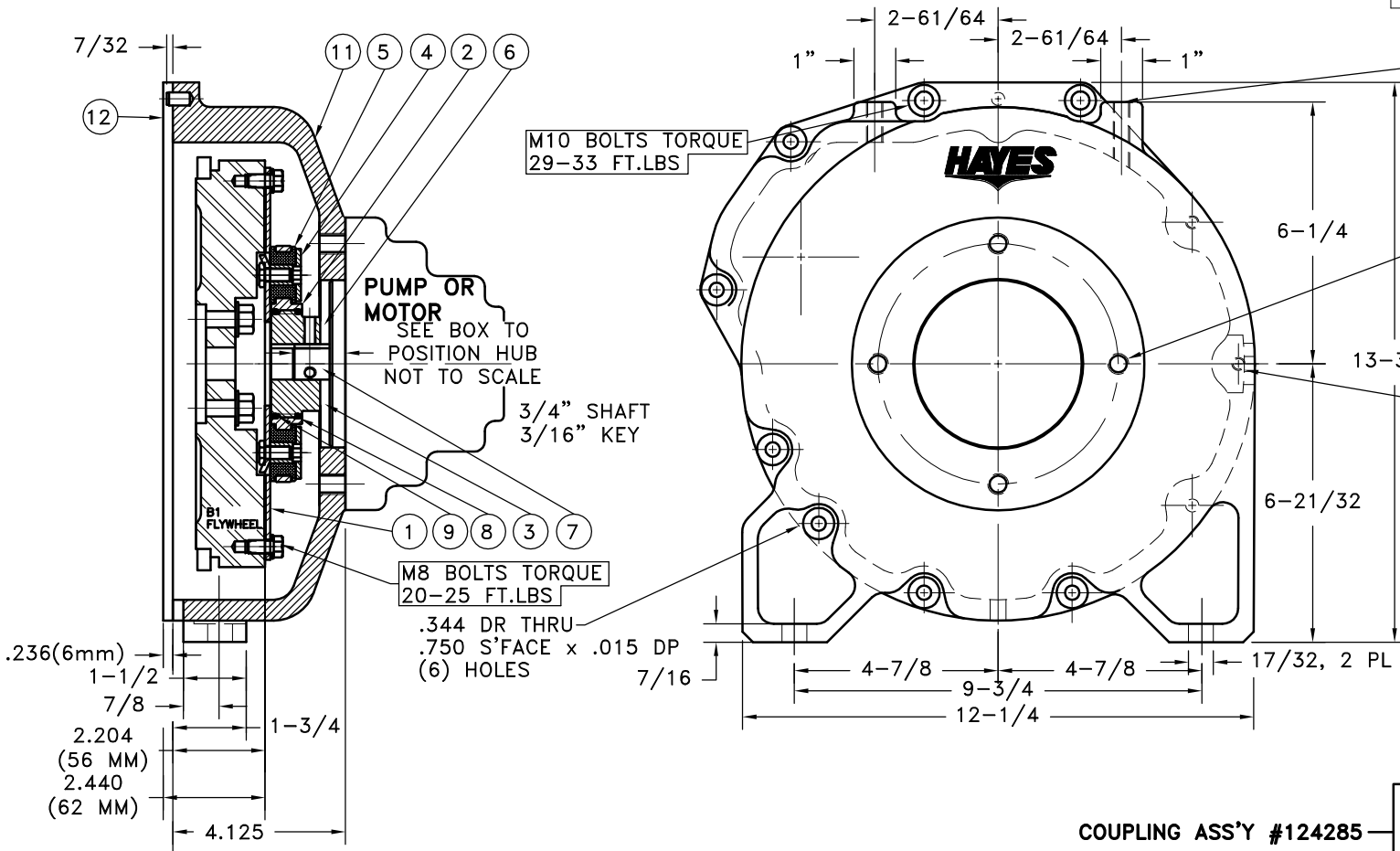


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



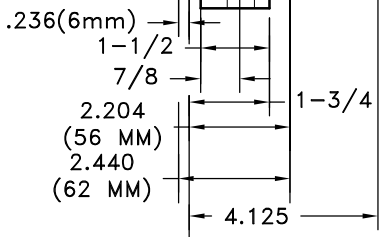
M8 x 1.25 TAP  
2 HOLES

SAE "B" 2-BOLT MOUNT  
4.00 PILOT  
(4) 1/2-13 TAPPED HOLES  
EQ. SPACED ON 5.75 B.C.

M8 BOLTS TORQUE 13-15 FT.LBS.  
DR & TAP FOR  
M8 x 1.25  
TAP .875 DP

**NOTE:**

- HOUSING FOR KUBOTA ENGINES  
D-905, D1005-B, D1105-B,  
V1205-B, V1305-B AND V1505-B
- USE FURNISHED COUPLING GREASE  
ON BOTH MALE/FEMALE SPLINE.



M8 BOLTS TORQUE  
20-25 FT.LBS

.344 DR THRU  
.750 S'FACE x .015 DP  
(6) HOLES

COUPLING ASS'Y #124285

UP TO 50 H.P.

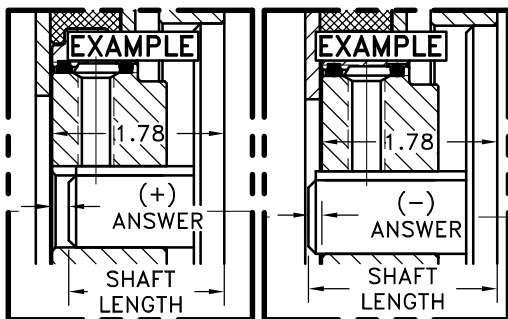
QTY.	DESCRIPTION	PART NUMBER	DET.
1	BOLT KIT	952111	14
2	5/16 DIA x 1/2 DOWEL PIN	952088-03	13
1	HOUSING	801912	12
1	GREASE	568-143	11
1	O-RING (124282-02)	568-142	10
1	O-RING (124284-07)	PURCHASE	9
1	5/16-18x5/8 SSSCP	8	8
1	5/16-18x3/4 SSSCP	7	7
6	SPEC. 5/16-24 x 5/8" HHB	6	6
6	THREADED BUSHING	5	5
6	NEOPRENE INSERT	4	4
1	EXTERNAL SPLINED ADAPTER	3	3
1	INTERNAL SPLINED HUB	2	2
1	FLYWHEEL PLATE	1	1

**NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:**

**EXAMPLE:**  
1.78 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

**NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.**



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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS ▭ STRAIGHTNESS ▭ ANGULARITY ▭ SQUARENESS UNLESS OTHERWISE SPECIFIED ▭ PARALLELISM ▭ CONCENTRICITY ▭ TRUE POSITION ○ ROUNDNESS ⊕ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT √ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12X MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
			<b>TITLE</b> KUBOTA -05 SERIES HOUSING ASS'Y	
			<b>MATERIAL</b>	
			DRAWN BY: SJETING DATE: 08-16-04 CHECKED BY: RJH SCALE:	DRAWING NO. <b>990118</b> SHEET OF REV.

- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES  
BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.