



995036-03  
12.007 PILOT DIA.  
(12) 27/64 HOLES ON A 12.796 B.C.  
SAE B 4 BOLT PUMP MOUNT  
4.00 PILOT  
(4) 1/2-13 TAPPED HOLES ON A 5.00 B.C.

#### ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERK  
AND RELIEF VALVE ARE LOCATED  
HORIZONTAL WHEN MOUNTING ON TO  
PUMP MOUNT PLATE OR HOUSING.

#### FITS: GROUP 8 INTERCHANGE KDW/LDW 702, 1003, 1404

21	995020	BOLT KIT (PRE-ASSEMBLED)	1
20	995036-03	HOUSING	1
19	BOLT	1/2-13x1-1/8 SHCS D	4
18	609000	GREASE ZERK	1
17	125294	5/8-11 HHB	1
16	1093K11	RELIEF VALVE	1
15	126102	SPLINED SHAFT	1
14	132015	SEAL	1
13	RR-314	SNAP RING	1
12	600000	GREASE ZERK	1
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208KD	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	HUBBARD PLUG	1
5	H52500	NEOPRENE INSERT	4
4	123729-01	THREADED BUSHING	4
3	BOLT	5/16-24-5/8 HHB Y D	4
2	126055-06	COUPLING HUB	1
1	126054	FLYWHEEL PLATE	1

BEARING SUPPORTED  
STUB SHAFT SUB-ASS'Y  
#126103

COUPLING ASS'Y  
#129558

#### NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		 <b>LOMBARDINI BEARING SUPPORT</b> MATERIAL	
CLASS BS ASSY DESCRIPTION LOMLDW,7/16,3	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING CHECKED BY SCALE	DATE 08-04-2009 SHEET OF REV.	DRAWING NO. <b>995059</b>