

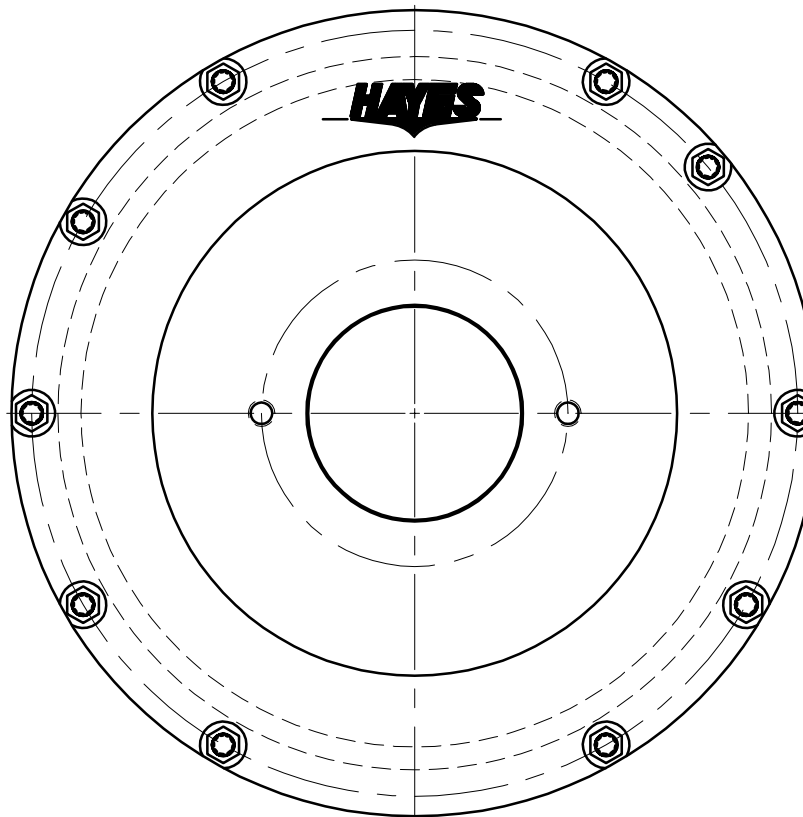
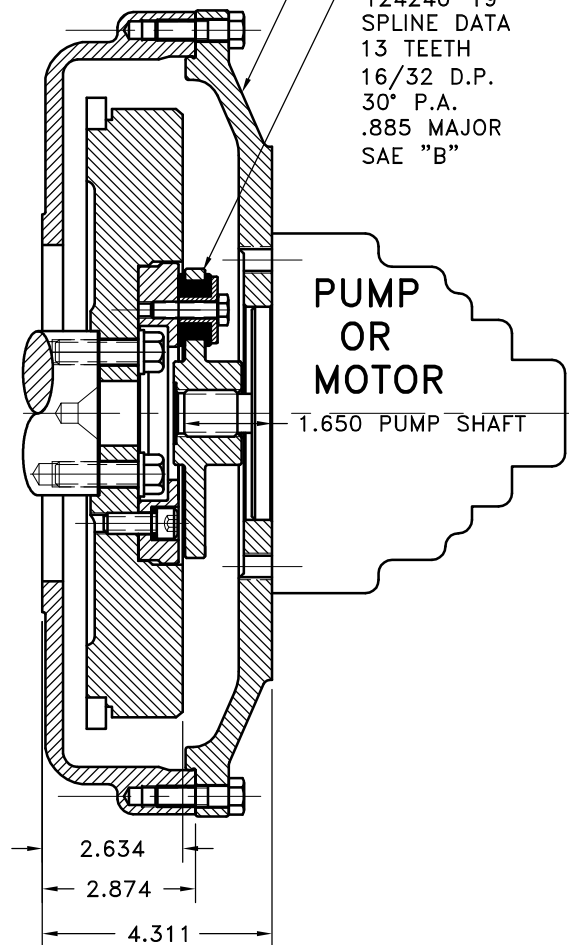
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	07/17/2006	FIXED HOUSING P/N	ZS	RJH	HM

995002-02
S.A.E. "B" 2-BOLT MOUNT
4" PUMP PILOT
(2) 1/2-13 TAPPED HOLES
ON 5.750 B.C.

124240-19
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

PUMP
OR
MOTOR

1.650 PUMP SHAFT



UP TO 75 HP

9	995007	BOLT KIT	1
8	125253-02	PUMP ADAPTER	1
7	995002-02	HOUSING	1
6	801912	GREASE	1
5	PURCHASE	5/16-24 x 1-1/4" HHB	8
4	H52500	NEOPRENE INSERT	8
3	123190-01	STEEL BUSHING	8
2	124240-19	COUPLING HUB	1
1	124814-04	FLYWHEEL PLATE	1

COUPLING ASS'Y #125957

TORQUE ALL M10 BOLT
29-33 FT. LBS.
TORQUE 5-16-24 BOLTS
25-30 FT. LBS.
APPLY NUT & BOLT GRADE
LOC-TITE TO ALL BOLTS

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE LOMBARDINI COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 06-13-00 SCALE	DRAWING NO. 995016 SHEET OF REV.	

LDW2004/LDW2004-T/11LD

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