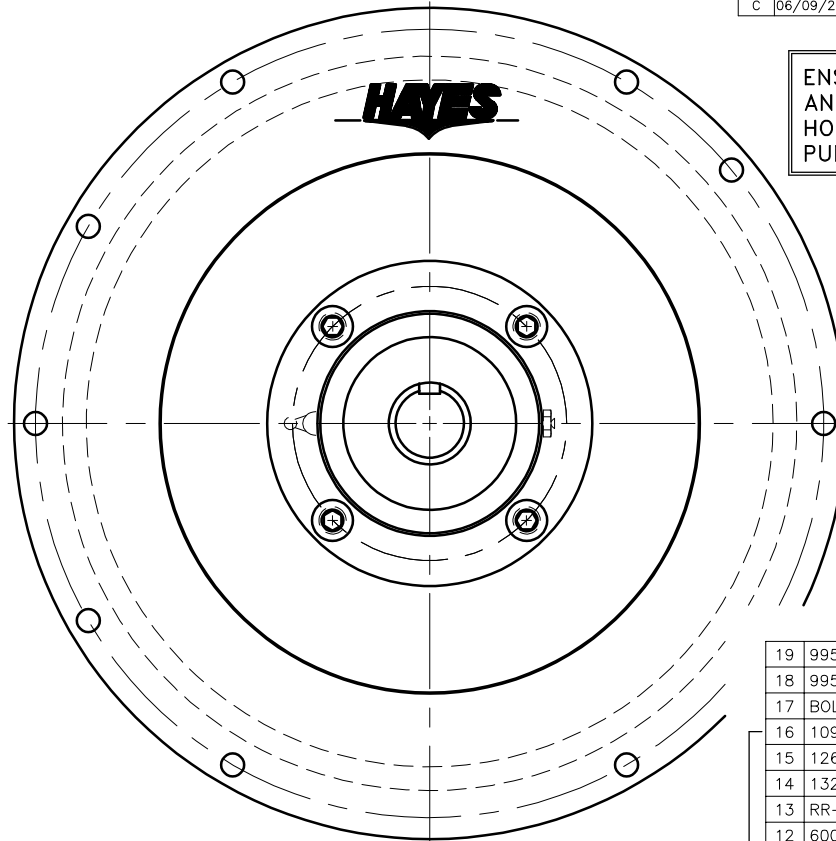
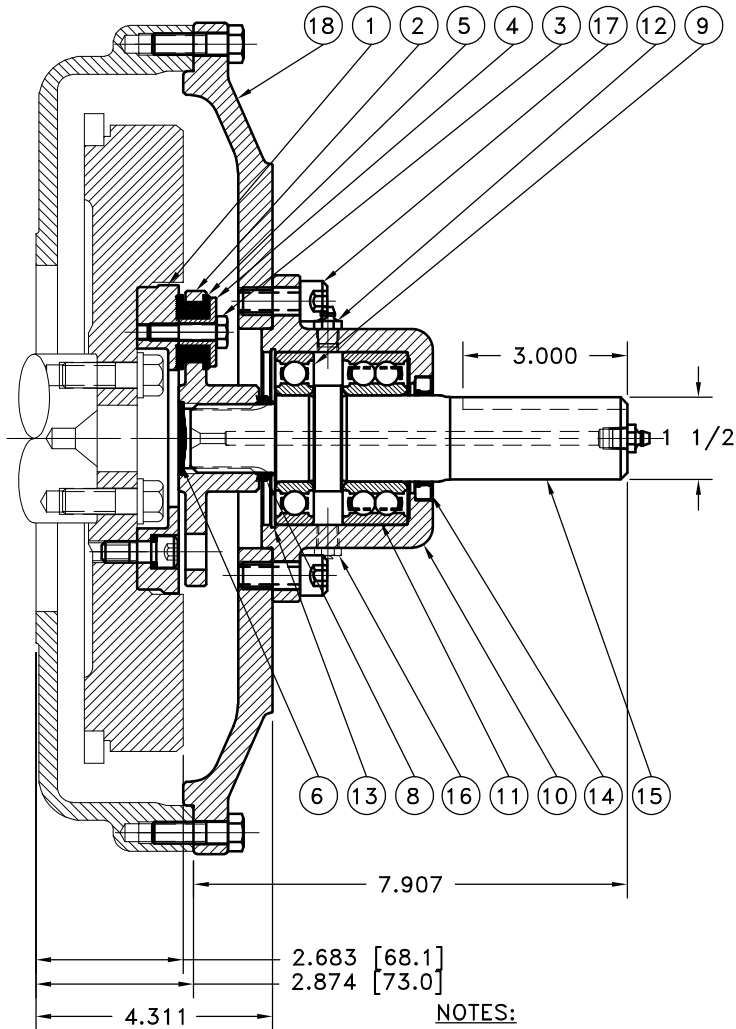


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
C	06/09/2016	CHANGED SEAL	BSL	HM	JM

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERK AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE OR HOUSING.



BEARING SUPPORTED
STUB SHAFT SUB-ASS'Y
#126413

COUPLING ASS'Y
#127297

FITS: GROUP 5 INTERCHANGE
KD625-3, 11LD625-3
KDW/LDW 1603, 2204, 2204T

19	995006	BOLT KIT (PRE-ASSEMBLED)	1
18	995000-01	HOUSING	1
17	BOLT	1/2-13x1-1/8 SHCS	4
16	1093K11	RELIEF VALVE	1
15	126412	SPLINED SHAFT	1
14	132015	SEAL	1
13	RR-314	SPIROLOX SNAP RING	1
12	600000	GREASE ZERK	2
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208KD	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	HUBBARD PLUG	1
5	H52500	NEOPRENE INSERT	4
4	123190-01	STEEL BUSHING	4
3	BOLT	5/16-24x1 1/4 HHB Y D	4
2	127298	COUPLING HUB	1
1	124814-03	FLYWHEEL PLATE	1

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	HAYES MANUFACTURING INC. ® TITLE BEARING SUPPORTED STUB SHAFT ASS'Y MATERIAL	
CLASS BS ASSY DESCRIPTION LOMGRP5,1-1/2,3	DRAWN BY SIETING CHECKED BY RJH	DATE 08-21-03 SCALE	DRAWING NO. 995038 SHEET OF REV.	