

DANFOSS PUMP
SEE REF P/N

1.484 SHAFT LENGTH
9/16" SHAFT
1/8" KEY

NOTE: THIS BOLT
MUST BE BELOW
FLAT SURFACE
USE RED LOC-TITE

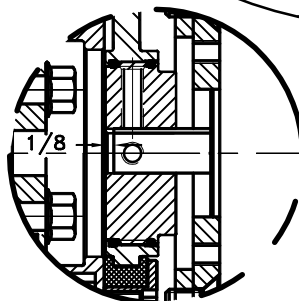
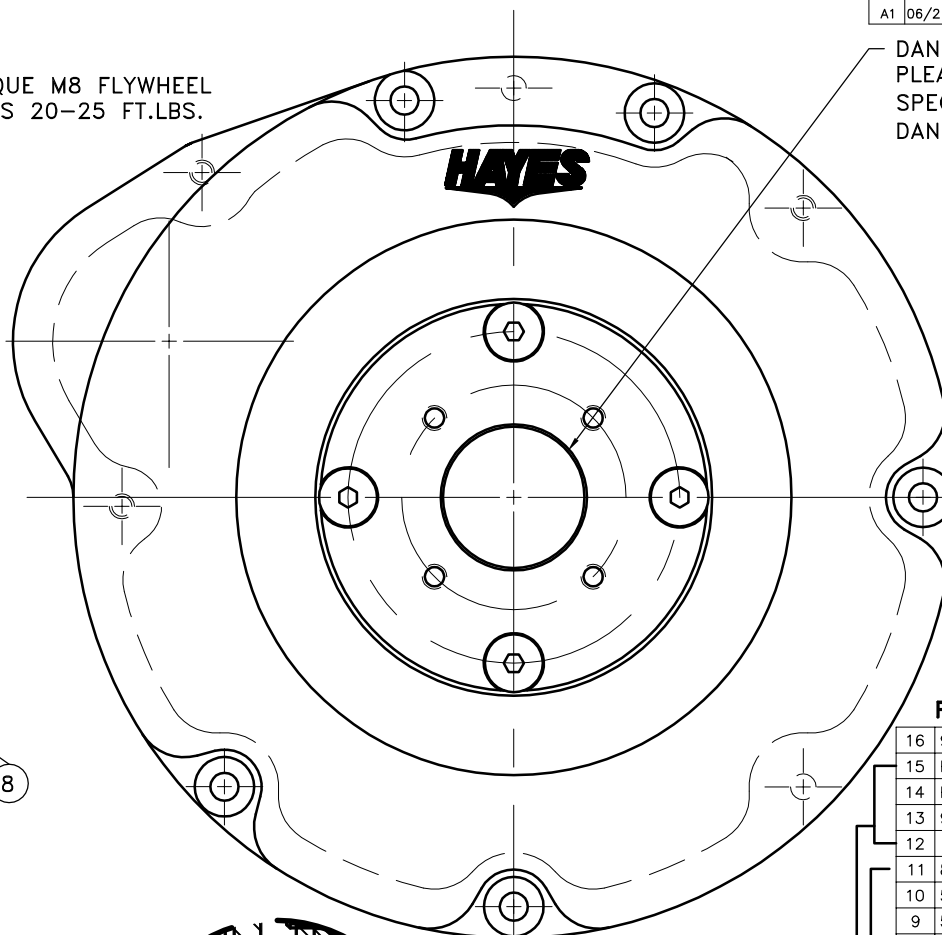
NOTES:

1. HOUSING FOR KUBOTA ENGINES D-905, D1005-B, D1105-B, V1205-B, V1305-P, AND V1505-B

2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

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TORQUE M8 FLYWHEEL BOLTS 20-25 FT.LBS.



NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & RE- ASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	06/21/2005	REMOVED TEXACO 1912 FROM NOTE	ZS	RJH	HM

DANFOSS PUMP IMPORTANT NOTE:
PLEASE CHECK BEFORE ORDERING
SPECIAL PILOT 1.791 (45.49mm)
DANFOSS STANDARD 1.781 (45.24mm)

NOTE: TORQUE ALL
M8 HOUSING BOLTS
13-15 FT.LBS

SIMILAR TO 930110
PUMP REF. #163V1068 WB3001D

16	930112	BOLT KIT	1
15	PURCHASE	5/16 DIA x 1/2" DOWEL	2
14	PURCHASE	3/8-16 x 3/4" SFCCS	4
13	930111	HOUSING	1
12	126560-01	PUMP ADAPTER	1
11	801912	GREASE	1
10	568-143	O-RING (124283)	1
9	568-142	O-RING (124838-04)	1
8	PURCHASE	5/16-18x7/8 SSSCP	1
7	PURCHASE	5/16-18x3/4 SSSCP	1
6	HX100	5/16-24x5/8 HHB	5
5	123729-01	THREADED BUSHING	5
4	H52500	NEOPRENE INSERT	5
3	124838-04	EXTERNAL SPLINED ADAPTER	1
2	124283	INTERNAL SPLINED FLANGE	1
1	124280	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12X MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY SCALE	DATE 11-20-01 SHEET OF REV.	DRAWING NO. 980108