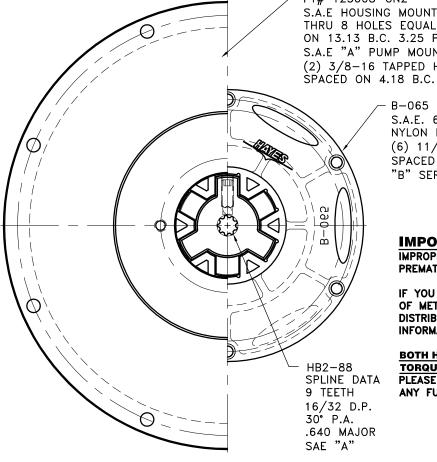


1.25 PUMP SHAF 3.67 1.19 **BACKSET** SAE #5 HOUSING



B-065
S.A.E. 6 1/2 FIBERGLASS REINFORCED
NYLON DRIVE PLATE
(6) 11/32 HOLES EQ.
SPACED ON A 7 7/8 B.C.
"B" SERIES DRIVE

## **IMPORTANT INSTALLATION NOTE!!!!!**

IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

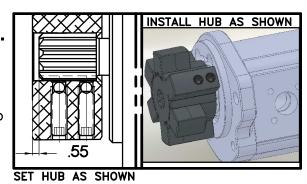
IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

## NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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## "B" SERIES TORQUE RANGE 30-75 HP

3 123008-		-GN2	PUMP MOUNT PLATE			1
2 HB2-88		B SERIES HEX~FLX HU		~FLX HUB		1
1	B-065		SAE 6 1/2 HEX~FLX DRIVE PLATE		PLATE	1
DET.	PART NUMBER		DESCRIPT	DESCRIPTION		QTY.
TOLERA OTHERN 1257 AN FRAC	DRAWING ANCES UNLESS VISE SPECIFIED MAXIMUM GLE ±1/2* THON ±1/32 DECIMAL DO ±.01 DO ±.01 DO ±.05					
CLASS SAE 6.5  DESCRIPTION 6-1/2,5,9T16/32,A2		DRAWN BY SIETING DESIGN LEA RJH	DATE 02-18-08 D SCALE			
	2 1 DET. DO TOLER OTHER 125 AN FRACT O.00 MAKE: X	2 HB2-88 1 B-065 DET. PART NI DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIE 127 MAXIMUM ANGLE ±1/27 FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .000 ±.005 .000 ±.005 .000 ±.005	2 HB2—88  1 B-065  DET. PART NUMBER  DO NOT SCALE DO NOT SCALE DO NOT SCALE TOLERANCES UNLESS OTHERWISE SPECIFIED  "247 MAXMUM"  ANGLE ±1/2' FRACTION ±1/32 DECIMAL .00 ±0.01 .000 ±.005 .0000 ±.005 MAKE:[X] BUY:  DEAWN BY SETING DESIGN LEA	2 HB2−88 B SERIES HEX.  1 B−065 SAE 6 1/2 HEX.  DET. PART NUMBER DESCRIPT  DO NOT SCALE DORAWING TOLLERANCES UNLESS OTHERWISE: SPECIFIES  1**C** TABLE ±1/2* FRACTION ±1/32 DECIMAL .00 ±0.01 .000 ±.005 DECIMAL .00 ±0.01 .000 ±.005 DRAWN BY SIETING DESIGN LEAD DESIGN LEAD SCALE	2 HB2—88 B SERIES HEX~FLX HUB  1 B—065 SAE 6 1/2 HEX~FLX DRIVE  DET. PART NUMBER DESCRIPTION  DO NOT SCALE DO NOT SCALE DO NOT SCALE TOLERANGES UNLESS OTHERWISE SPECIFIES  TOLERANGE 1/32 PRACTION 1/32 DECIMAL .00 ±010 .000 ±.005 MAKE:[X] BUY: DRAWIN BY SIETING DESIGN LEAD DESIGN LE	2 HB2—88 B SERIES HEX-FLX HUB  1 B-065 SAE 6 1/2 HEX-FLX DRIVE PLATE  DET. PART NUMBER DESCRIPTION  DO NOT SCALE DOWNING SPECIFIES  TOLERANGES UNLESS OTHERWISE SPECIFIES  LAW MAXIMUM ANGLE ±1/2' PRACTION ±1/32 DECIMAL LOQ ±.01 LOQ ±.005 MAKE: [X] BUY: DRAWN BY SETING D2—18—08 DESSIN LEAD SCALE  DRAWING NO.  DRAWING NO. BUTCH  DESCRIPTION  DESCRIPTION  DESCRIPTION  DESCRIPTION  MAKE: SETING  DESCRIPTION  DESCRIPTION  DESCRIPTION  MAKE: SETING  DESCRIPTION  DESCRIPTION  MARKE: SETING  DESCRIPTION  DESCRIPTION  MARKE: SETING  DESCRIPTION  DESCRIPTION  MANUFACTURING INC.  BUTCH  DESCRIPTION  MARKE: SETING  MARKE: SETING  MARKE: SETING  M