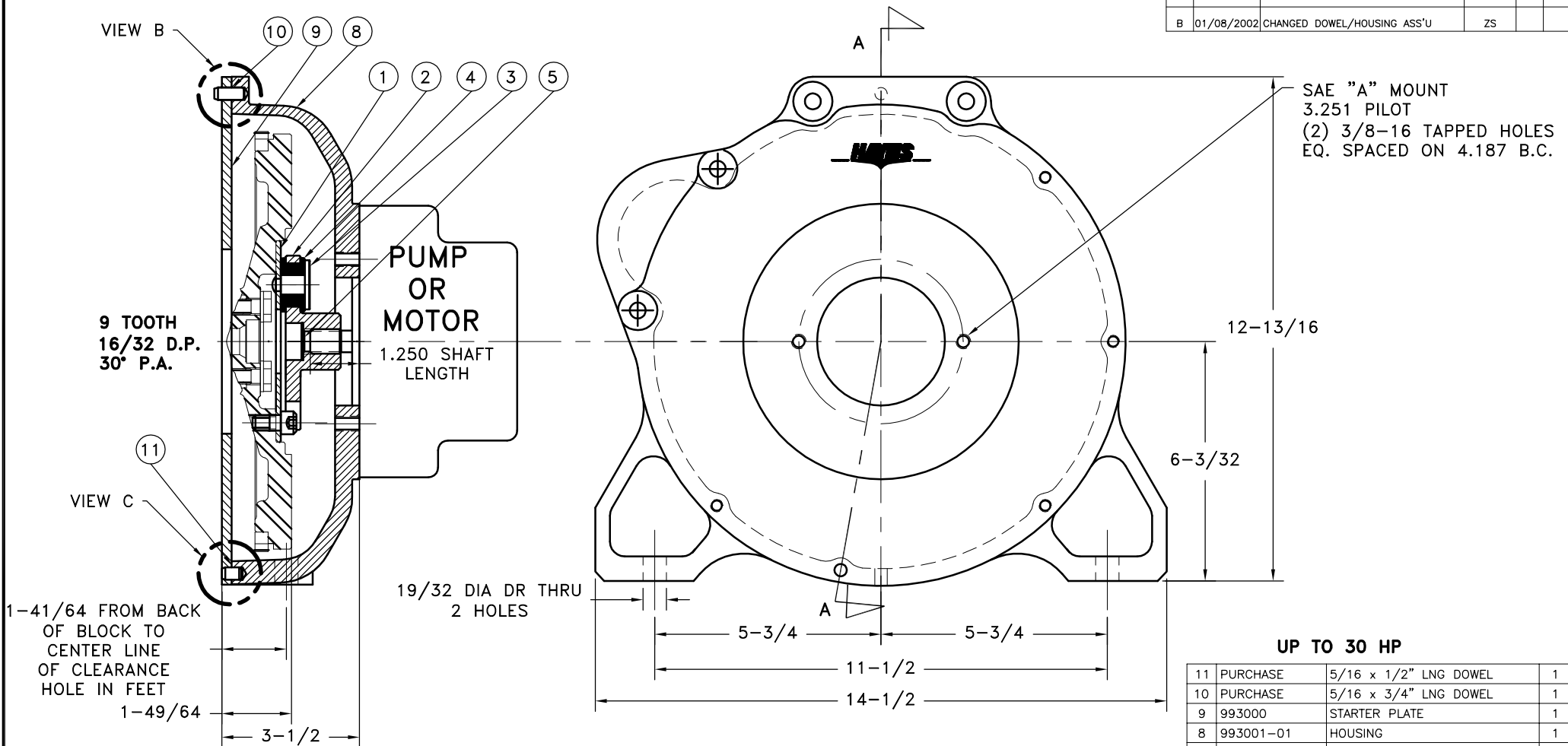


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	01/08/2002	CHANGED DOWEL/HOUSING ASS'Y	ZS		



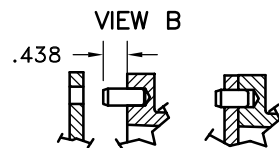
NOTE:

1. HOUSING WILL FIT MITSUBISHI ENGINES L2E & L3E
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH INTERNAL AND EXTERNAL SPLINES
3. CAUTION! WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

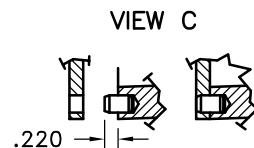
NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS
TORQUE ALL M8 BOLTS 20-25 FT.LBS
TORQUE ALL 5/16 BOLTS 25-30 FT.LBS

COUPLING ASS'Y #125524

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PRESS FIT DOWEL IN HAYES HOUSING AT VIEW B



PRESS FIT DOWEL IN HAYES HOUSING AT VIEW C

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN CHECKED BY RJH	DATE 6-03-98 SCALE	DRAWING NO. 993005 SHEET OF REV.	