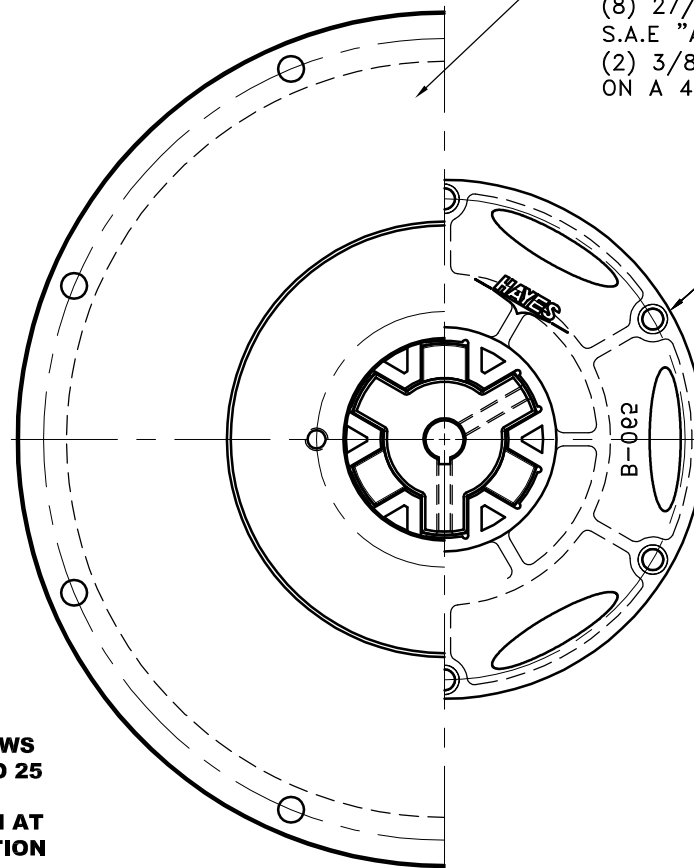
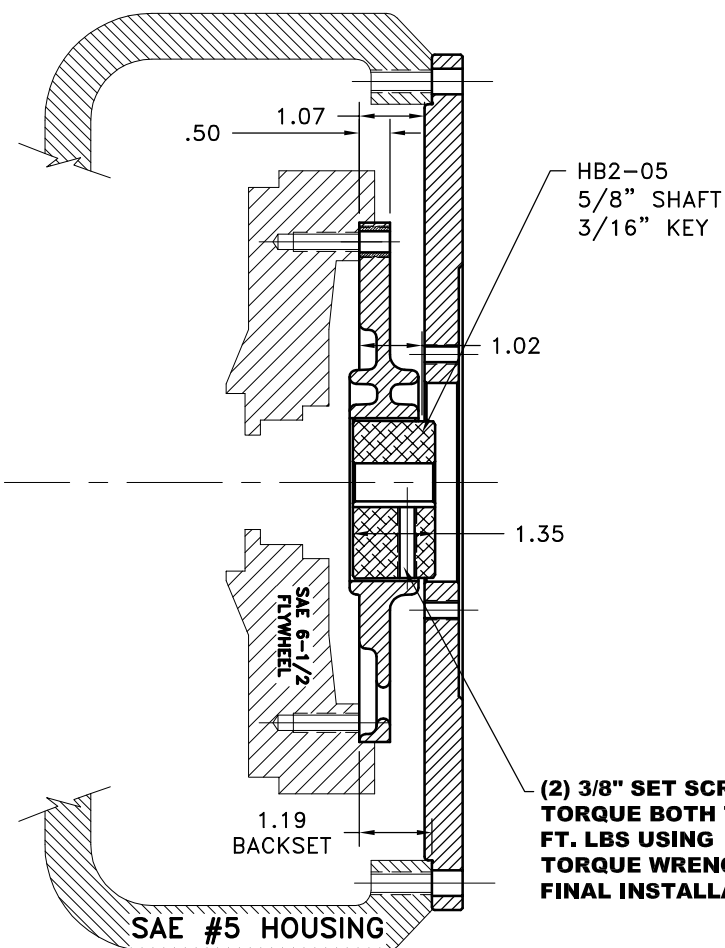


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



PT# 123008-GN2
S.A.E 5 HOUSING MOUNT, 12.38 PILOT
(8) 27/64 HOLES ON A 13.13 B.C.
S.A.E "A" PUMP MOUNT, 3.25 PILOT
(2) 3/8-16 TAPPED HOLES
ON A 4.18 B.C.

B-065
S.A.E. 6 1/2 FIBERGLASS REINFORCED
NYLON DRIVE PLATE
(6) .343 HOLES EQ.
SPACED ON A 7.88 B.C.
"B" SERIES DRIVE

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

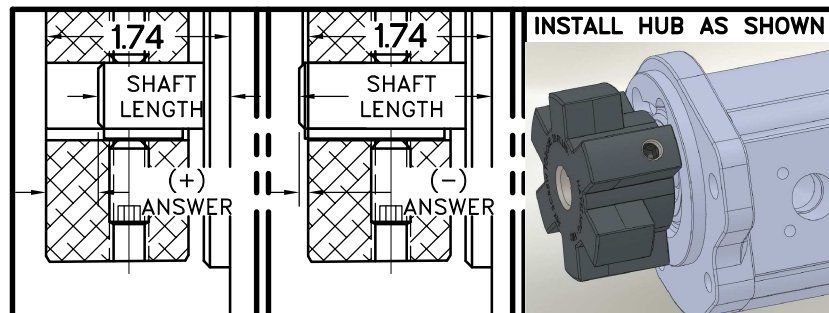
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.
USING TORQUE WRENCH.** SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:

1.74 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.



**B TORQUE RANGE
(30-75 HP)**

3	123008-GN2	PUMP MOUNT PLATE	1
2	HB2-05	B SERIES HEX~FLX HUB	1
1	B-065	SAE 6 1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.	
	FLATNESS	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2" FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HEX~FLX COUPLING ASSY		
	STRAIGHTNESS					
	ANGULARITY					
	PERPENDICULARITY					
	PARALLELISM					
	CONCENTRICITY	TITLE MATERIAL				
	TRUE POSITION					
	ROUNDNESS					
	CIRCULAR RUN OUT					
	TOTAL RUN OUT					
	CYLINDRICITY	CLASS	MAKE: ☐ BUY: ☐	DRAWN BY SIETING CHECKED BY R.J.H.	DATE 05-19-2011 SCALE	DRAWING NO. B-065-HB2-05-GN2 SHEET OF REV.
	FINISH					
DESCRIPTION						

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