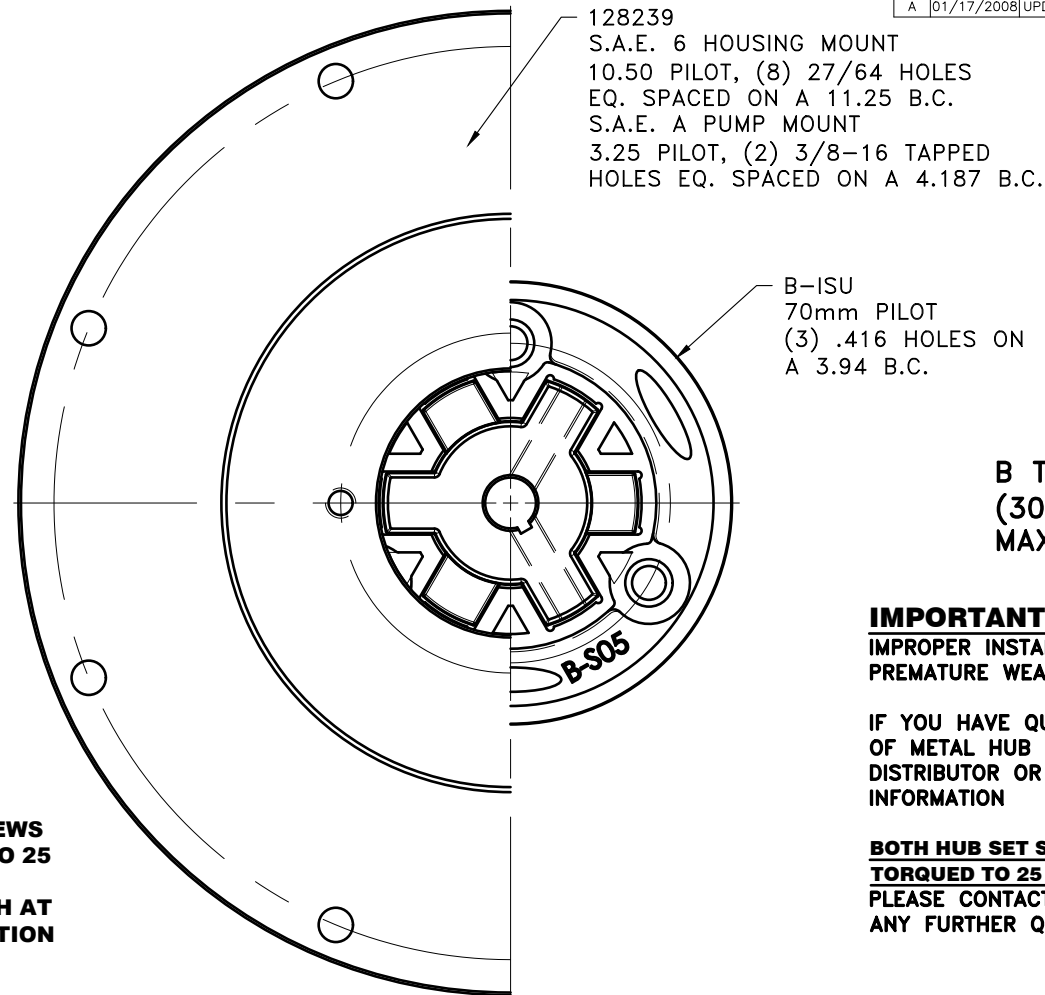
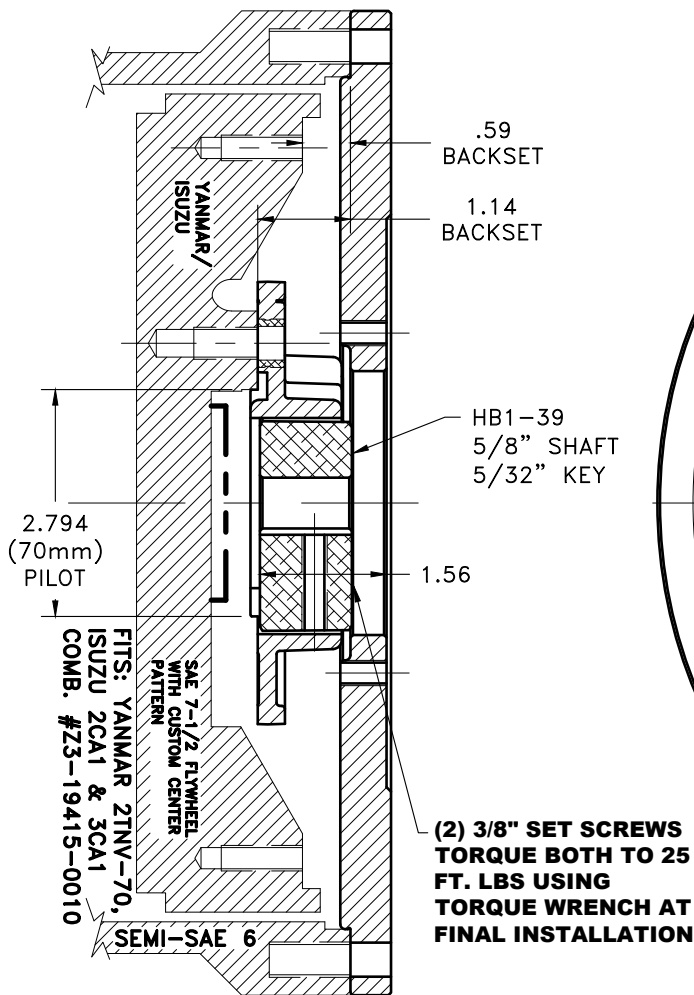


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	01/17/2008	UPDATED NOTES	ZS	RJH	HM



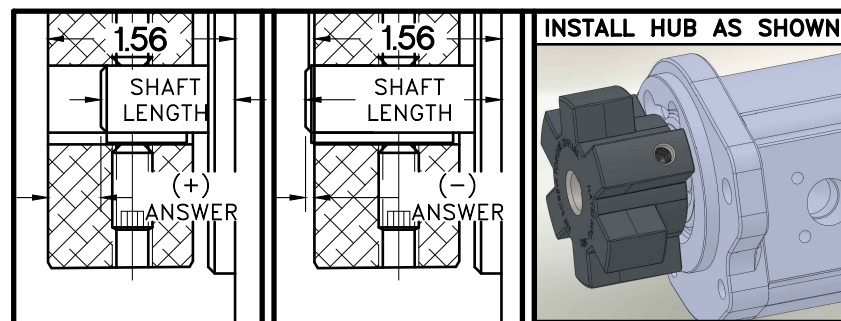
**B TORQUE RANGE
(30-75 HP)
MAX TORQUE 550 FT.LBS.**

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION

BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.



NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.** SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:

1.56 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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4	128387	BOLT KIT	1
3	128239	PUMP MOUNT PLATE	1
2	HB1-39	COUPLING HUB	1
1	B-ISU	HEX~FLX DRIVE PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE HEX~FLX COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
CLASS	MAKE: ☐ BUY: ☐	DRAWN BY SIETING	DATE 06-07-07	DRAWING NO. B-ISU-6-HB1-39-A2S
DESCRIPTION		CHECKED BY RJH	SCALE	SHEET OF REV.