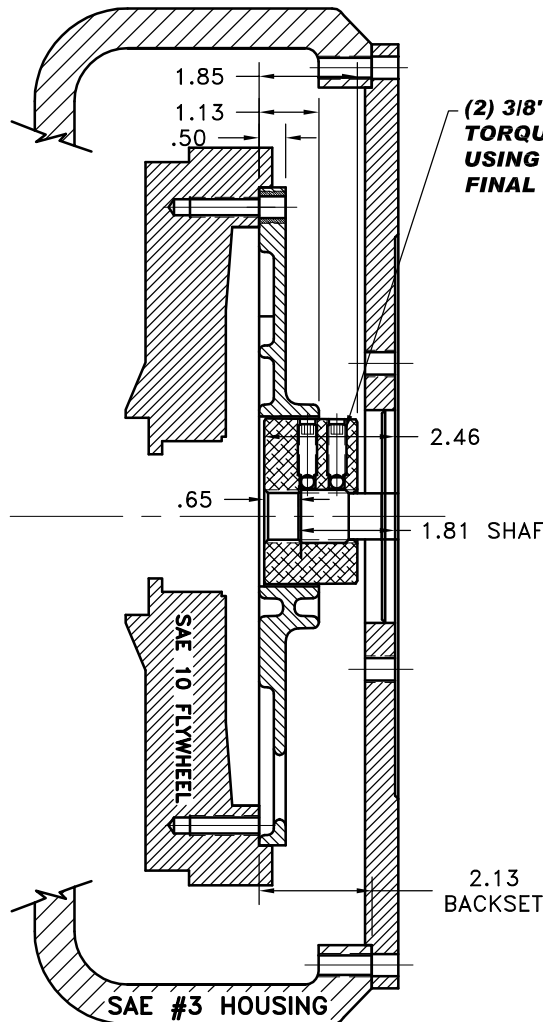
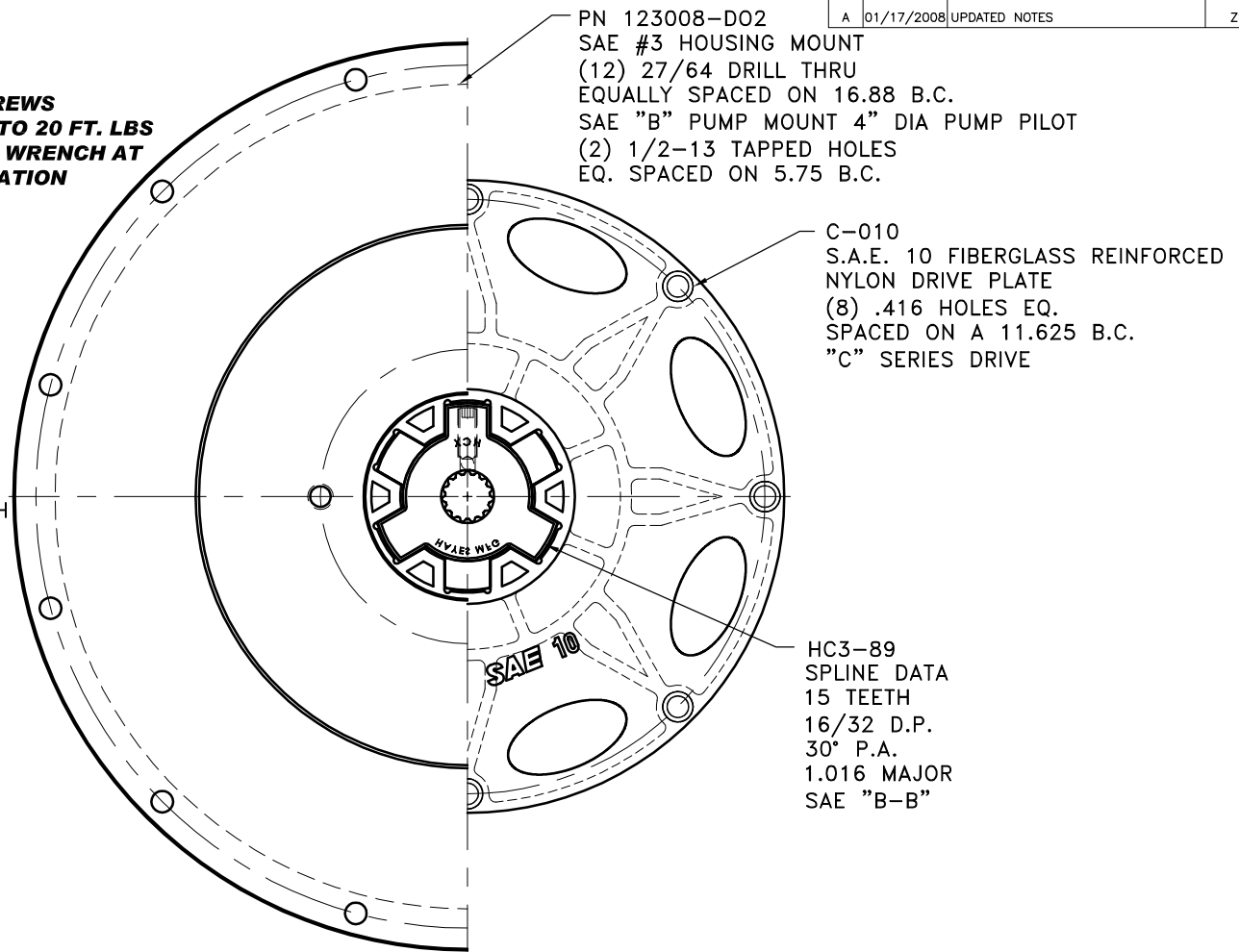


