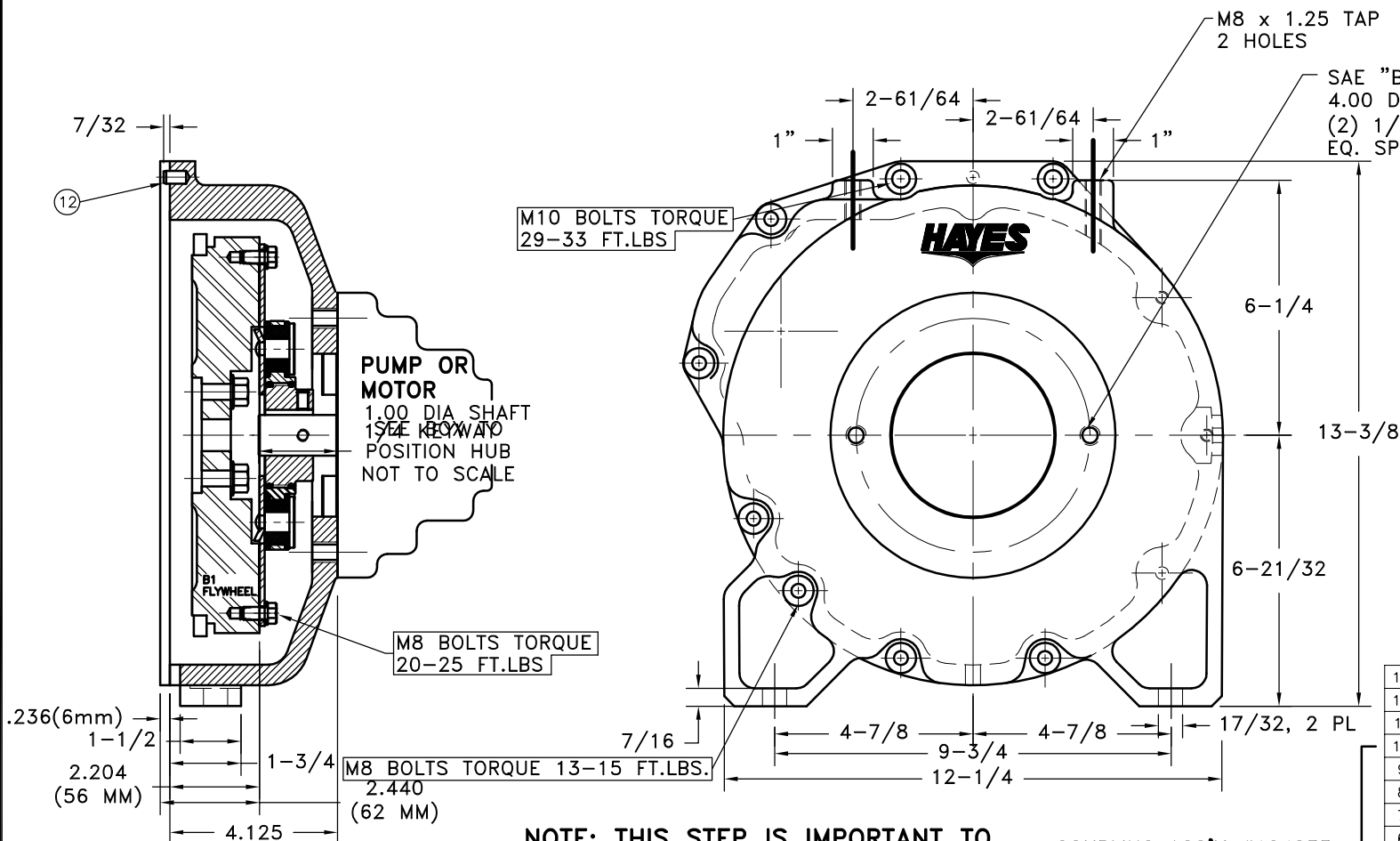


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	08/06/2001	UPDATED TITLEBLOCK	MAYCROFT	HM	RJH



NOTES:

1. HOUSING FOR KUBOTA ENGINES D-905, D1005-B, D1105-B, V1205-B, V1305-P, AND V1505-B

2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

UP TO 50 H.P.

13	952111	BOLT KIT	1
12	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
11	952088-02	HOUSING	1
10	801912	GREASE	1
9	568-143	O-RING (124282-02)	1
8	568-142	O-RING (124284-11)	1
7	PURCHASE	5/16-18 x 5/8 SET SCREW	1
6	PURCHASE	5/16-18 x 3/4 SET SCREW	1
5	H52500	NEOPRENE INSERT	6
4	123206-01	STEEL RIVET	6
3	124284-11	EXTERNAL SPLINED ADAPTER	1
2	124282-02	INTERNAL SPLINED HUB	1
1	124118-08	FLYWHEEL PLATE	1

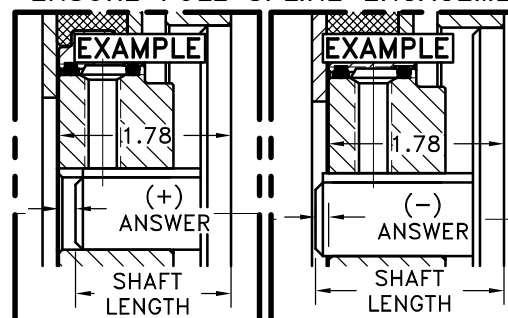
COUPLING ASS'Y #124833

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:
1.78 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.



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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE KUBOTA 05 COUPLING ASS'Y WITH HOUSING MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 04-20-00 SCALE	DRAWING NO. 990108 SHEET OF REV.	