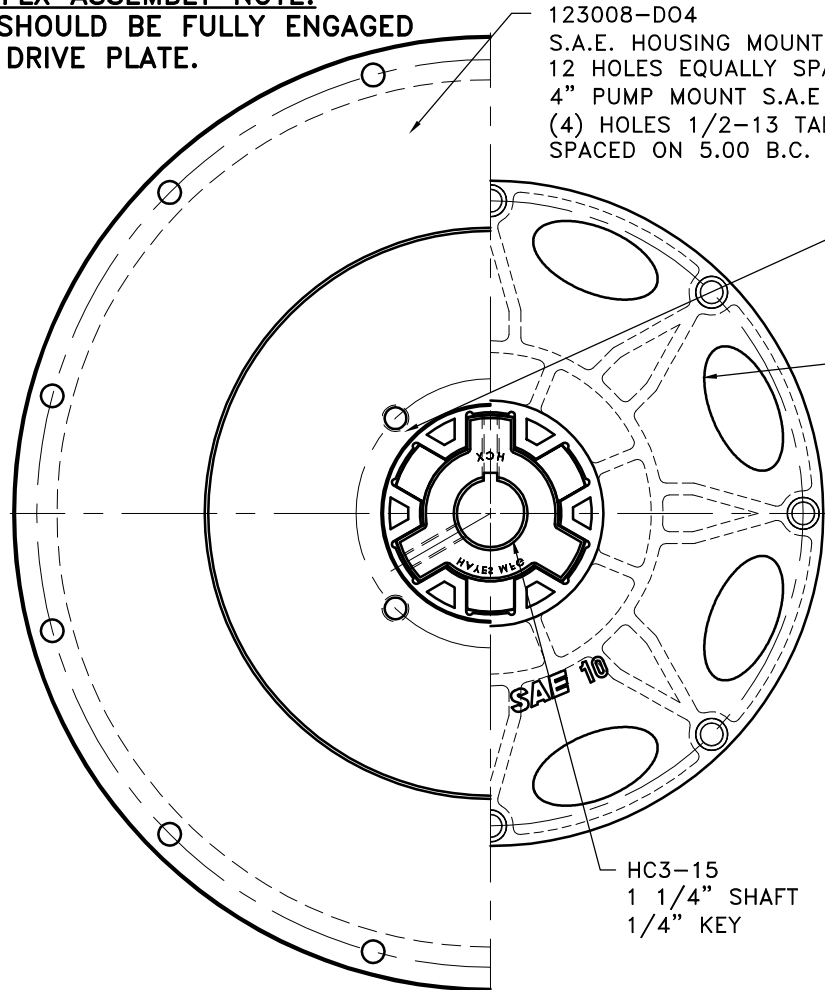


HAYES HEX~FLX ASSEMBLY NOTE: **METAL HUB SHOULD BE FULLY ENGAGED INTO NYLON DRIVE PLATE.**



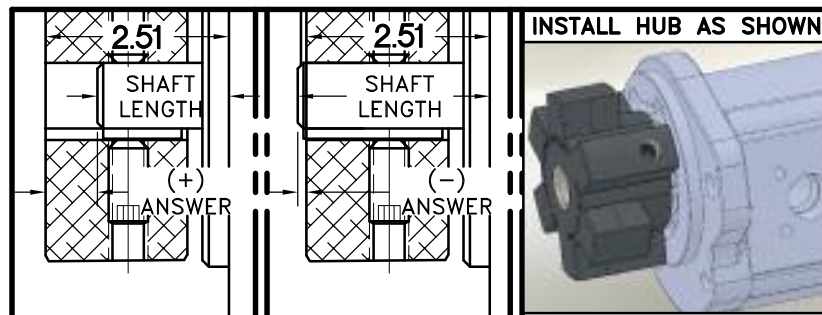
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.** SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:

2.51 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.



**"C" SERIES TORQUE RANGE
 65-175 HP**

3	123008-D04	PUMP MOUNT PLTE	1
2	HC3-15	C SERIES HEX~FLX HUB	1
1	C-010	SAE 10 HEX~FLX DRIVE PLATE	1
DET.	PART NUMBER	DESCRIPTION	QTY.

SYMBOLS	DO NOT SCALE DRAWING	TOLERANCES UNLESS OTHERWISE SPECIFIED	MANUFACTURING INC. ®
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	125 MAXIMUM	TITLE HEX~FLX "C" SERIES 2 PIECE COUPLING MATERIAL
UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 07-07-08 SCALE	DRAWING NO. C-010-HC3-15-DO4 SHEET OF REV.