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	01/17/2008	UPDATED NOTES	ZS		



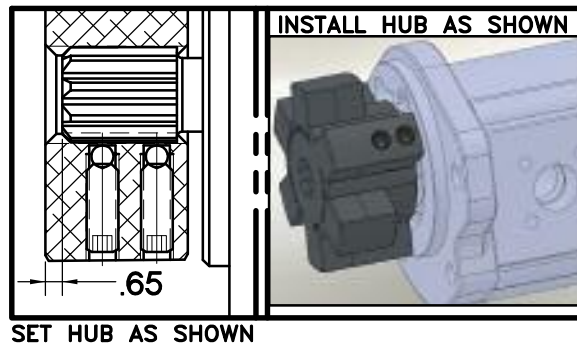
(2) 3/8" SET SCREWS
TORQUE BOTH TO 20 FT. LBS
USING TORQUE WRENCH AT
FINAL INSTALLATION



**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**














- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 20 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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**"C" SERIES TORQUE RANGE
65-175 HP**

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123008-DO2	PUMP MOUNT PLTE	1
2	HC3-89	C SERIES HEX~FLX HUB	1
1	C-010	SAE 10 HEX~FLX DRIVE PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
           	FLATNESS	DO NOT SCALE DRAWING	TOLERANCES UNLESS OTHERWISE SPECIFIED 12/31 MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 \pm .01 .000 \pm .005 .0000 \pm .0005	 HAYES MANUFACTURING INC. ®	
	STRAIGHTNESS				
	ANGULARITY				TITLE HEX~FLX "C" SERIES 2 PIECE COUPLING
	SQUARENESS				MATERIAL
	PARALLELISM				
	CONCENTRICITY				
	TRUE POSITION				
	ROUNDNESS				
	CIRCULAR RUN OUT				
	TOTAL RUN OUT				
CYLINDRICITY					
FINISH					
- UNLESS OTHERWISE SPECIFIED -		DRAWN BY	DATE	DRAWING NO.	
REMOVE FIRST THREAD ON ALL TAPPED HOLES		SIETING	04-30-07	C-010-HC3-89-DO2	
BREAK ALL SHARP CORNERS .010 TO .020		CHECKED BY	SCALE	SHEET	OF REV.
STAMP OR MARK DRAWING NO.		RJH			