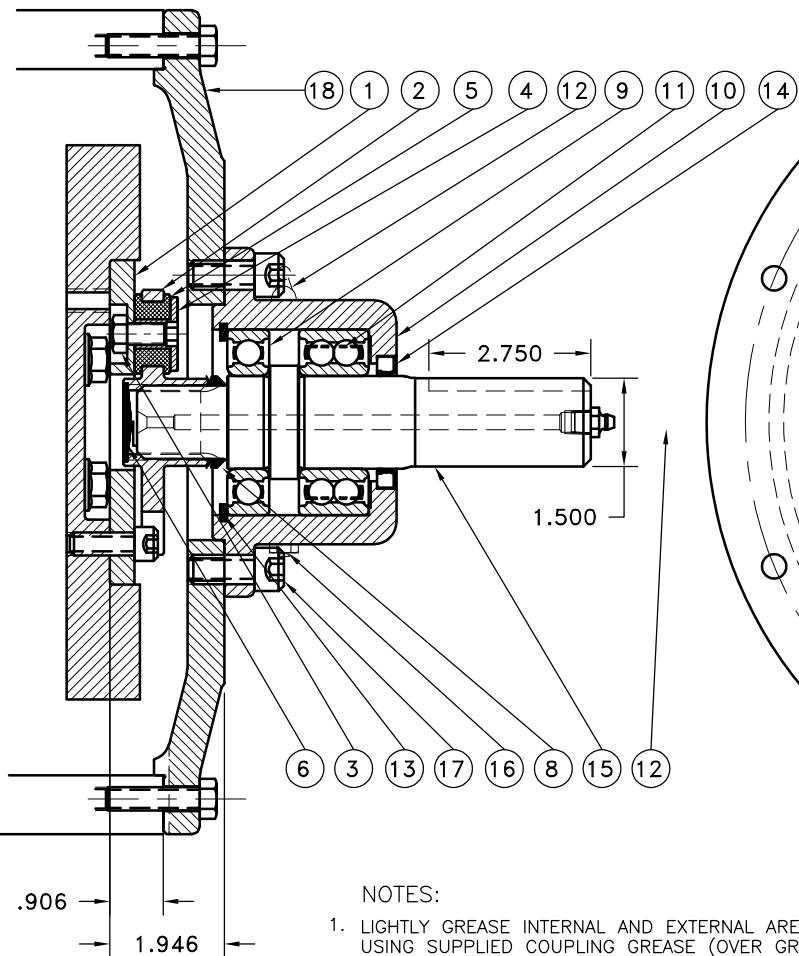


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERT). USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

BEARING SUPPORTED
STUB SHAFT SUB-ASS'Y
#127636

COUPLING ASS'Y
#126837

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERT AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE.

**FITS: GROUP 8 INTERCHANGE
KDW/LDW 702, 1003, 1404**

19	995020	BOLT KIT	1
18	995042	HOUSING	1
17	740000	1/2-13-1-1/8 SHCS	4
16	1093K11	RELIEF VALVE	1
15	127635	SPLINED SHAFT	1
14	CRW1-R-15830	SEAL	1
13	RR-314	SPIROLOX SNAP RING	1
12	600000	GREASE ZERT	2
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208P	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	HUBBARD PLUG	1
5	H52500	NEOPRENE INSERT	4
4	123729-01	THREADED BUSHING	4
3	HX100	5/16-24-5/8 H.H.B.	4
2	126055-04	COUPLING HUB	1
1	126054	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<div> <div> <div>FLATNESS</div> <div>STRAIGHTNESS</div> <div>ANGULARITY</div> <div>PERPENDICULARITY</div> <div>PARALLELISM</div> <div>CONCENTRICITY</div> <div>TRUE POSITION</div> <div>ROUNDNESS</div> <div>CIRCULAR RUN OUT</div> <div>TOTAL RUN OUT</div> <div>CYLINDRICITY</div> <div>FINISH</div> </div> <div> <div>DO NOT SCALE DRAWING</div> <div>TOLERANCES UNLESS OTHERWISE SPECIFIED</div> <div> <div>125° MAXIMUM</div> <div>ANGLE ±1/2°</div> <div>FRACTION ±1/32</div> <div>DECIMAL</div> <div>.00 ±.01</div> <div>.000 ±.005</div> <div>.0000 ±.0005</div> </div> </div> </div>			<div> <div> <div>HAYES</div> <div>MANUFACTURING INC. ®</div> </div> <div> <div>TITLE</div> <div>LOMBARDINI BEARING SUPPORT</div> </div> <div> <div>MATERIAL</div> <div></div> </div> </div>	
CLASS	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING	DATE 08-09-04	DRAWING NO. 995041
DESCRIPTION		CHECKED BY	SCALE	SHEET OF REV.

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