

I ENSURE FULL SPLINE ENGAGEMEN I .				$\overline{}$				
				2	HB1-88	COUPLING HUB		1
1) PRESET HUB ON SHAFT AS SHOWN.				1	B-ISU	HEX~FLX DRIVE	PLATE	1
2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN			SYMBOLS	DET	PART NUMBER	DESCRIPT	ION	OTY
SHAFT LENGTH, CONTACT FACTORY FOR			T FLATNESS	DET.				QII.
RECOMMENDATIONS.			STRAIGHTNESS ANGULARITY		NOT SCALE RAWING	LIAV	TEC .	
3) TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING			✓ ANGULARITY ⊥ PERPENDICULARITY	TOLERA	NCES UNLESS	HAY	E 3	
TORQUE WRENCH.			// PARALLELISM © CONCENTRICITY	10E /	ISE SPECIFIED MAXIMUM			
4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO			TRUE POSITION				MANUFACTURING INC. (R)	
HUB, IF NOT CONTACT FACTORY FOR		TA I I I I I I I I I I I I I I I I I I I	O ROUNDNESS CIRCULAR RUN OUT		TITLE HEY-E	I Y COLIDLING ASSIV	WITH PUMP MOUNT P	N ATE
RECOMMENDATIONS (231) 879-3372.			A TOTAL RUN OUT			LA COUFLING ASS I	WITH FOINT MOUNTE	LAIL
` '	I 31		CYLINDRICITY	.00	0 ±.01 0 ±.005 0 ±.0005			
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THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT OUR CONSENT.	SET HUB AS SHOWN	\	DESCRIPTION		CHECKE	D BY SCALE	B-ISU-5-HB1-88-	-A2S
TON EXAMINATION WITHOUT OUR CONSENT.					5		CUEET OF DEV	,