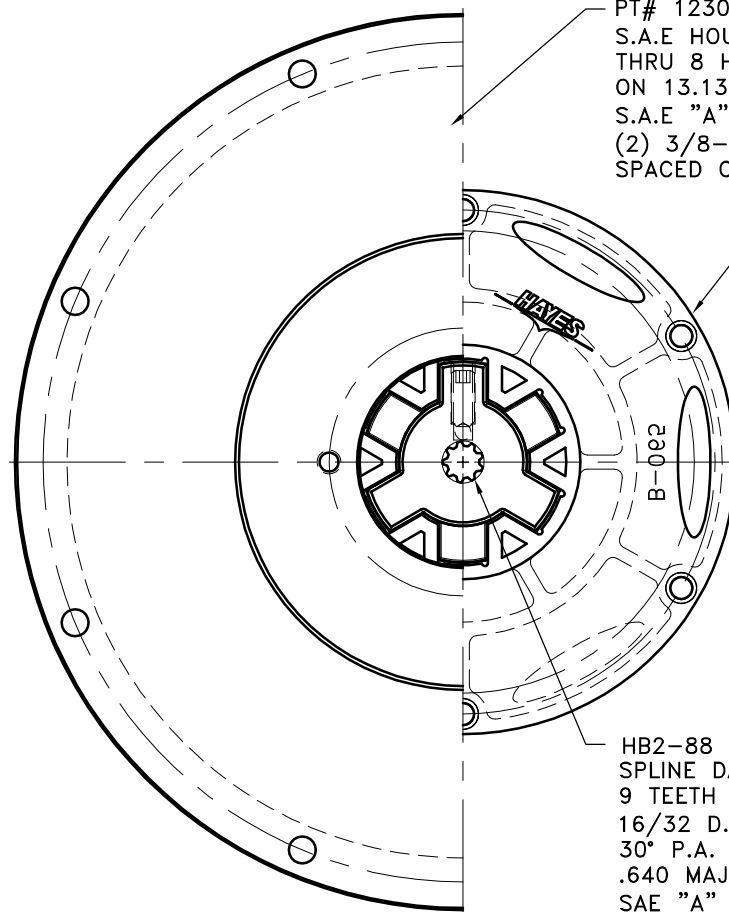
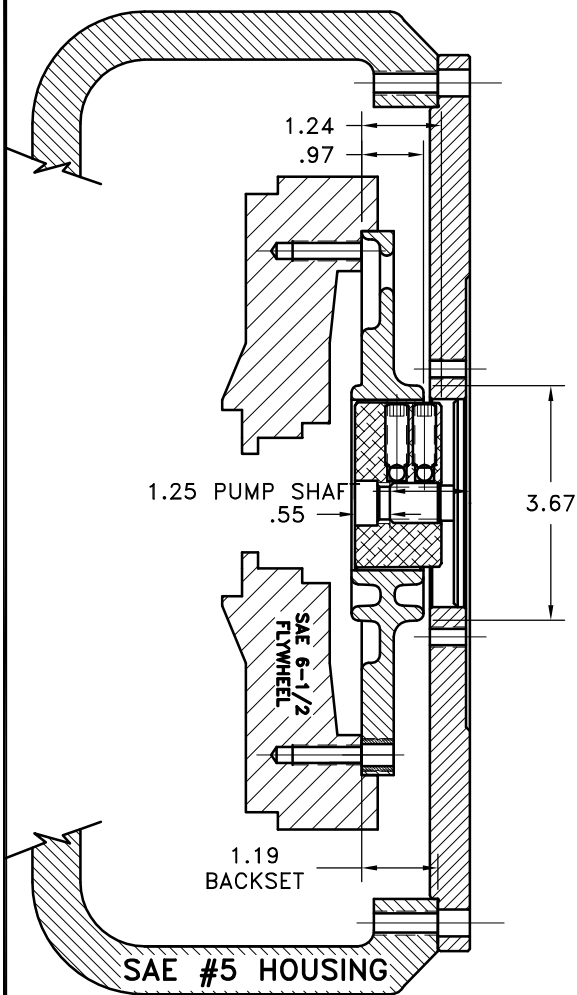


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	12/06/2010	FIXED HUB P/N	ZS	HM	JM



PT# 123008-GN2
S.A.E HOUSING MOUNT 27/64 DRILL
THRU 8 HOLES EQUALLY SPACED
ON 13.13 B.C. 3.25 PUMP PILOT
S.A.E "A" PUMP MOUNT.
(2) 3/8-16 TAPPED HOLES EQUALLY
SPACED ON 4.18 B.C.

B-065
S.A.E. 6 1/2 FIBERGLASS REINFORCED
NYLON DRIVE PLATE
(6) 11/32 HOLES EQ.
SPACED ON A 7 7/8 B.C.
"B" SERIES DRIVE

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

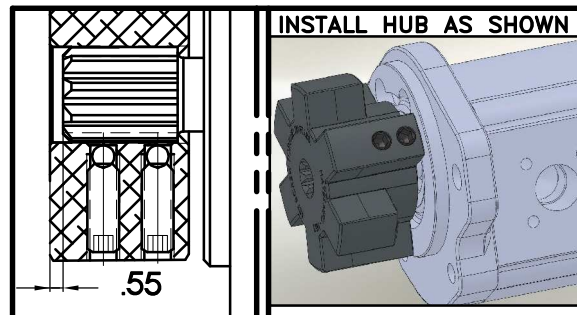
IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN
SHAFT LENGTH, CONTACT FACTORY FOR
RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING
TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO
HUB, IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS (231) 879-3372.

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FOR EXAMINATION WITHOUT OUR CONSENT.



SET HUB AS SHOWN

**"B" SERIES TORQUE RANGE
30-75 HP**

3	123008-GN2	PUMP MOUNT PLATE	1
2	HB2-88	B SERIES HEX~FLX HUB	1
1	B-065	SAE 6 1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH			HAYES MANUFACTURING INC. ® TITLE "B" SERIES HEX~FLX COUPLING W/PMP MATERIAL	
CLASS SAE 6.5 DESCRIPTION 6-1/2,5,9T16/32,A2	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING DESIGN LEAD RJH	DATE 02-18-08 SCALE	DRAWING NO. B-065-HB2-88-GN2 SHEET OF REV.