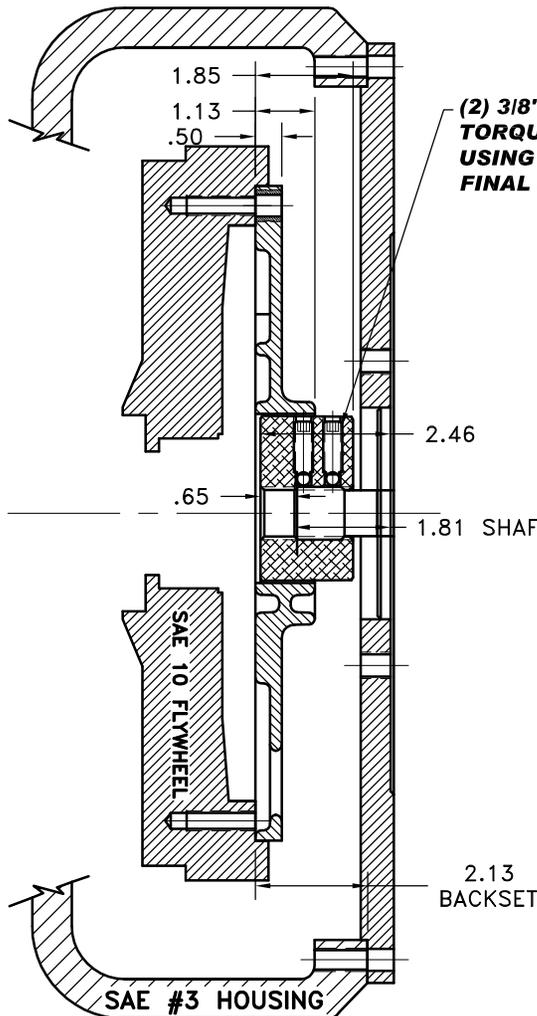
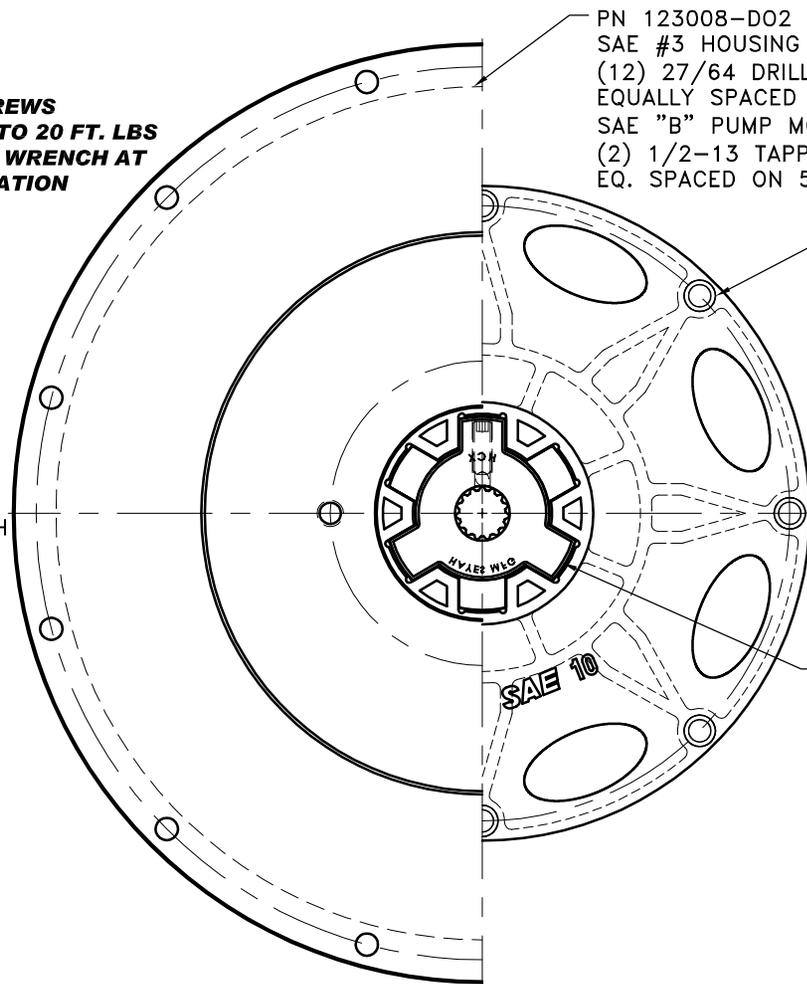


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	01/17/2008	UPDATED NOTES	ZS		



(2) 3/8" SET SCREWS
TORQUE BOTH TO 20 FT. LBS
USING TORQUE WRENCH AT
FINAL INSTALLATION

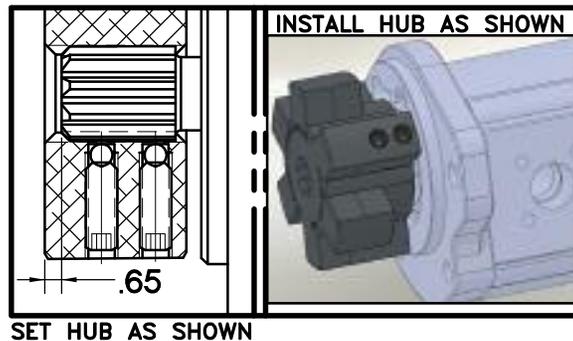


C-010
S.A.E. 10 FIBERGLASS REINFORCED
NYLON DRIVE PLATE
(8) .416 HOLES EQ.
SPACED ON A 11.625 B.C.
"C" SERIES DRIVE

HC3-89
SPLINE DATA
15 TEETH
16/32 D.P.
30° P.A.
1.016 MAJOR
SAE "B-B"

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 20 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.



**"C" SERIES TORQUE RANGE
65-175 HP**

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123008-DO2	PUMP MOUNT PLTE	1
2	HC3-89	C SERIES HEX~FLX HUB	1
1	C-010	SAE 10 HEX~FLX DRIVE PLATE	1

SYMBOLS		HAYES MANUFACTURING INC. ®	
—	FLATNESS	HAYES MANUFACTURING INC. ® TITLE HEX~FLX "C" SERIES 2 PIECE COUPLING MATERIAL	
—	STRAIGHTNESS		
—	ANGULARITY		
—	SQUARENESS		
—	PARALLELISM		
—	CONCENTRICITY		
—	TRUE POSITION		
—	ROUNDNESS		
—	CIRCULAR RUN OUT		
—	TOTAL RUN OUT		
—	CYLINDRICITY	DRAWN BY: DATE: DRAWING NO. SIETING: 04-30-07 CHECKED BY: SCALE: C-010-HC3-89-DO2 RJH: SHEET OF REV.	
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 — UNLESS OTHERWISE SPECIFIED — REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			