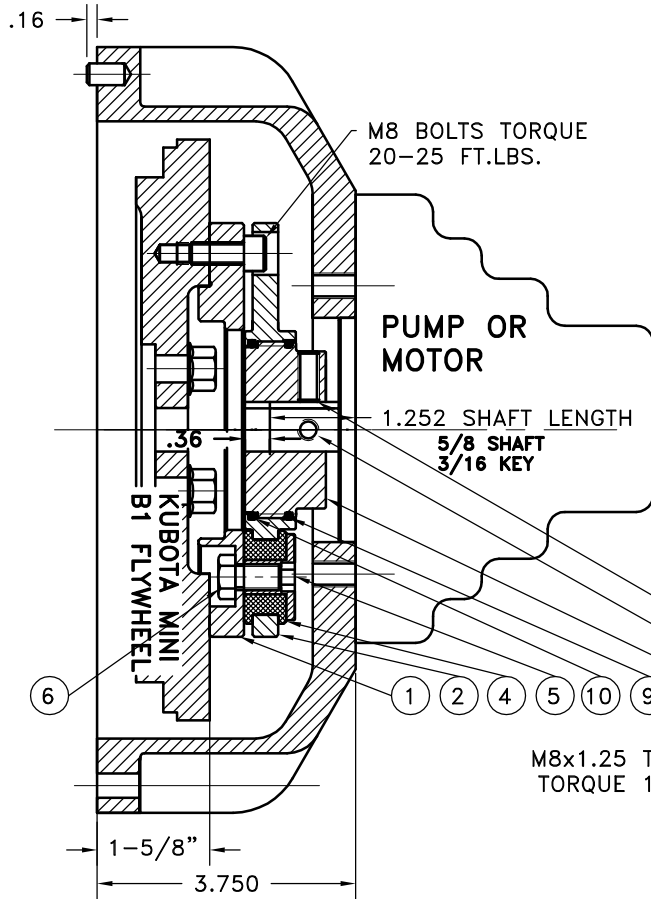


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
D	03/04/2002	ADDED COMPATIBILITY NOTE	ZS	RJH	HM

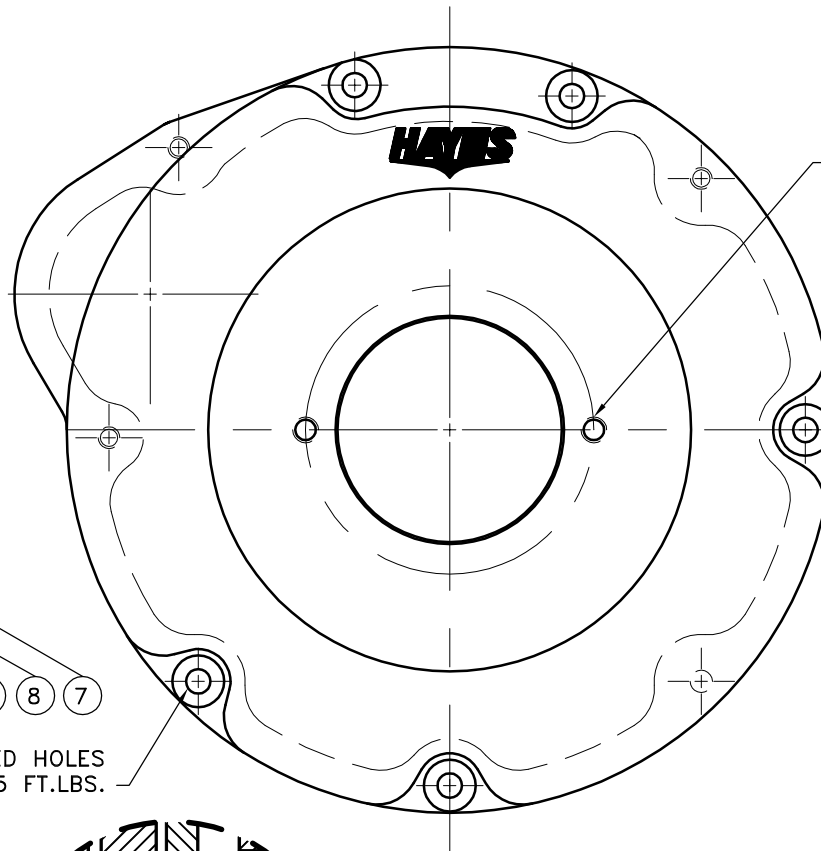


ASS'Y WORKS WITH
FLYWHEELS: C-1(16851-25118)
& C-2(16861-25112)
STARTER PLATE: E-2(19666-04621)

NOTES:

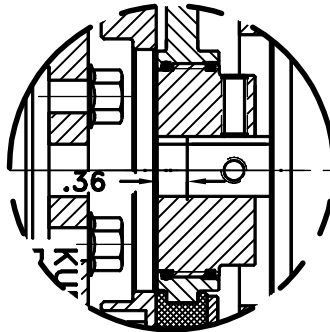
1. HOUSING FOR KUBOTA ENGINES Z442-B, Z482-B, D662-B, D722-B, WG600-B, WG750-B
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

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SAE "A" 2-BOLT MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

M8x1.25 TAPPED HOLES
TORQUE 13-15 FT.LBS.



NOTE: REMOVE HUB FROM
ASS'Y, PRESET HUB ON
SHAFT & RE- ASSEMBLE
USING NUT & BOLT
GRADE LOC-TITE ON SET
SCREWS

COUPLING ASS'Y
#124422

14	930112	BOLT KIT	1
13	PURCHASE	5/16 DIA x 1/2" DOWEL PIN	2
12	930100-01	HOUSING	1
11	801912	GREASE	1
10	568-143	O-RING(124283)	1
9	568-142	O-RING(124284-05)	1
8	PURCHASE	5/16-18x3/4 S.S.S.C.P.	1
7	PURCHASE	5/16-18x5/8 S.S.S.C.P.	1
6	HX100	5/16-24x5/8 HHB	5
5	123729-01	THREADED BUSHING	5
4	H52500	NEOPRENE INSERT	5
3	124284-05	ADAPTER HUB	1
2	124283	ADAPTER PLATE	1
1	124280	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12X MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 1-11-96 SHEET OF REV.	DRAWING NO. 980104 SHEET OF REV.