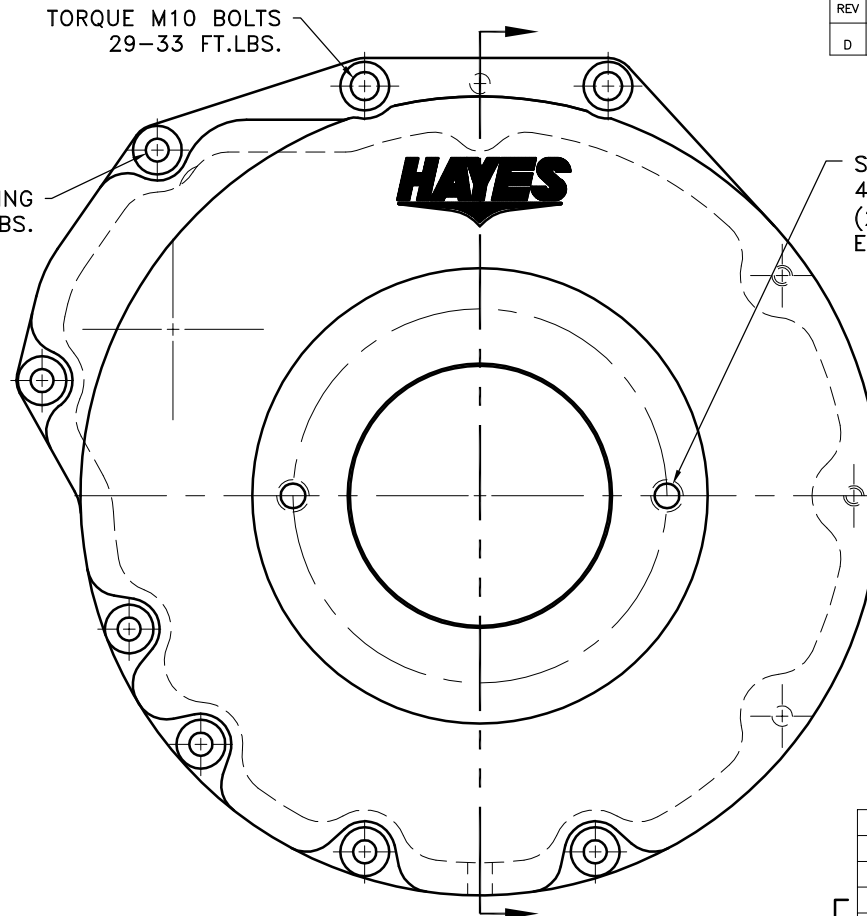
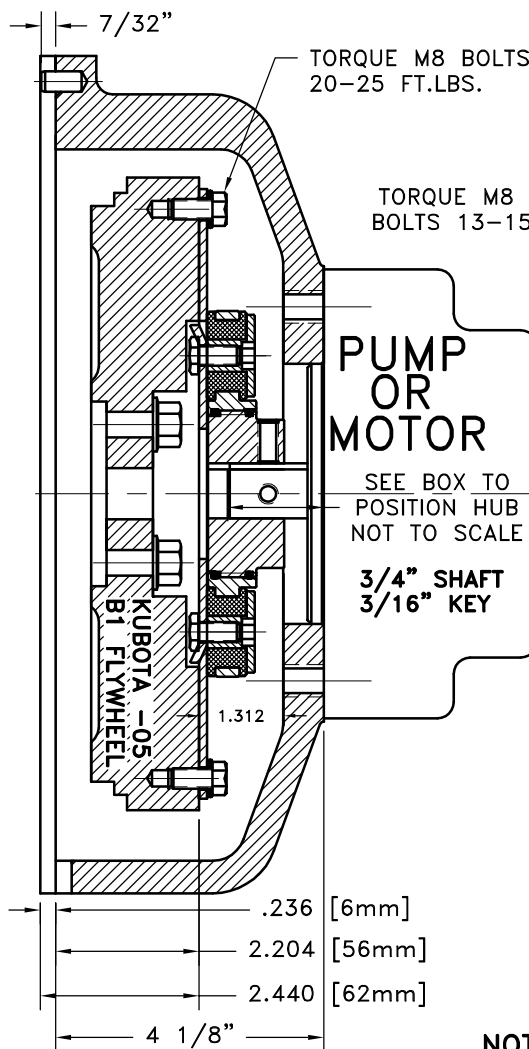


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
D	09/30/2003	CHANGED TO BOLTED INSERTS.	ZS	RJH	HM



#### NOTES:

1. HOUSING FOR KUBOTA ENGINES D-905, D1005-B, D1105-B, V1205-B, V1305-P, AND V1505-B

2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

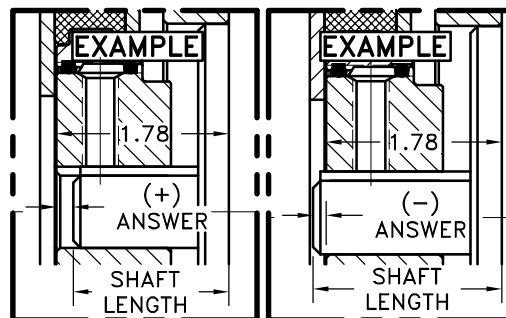
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:  
1.78 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.



COUPLING ASS'Y  
#124285

14	952111	BOLT KIT	1
13	PURCHASE	5/16 DIA x 1/2" DOWEL	2
12	952055-02	HOUSING	1
11	801912	GREASE	1
10	568-143	O-RING (124282-02)	1
9	568-142	O-RING (124284-07)	1
8	PURCHASE	5/16-18x5/8 SSSCP	1
7	PURCHASE	5/16-18x3/4 SSSCP	1
6	HX300	SPEC. 5/16-24 x 5/8" HHB	6
5	123729-01	THREADED BUSHING	6
4	H52500	NEOPRENE INSERT	6
3	124284-07	EXTERNAL SPLINED ADAPTER	1
2	124282-02	INTERNAL SPLINED HUB	1
1	124118-08	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 1/16" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		<b>HAYES</b> MANUFACTURING INC. ® TITLE KUBOTA -05 SERIES HOUSING & COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN CHECKED BY RJH	DATE 4-26-95 SCALE	DRAWING NO. 990102 SHEET OF REV.	