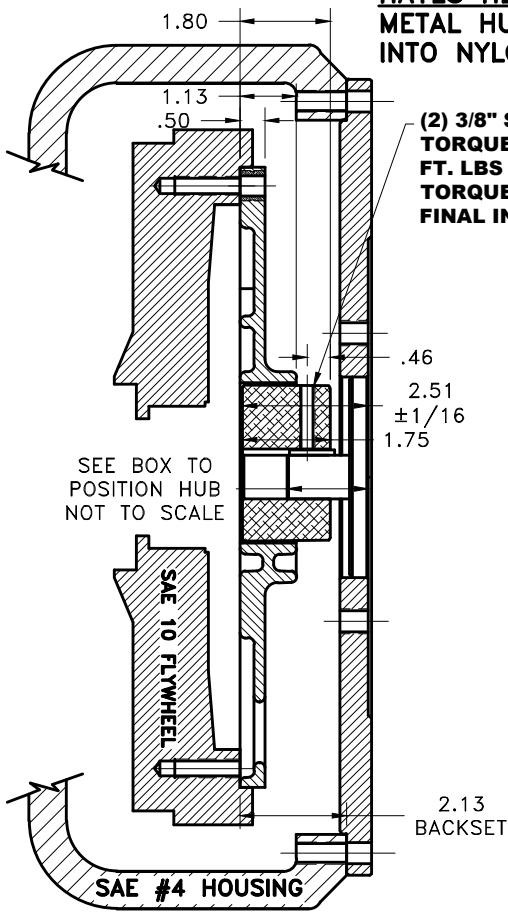


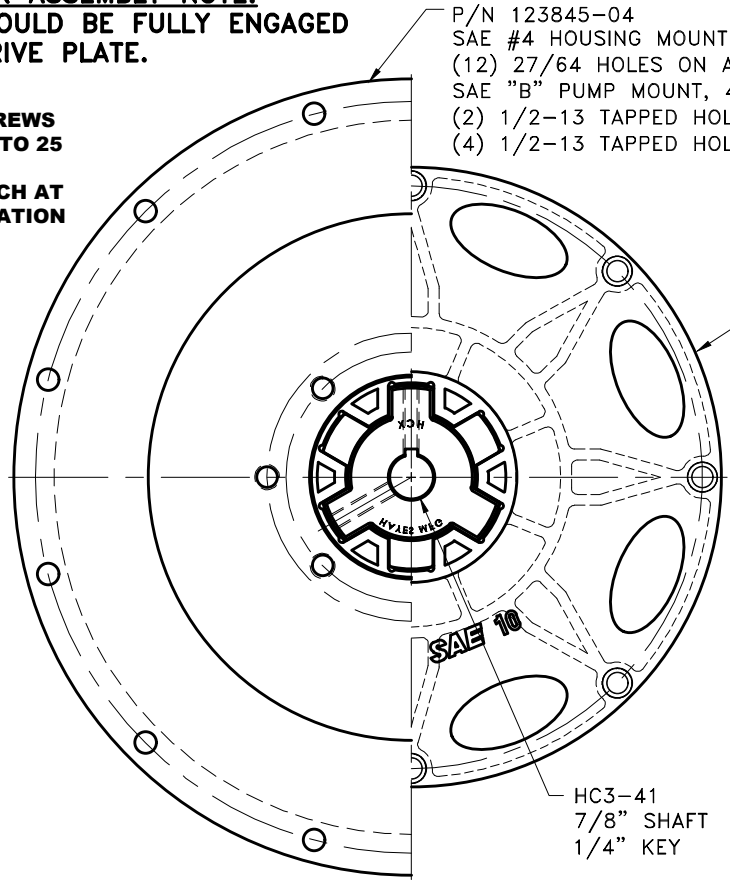
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

HAYES HEX~FLX ASSEMBLY NOTE:
METAL HUB SHOULD BE FULLY ENGAGED INTO NYLON DRIVE PLATE.



**(2) 3/8" SET SCREWS
TORQUE BOTH TO 25
FT. LBS USING
TORQUE WRENCH AT
FINAL INSTALLATION**

SEE BOX TO
POSITION HUB
NOT TO SCALE



C-010
S.A.E. 10 FIBERGLASS REINFORCED
NYLON DRIVE PLATE
(8) .416 HOLES EQ.
SPACED ON A 11.625 B.C.
"C" SERIES DRIVE

IMPORTANT INSTALLATION NOTE!!!!
**IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.**

**IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION**

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

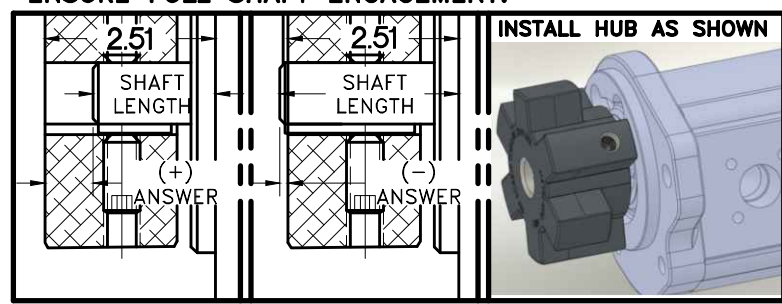
**NOTE: REMOVE HUB FROM ASSY, PRESET HUB ON SHAFT
AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS.
USING TORQUE WRENCH. SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:**

PERFORM CALCULATION BELOW:

2.51 - SHAFT LENGTH = HUB PRESET

**IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)**

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.**



**"C" SERIES TORQUE RANGE
65-175 HP**

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123845-04	PUMP MOUNT PLATE	1
2	HC3-41	C SERIES HEX~FLX HUB	1
1	C-010	SAE 10 HEX~FLX DRIVE PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.																				
	FLATNESS	DO NOT SCALE																							
	STRAIGHTNESS	DRAWING																							
	ANGULARITY	TOLERANCES UNLESS OTHERWISE SPECIFIED																							
	PERPENDICULARITY																								
	PARALLELISM																								
	CONCENTRICITY																								
	TRUE POSITION																								
	ROUNDNESS																								
	CIRCULAR RUN OUT																								
	TOTAL RUN OUT																								
	CYLINDRICITY																								
	FINISH																								
CLASS		<table border="1"> <tr> <td>MAKE: <input type="checkbox"/></td> <td>BUY: <input type="checkbox"/></td> <td>DRAWN BY</td> <td>DATE</td> <td>DRAWING NO.</td> </tr> <tr> <td></td> <td></td> <td>SIETING</td> <td>04-12-2011</td> <td>C-010-HC3-41-E024</td> </tr> <tr> <td colspan="2">DESCRIPTION</td> <td>CHECKED BY</td> <td>SCALE</td> <td>SHEET OF REV.</td> </tr> <tr> <td colspan="2"></td> <td>RJH</td> <td></td> <td></td> </tr> </table>				MAKE: <input type="checkbox"/>	BUY: <input type="checkbox"/>	DRAWN BY	DATE	DRAWING NO.			SIETING	04-12-2011	C-010-HC3-41-E024	DESCRIPTION		CHECKED BY	SCALE	SHEET OF REV.			RJH		
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DESCRIPTION		CHECKED BY	SCALE	SHEET OF REV.																					
		RJH																							



TITLE
HEX~FLX "C" SERIES 2 PIECE COUPLING

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