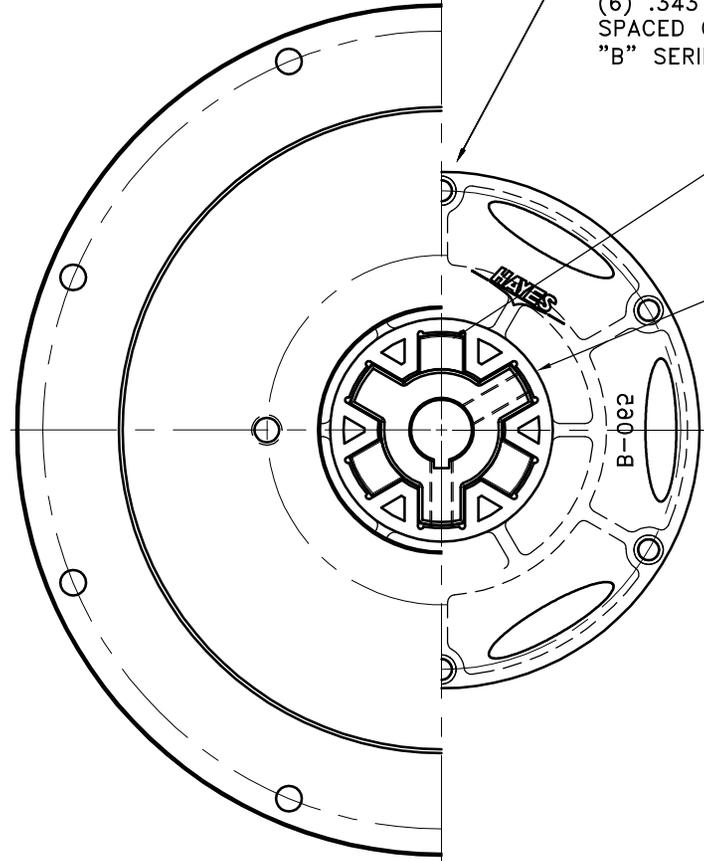
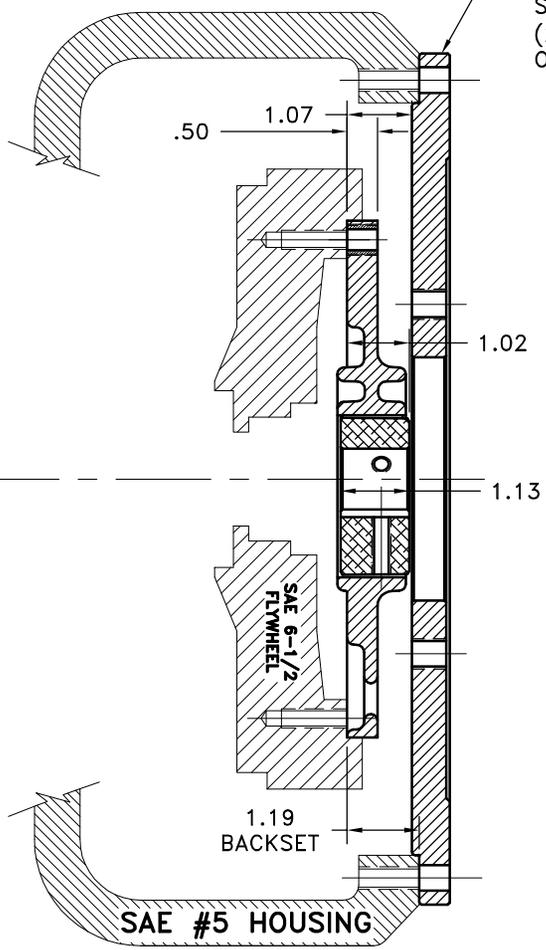


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

123008-G02
 S.A.E 5 HOUSING MOUNT, 12.38 PILOT
 (8) 27/64 HOLES ON A 13.13 B.C.
 S.A.E "B" PUMP MOUNT, 4.00 PILOT
 (2) 1/2-13 TAPPED HOLES
 ON A 5.75 B.C.

B-065
 S.A.E. 6 1/2 FIBERGLASS REINFORCED
 NYLON DRIVE PLATE
 (6) .343 HOLES EQ.
 SPACED ON A 7.88 B.C.
 "B" SERIES DRIVE



**(2) 3/8" SET SCREWS
 TORQUE BOTH TO 25
 FT. LBS USING
 TORQUE WRENCH AT
 FINAL INSTALLATION**

HB1-41
 7/8" SHAFT
 1/4" KEY

IMPORTANT INSTALLATION NOTE!!!!
 IMPROPER INSTALLATION OF HUB COULD CAUSE
 PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
 OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
 DISTRIBUTOR OR FACTORY FOR FURTHER
 INFORMATION

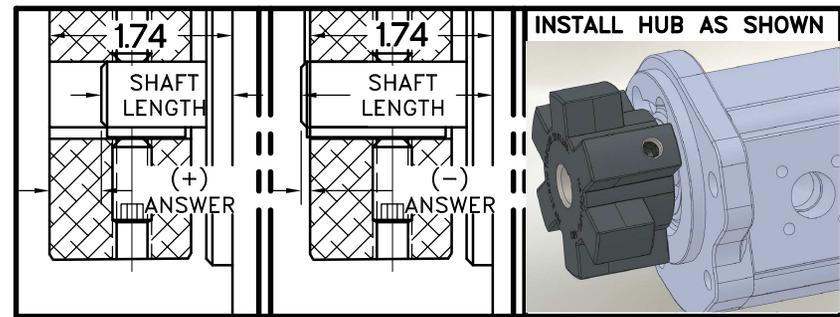
**BOTH HUB SET SCREWS MUST BE PROPERLY
 TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.
 PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
 ANY FURTHER QUESTIONS.**

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
 AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.
 USING TORQUE WRENCH.** SHAFT SHOULD HAVE A
 MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
 FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
 GET HUB PRESET USE THIS EQUATION:

**PERFORM CALCULATION BELOW:
 1.74 - SHAFT LENGTH - HUB PRESET**

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
 YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
 (SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO
 ENSURE FULL SHAFT ENGAGEMENT.



**B TORQUE RANGE
 (30-75 HP)**

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123008-G02	PUMP MOUNT PLATE	1
2	HB1-41	B SERIES HEX~FLX HUB	1
1	B-065	SAE 6-1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS ▱ FLATNESS ≡ STRAIGHTNESS ∠ ANGULARITY ⊥ PERPENDICULARITY ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	 TITLE HEX~FLEX COUPLING ASSEMBLY MATERIAL
	CLASS SAE 6.5 DESCRIPTION B-065,5,7/8x1/4xG02,75	
DRAWN BY KNH CHECKED BY RJH		DATE 10/10/2013 SCALE DRAWING NO. B-065-HB1-41-G02 SHEET OF REV.

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED
 SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,
 COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
 IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
 THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
 FOR EXAMINATION WITHOUT OUR CONSENT.