

MOD.BY CK1 CK2 CHANGE DESCRIPTION DATE REV A 01/17/2008 UPDATED NOTES ZS

(2) 3/8" SET SCREWS **TORQUE BOTH TO 20 FT. LBS USING TORQUE WRENCH AT FINAL INSTALLATION**

S.A.E. 10 FIBERGLASS REINFORCED NYLON DRIVE PLATE (8) .416 HOLES EQ. SPACED ON A 11.625 B.C. "C" SERIES DRIVE

IMPORTANT INSTALLATION NOTE!!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION

BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

"C" SERIES TORQUE RANGE 65-175 HP

	3 123008-		DX4 PUMP MOUNT PLTE			1			
	2	HC3-43	C SERIE		S HEX~FLX HUB			1	
	1	C-010		SAE 10 HEX~FLX DRIVE PLATE				ΓE 1	
SYMBOLS_	DET.	PART NUMBER		DESCRIPTION		ON		QT	Y.
FLATNESS STRAIGHTNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TIVE POSITION O ROUNDNESS CICIULAR RUN OUT TOTAL RUN OUT CYUNDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2' FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005		MANUFACTURING INC. ® TITLE HEX~FLX "C" SERIES 2 PIECE COUPLING						G
CLASS SAE 10	MAKE: X BUY:		DRAWN BY	DATE		RAWING NO	Э.		
DESCRIPTION 10,3,1-1/4,5/16,C4			CHECKED B			C-010-HC3-43-I			4
10,3,1-1/4,3/16,0	RJH		3	HEEI	UF	NEV.			

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO

GET HUB PRESET USE THIS EQUATION: PERFORM CALCULATION BELOW:

2.51 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.

INSTALL HUB AS SHOWN