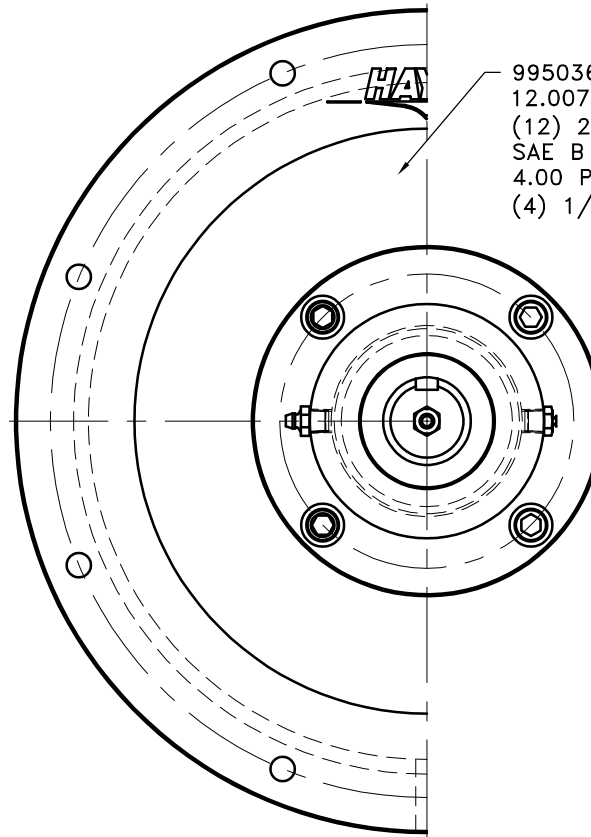
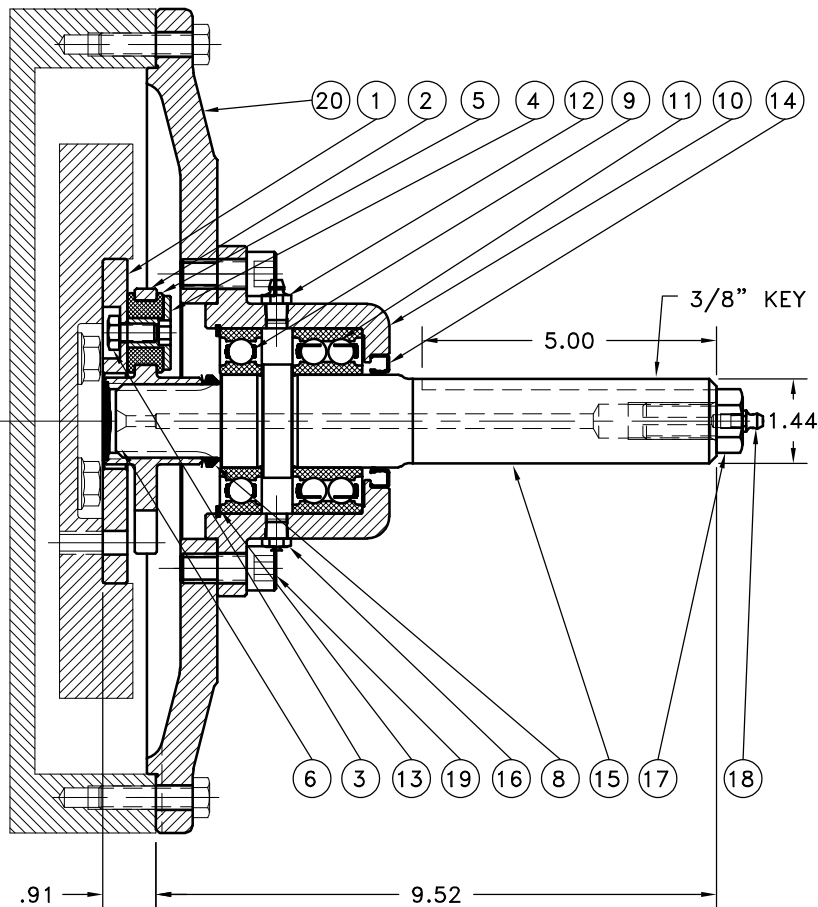


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	06/08/2016	CHANGED SEAL	BSL	JM	HM



995036-03
12.007 PILOT DIA.
(12) 27/64 HOLES ON A 12.796 B.C.
SAE B 4 BOLT PUMP MOUNT
4.00 PILOT
(4) 1/2-13 TAPPED HOLES ON A 5.00 B.C.

**FITS: GROUP 8 INTERCHANGE
KDW/LDW 702, 1003, 1404**

21	995020	BOLT KIT (PRE-ASSEMBLED)	1
20	995036-03	HOUSING	1
19	BOLT	1/2-13x1-1/8 SHCS D	4
18	609000	GREASE ZERK	1
17	125294	SPEC. 5/8-11 HHB	1
16	1093K11	RELIEF VALVE	1
15	125713	SPLINED SHAFT	1
14	132015	SEAL	1
13	RR-314	SNAP RING	1
12	600000	GREASE ZERK	1
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208KD	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	HUBBARD PLUG	1
5	H52500	NEOPRENE INSERT	4
4	123729-01	THREADED BUSHING	4
3	BOLT	5/16-24-5/8 HHB Y D	4
2	126055-06	COUPLING HUB	1
1	126054	FLYWHEEL PLATE	1

BEARING SUPPORTED
STUB SHAFT SUB-ASS'Y
#125714

COUPLING ASS'Y
#129558

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

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ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERK AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE OR HOUSING.

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH					
CLASS BS ASSY MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>		TITLE LOMBARDINI BEARING SUPPORT			
DESCRIPTION FRD25,1-7/16,3		DRAWN BY SIETING		DATE 08-04-2009	
		CHECKED BY SCALE		DRAWING NO. 995058	
				SHEET OF REV.	