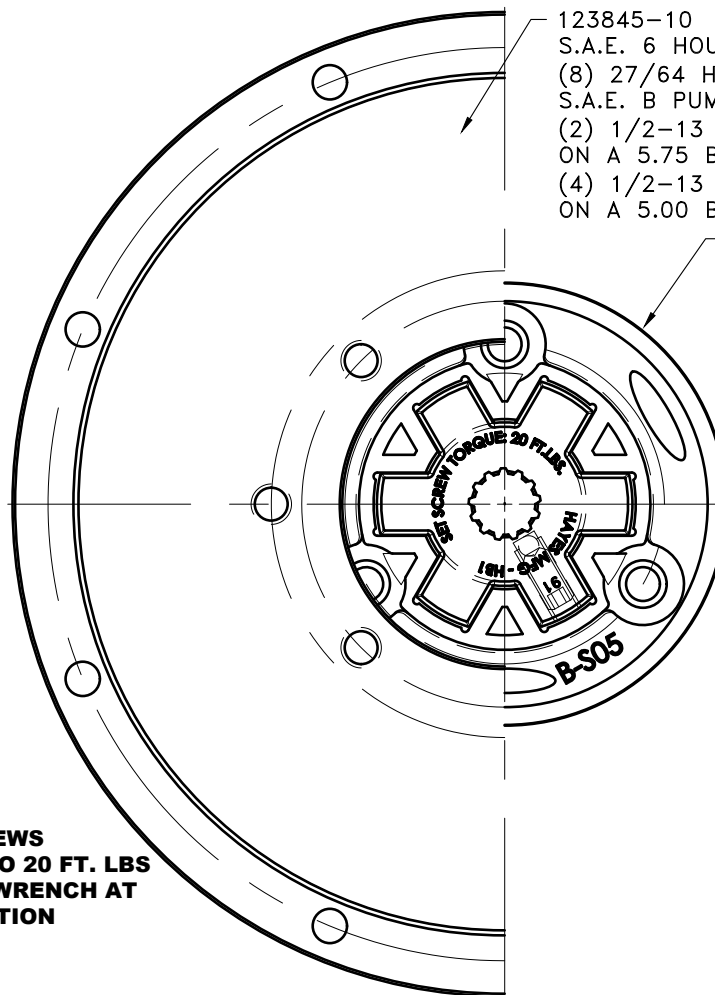
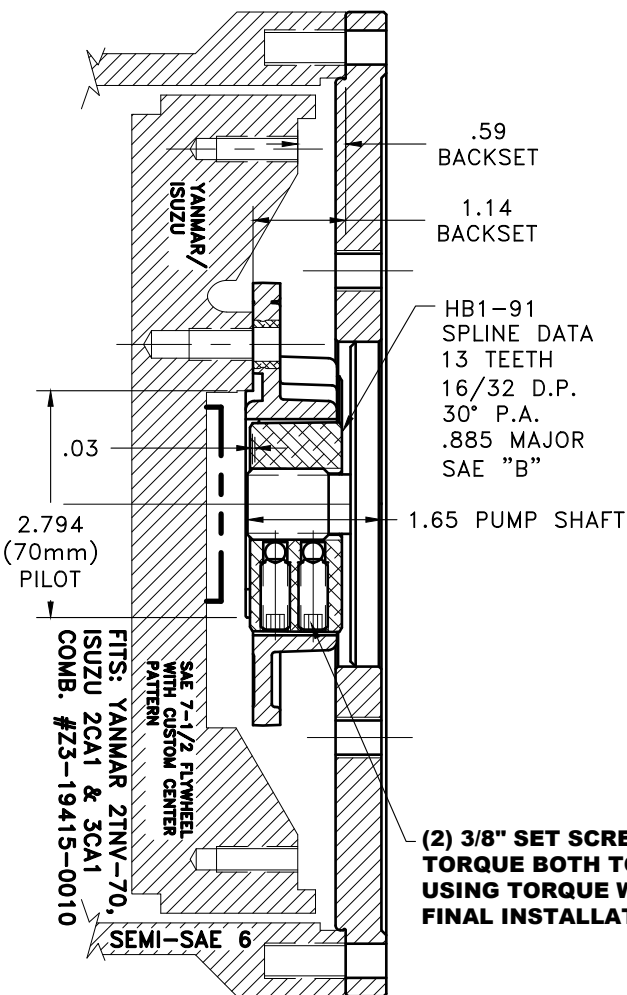


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



123845-10
S.A.E. 6 HOUSING MOUNT, 10.50 PILOT,
(8) 27/64 HOLES ON A 11.25 B.C.
S.A.E. B PUMP MOUNT, 4.000 PILOT
(2) 1/2-13 TAPPED HOLES
ON A 5.75 B.C.
(4) 1/2-13 TAPPED HOLES
ON A 5.00 B.C.
B-ISU
70mm PILOT
(3) .416 HOLES ON
A 3.94 B.C.

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

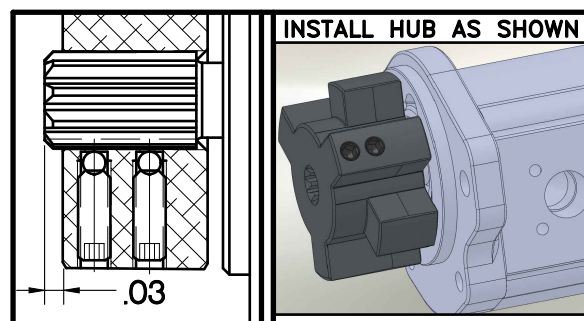
**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

(2) 3/8" SET SCREWS
TORQUE BOTH TO 20 FT. LBS
USING TORQUE WRENCH AT
FINAL INSTALLATION

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN
SHAFT LENGTH, CONTACT FACTORY FOR
RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING
TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO
HUB, IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS (231) 879-3372.

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FOR EXAMINATION WITHOUT OUR CONSENT.



SET HUB AS SHOWN

3	123845-10	PUMP MOUNT PLATE	1
2	HB1-91	COUPLING HUB	1
1	B-ISU	HEX~FLX DRIVE PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: ☐ BUY: ☐	HAYES MANUFACTURING INC. ® TITLE HEX~FLX COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	CLASS DESCRIPTION
DRAWN BY SIETING CHECKED BY RJH	DATE 05-18-2009 SCALE	DRAWING NO. B-ISU-6-HB1-91-B24 SHEET OF REV.	MATERIAL	CLASS DESCRIPTION