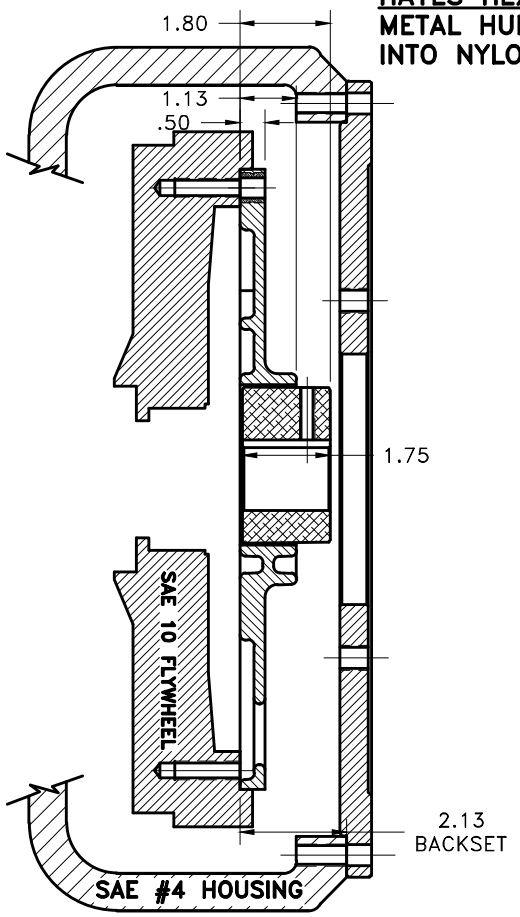
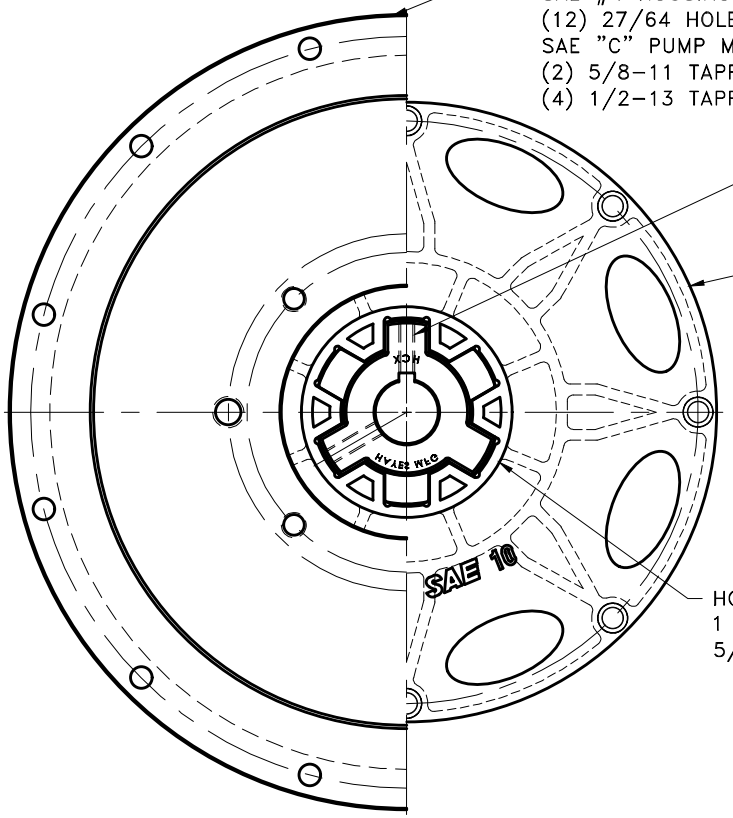
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

HAYES HEX~FLX ASSEMBLY NOTE:
METAL HUB SHOULD BE FULLY ENGAGED INTO NYLON DRIVE PLATE.





P/N 123845-09
SAE #4 HOUSING MOUNT, 14.25 PILOT
(12) 27/64 HOLES ON A 15.000 B.C.
SAE "C" PUMP MOUNT, 5.00 PILOT
(2) 5/8-11 TAPPED HOLES ON A 7.13 B.C.
(4) 1/2-13 TAPPED HOLES ON A 6.38 B.C.

(2) 3/8" SET SCREWS TORQUE BOTH TO 25 FT. LBS USING TORQUE WRENCH AT FINAL INSTALLATION

C-010
S.A.E. 10 FIBERGLASS REINFORCED
NYLON DRIVE PLATE
(8) .416 HOLES EQ.
SPACED ON A 11.625 B.C.
"C" SERIES DRIVE

HC3-43
1 1/4" SHAFT
5/16" KEY

IMPORTANT INSTALLATION NOTE!!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION

BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

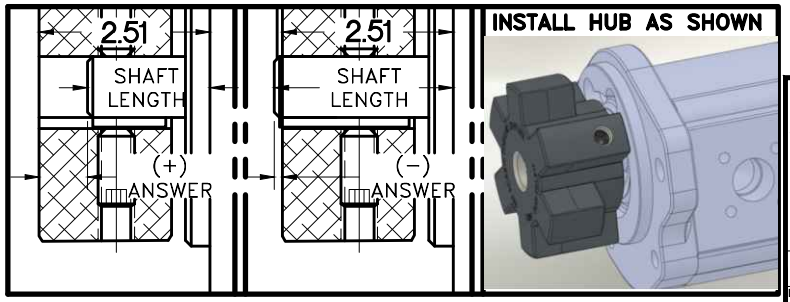
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:

2.51 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.



"C" SERIES TORQUE RANGE 65-175 HP

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123845-09	PUMP MOUNT PLTE	1
2	HC3-43	C SERIES HEX~FLX HUB	1
1	C-010	SAE 10 HEX~FLX DRIVE PLATE	1

SYMBOLS: FLATNESS, STRAIGHTNESS, ANGULARITY, PERPENDICULARITY, PARALLELISM, CONCENTRICITY, TRUE POSITION, ROUNDNESS, CIRCULAR RUN OUT, TOTAL RUN OUT, CYLINDRICITY, FINISH

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

HAYES MANUFACTURING INC. ®

TITLE: HEX-FLX PUMP DRIVE KIT

MATERIAL:

CLASS: SAE 10
MAKE: [X] BUY: [ ]
DESCRIPTION: 10,4,1-1/4x5/16,C24

DRAWN BY: SIETING
DATE: 11-01-2017
CHECKED BY:
SCALE:
DRAWING NO.: C-010-HC3-43-EX24
SHEET OF REV.

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