



995036-03
12.007 PILOT DIA.
(12) 27/64 HOLES ON A 12.796 B.C.
SAE B 4 BOLT PUMP MOUNT
4.00 PILOT
(4) 1/2-13 TAPPED HOLES ON A 5.00 B.C.

**FITS: GROUP 8 INTERCHANGE
KDW/LDW 702, 1003, 1404**

21	995020	BOLT KIT	1
20	995036-03	HOUSING	1
19	740000	1/2-13-1-1/8 SHCS	4
18	609000	GREASE ZERK	1
17	125294	5/8-11 HHB	1
16	1093K11	RELIEF VALVE	1
15	129767	SPLINED SHAFT	1
14	CRW1-R-15830	SEAL	1
13	RR-314	SNAP RING	1
12	600000	GREASE ZERK	1
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208P	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	HUBBARD PLUG	1
5	H52500	NEOPRENE INSERT	4
4	123729-01	THREADED BUSHING	4
3	HX100	5/16-24-5/8 H.H.B.	4
2	126055-06	COUPLING HUB	1
1	126054	FLYWHEEL PLATE	1

BEARING SUPPORT
STUB SHAFT SUB-ASS'Y
#129768

COUPLING ASS'Y
#129558

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERK
AND RELIEF VALVE ARE LOCATED
HORIZONTAL WHEN MOUNTING ON TO
PUMP MOUNT PLATE OR HOUSING.

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH		HAYES MANUFACTURING INC. ® TITLE LOMBARDINI BEARING SUPPORT MATERIAL			
CLASS MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>		DRAWN BY SIETING DATE 01-25-2010 CHECKED BY SCALE DRAWING NO. 995065 SHEET OF REV.			
DESCRIPTION					