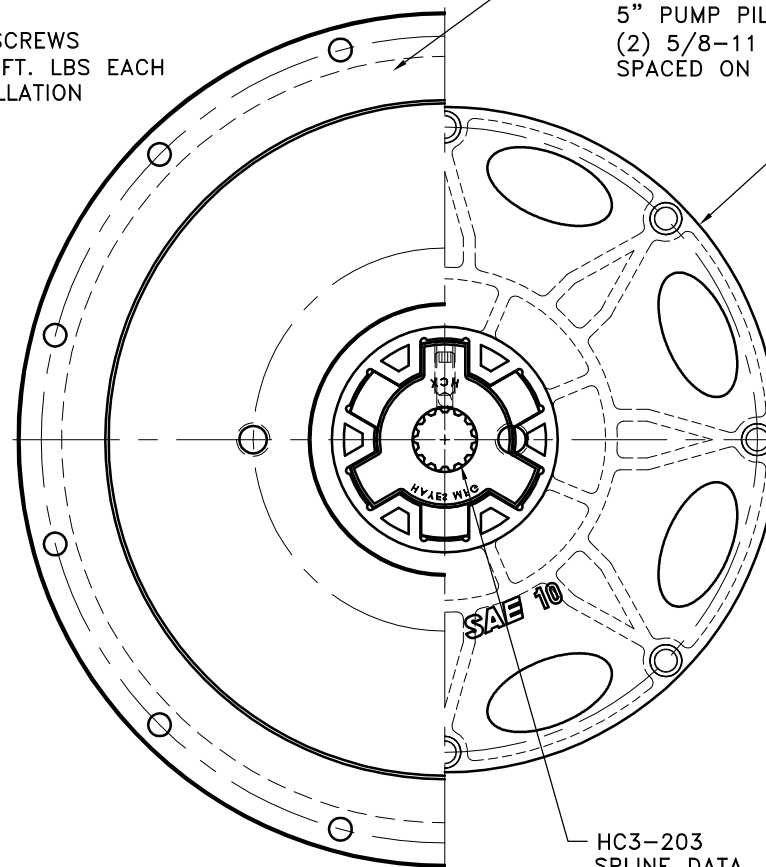
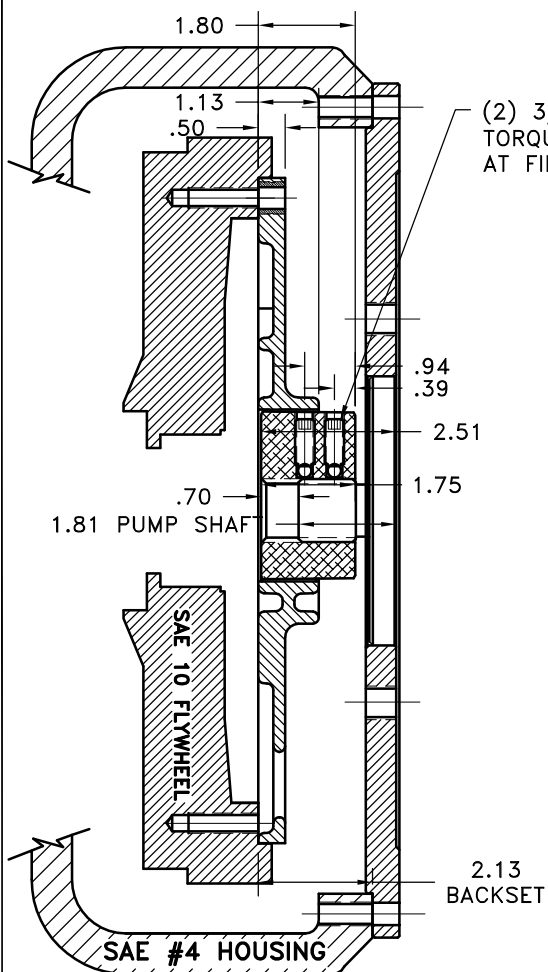


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	07/07/2008	UPDATED INSTALLATION NOTES.	ZS	RJH	HM



IMPORTANT INSTALLATION NOTE!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

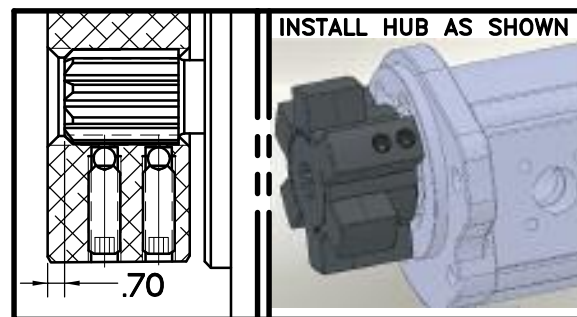
IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION.

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

**"C" SERIES TORQUE RANGE
65-175 HP**

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN
SHAFT LENGTH, CONTACT FACTORY FOR
RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING
TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO
HUB, IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS (231) 879-3372.



SET HUB AS SHOWN

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED
SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,
COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	3 123008-EX2 2 HC3-203 1 C-010	PUMP MOUNT PLATE C SERIES HEX~FLX HUB SAE 10 HEX~FLX DRIVE PLATE	1 1 1
HAYES MANUFACTURING INC. ®				
TITLE HEX~FLX "C" SERIES 2 PIECE COUPLING				
MATERIAL				
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING	DATE 07-09-07	DRAWING NO. C-010-HC3-203-EX2
		CHECKED BY RJH	SCALE	SHEET OF REV.