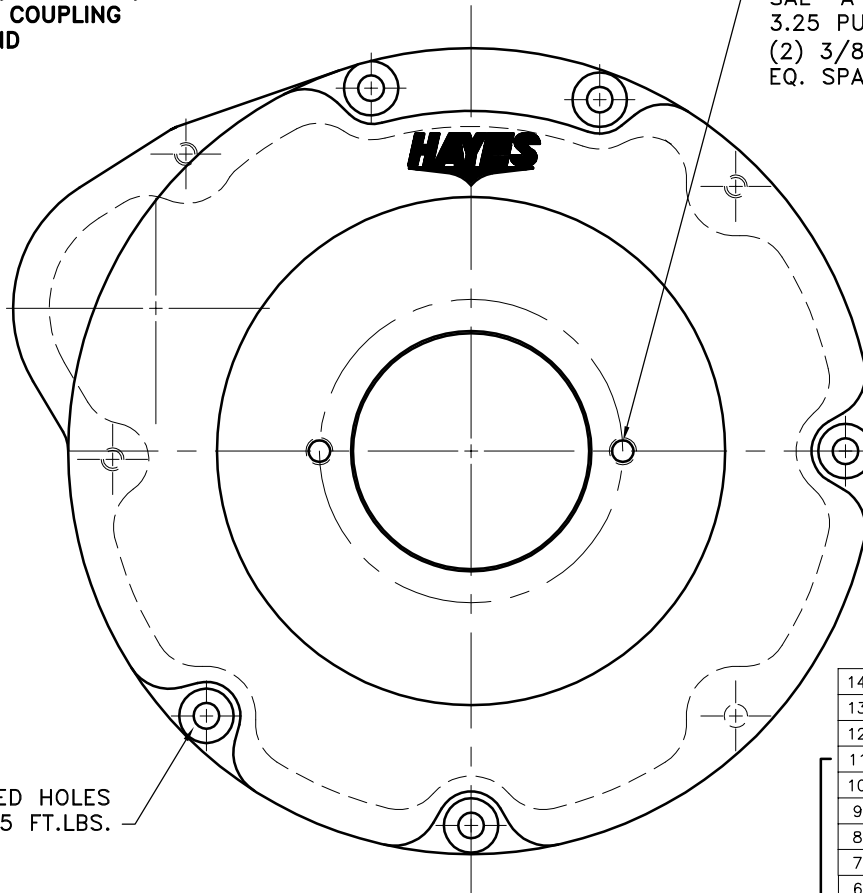


NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:
1.60 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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SAE "A" 2-BOLT MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

ASS'Y WORKS WITH
FLYWHEELS: C-1(16851-25118)
& C-2(16861-25112)
STARTER PLATE: E-2(19666-04621)

14	930112	BOLT KIT	1
13	PURCHASE	5/16 DIA x 1/2" DOWEL PIN	2
12	930100-01	HOUSING	1
11	801912	GREASE	1
10	568-143	O-RING(124283)	1
9	568-142	O-RING(124284-07)	1
8	PURCHASE	5/16-18x3/4 S.S.S.C.P.	1
7	PURCHASE	5/16-18x5/8 S.S.S.C.P.	1
6	HX100	5/16-24x5/8 HHB	5
5	123729-01	THREADED BUSHING	5
4	H52500	NEOPRENE INSERT	5
3	124284-07	ADAPTER HUB	1
2	124283	ADAPTER PLATE	1
1	124280	FLYWHEEL PLATE	1

COUPLING ASS'Y
#124287

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN CHECKED BY RJH	DATE 2-2-95 SCALE	DRAWING NO. 980100 SHEET OF REV.	