

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	11/30/2005	REMOVED IND. FASTENERS.	ZS	RJH	HM

P/N: 995002-01
S.A.E. "A" 2-BOLT
3.25 PILOT, (2) 3/8-16 TAPPED
HOLES EQ. SPACED ON A 4.187 B.C.

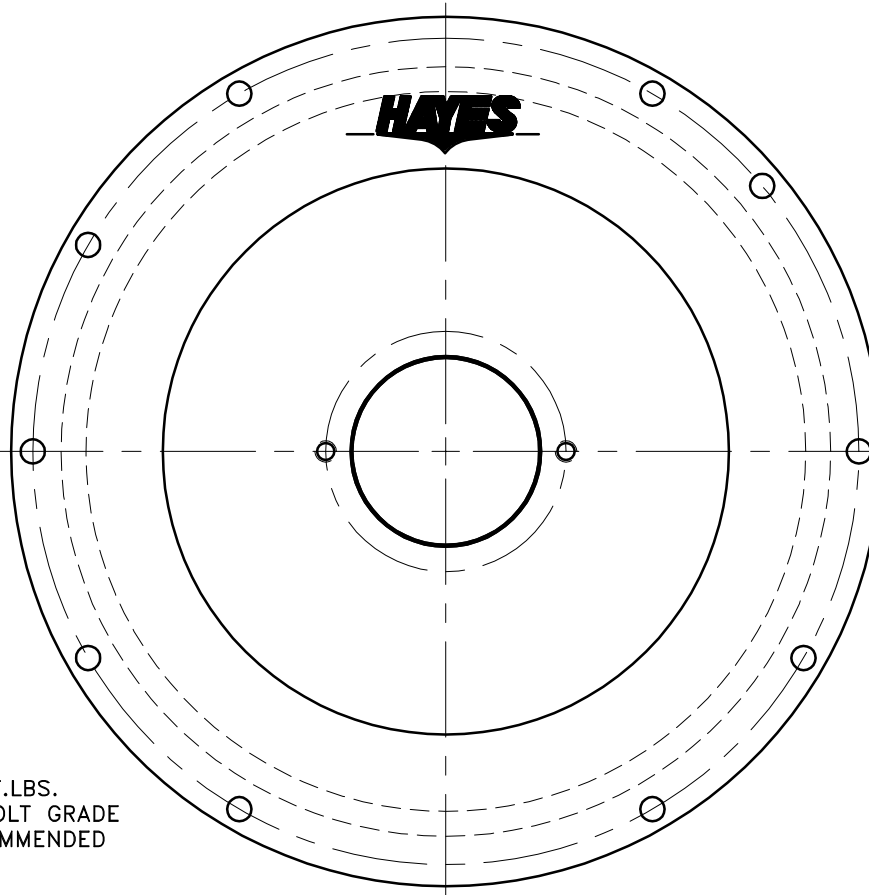
124800-06
SPLINE DATA
9 TEETH
16/32 D.P.
30° P.A.
.640 MAJOR
SAE "A"

PUMP
OR
MOTOR

1.250 PUMP SHAFT

TORQUE 29-33 FT.LBS.
USE OF NUT & BOLT GRADE
LOC-TITE IS RECOMMENDED
AT ASS'Y

2.634
2.874
4.311



FOR: LDW1503

COUPLING ASS'Y #125656

9	995006	BOLT KIT	1
8	995002-01	HOUSING	1
7	801912	GREASE	1
6	HP-937-S-32	HUBBARD PLUG	1
5	PURCHASE	5/16-24 x 1 1/4" HHB	4
4	H52500	NEOPRENE INSERT	4
3	123190-01	STEEL BUSHING	4
2	124800-06	COUPLING HUB	1
1	124814-03	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE LOMBARDINI FLYWHEEL COUPLING W/HOUSING MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 12-16-99 SCALE	DRAWING NO. 995014 SHEET OF REV.

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