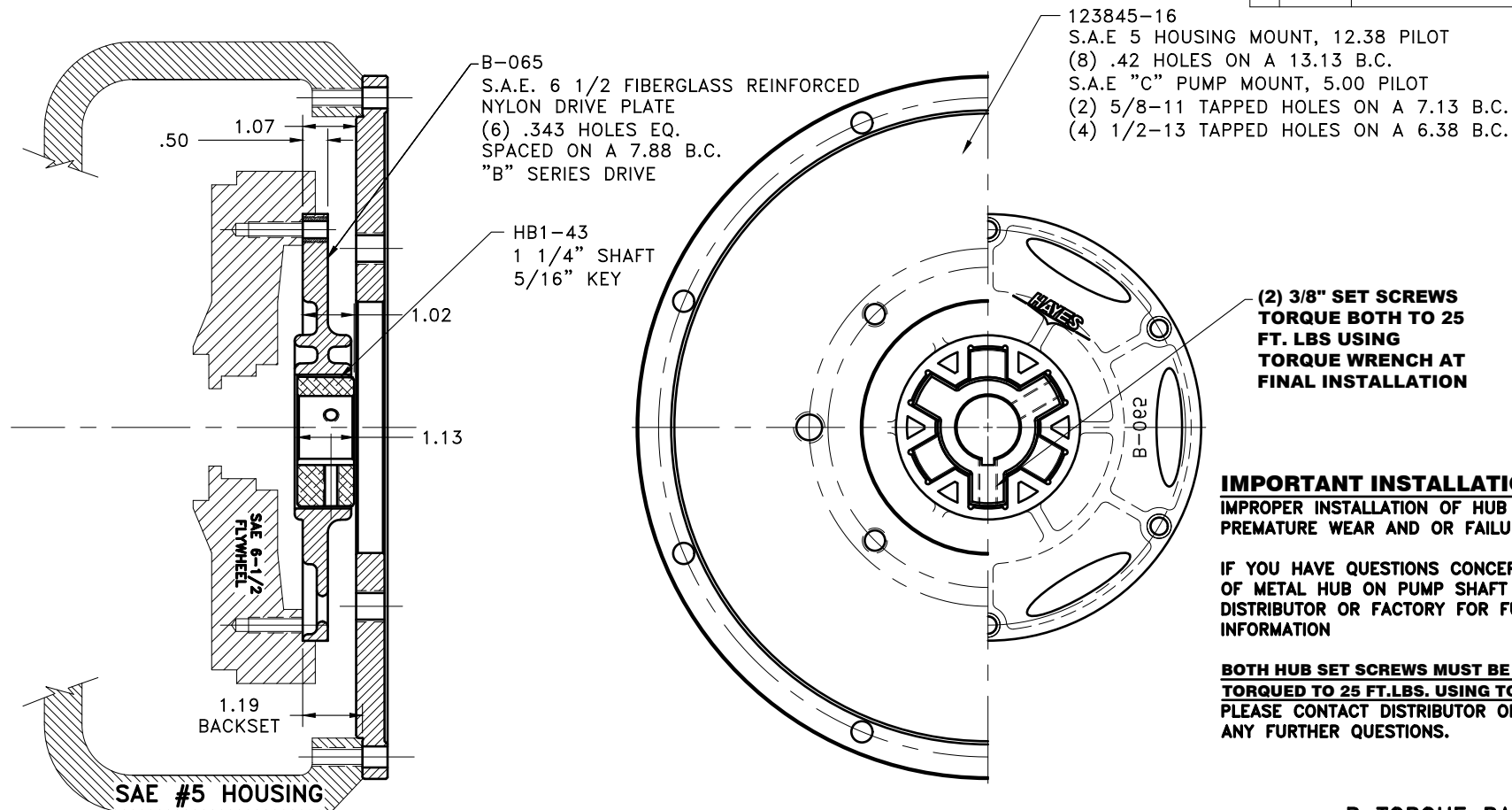


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

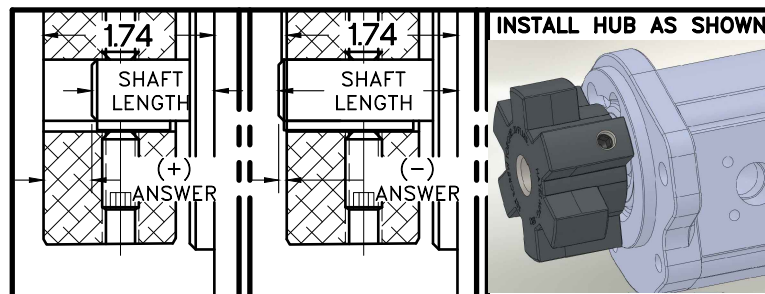
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS.
USING TORQUE WRENCH. SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:
1.74 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

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COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
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THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.

NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.



**B TORQUE RANGE
(30-75 HP)**

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123845-16	PUMP MOUNT PLATE	1
2	HB1-43	B SERIES HEX~FLX HUB	1
1	B-065	SAE 6 1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 1/32" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH		HAYES MANUFACTURING INC. ® TITLE HEX~FLX COUPLING ASS'Y MATERIAL	
CLASS SAE 6.5	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING	DATE 11-19-2014
DESCRIPTION 6-1/2, 2.5, 1-1/4x5/16, C24	CHECKED BY	SCALE	DRAWING NO. B-065-HB1-43-GX24
			SHEET OF REV.