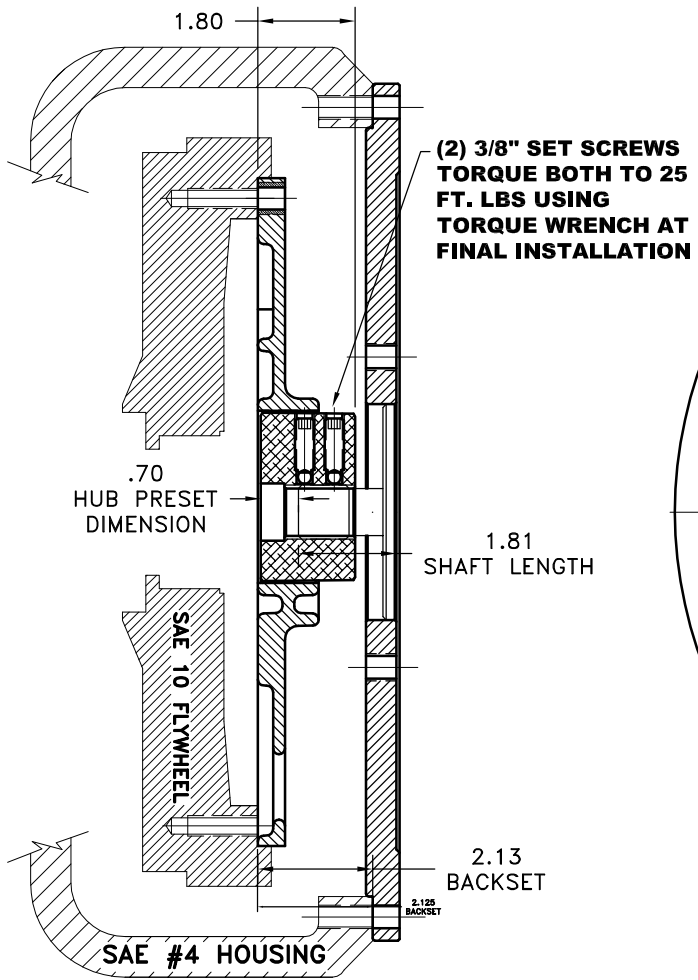


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



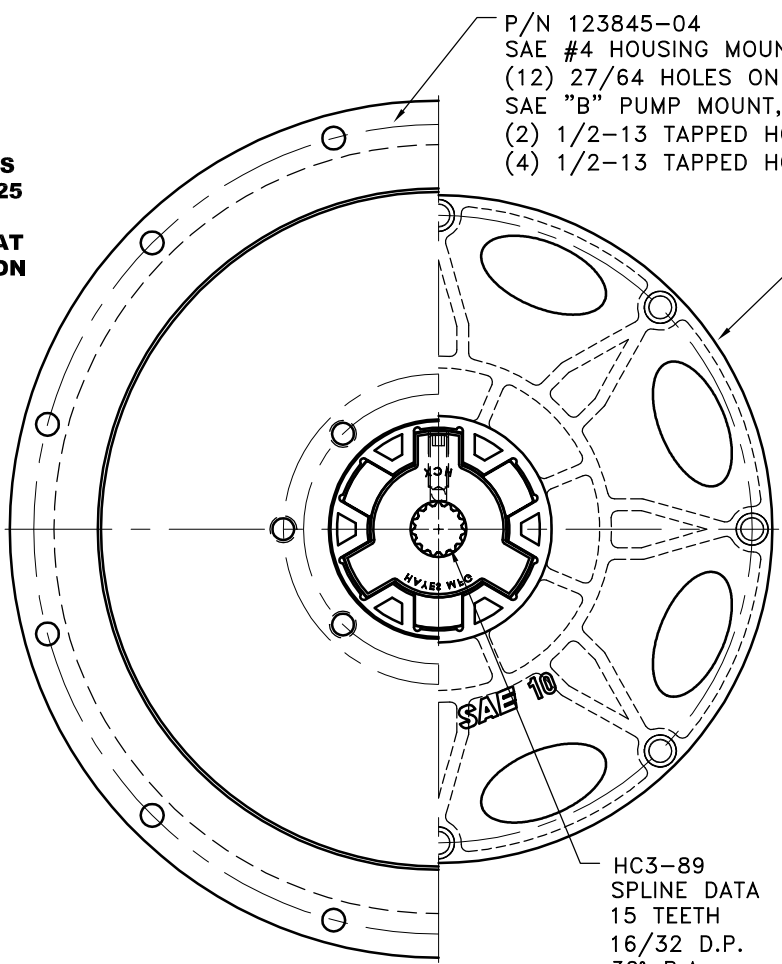
(2) 3/8" SET SCREWS
TORQUE BOTH TO 25
FT. LBS USING
TORQUE WRENCH AT
FINAL INSTALLATION

.70
HUB PRESET
DIMENSION

1.81
SHAFT LENGTH

2.13
BACKSET

SAE #4 HOUSING



P/N 123845-04
SAE #4 HOUSING MOUNT, 14.25 PILOT
(12) 27/64 HOLES ON A 15.00 B.C.
SAE "B" PUMP MOUNT, 4.00" PILOT
(2) 1/2-13 TAPPED HOLES ON A 5.75 B.C.
(4) 1/2-13 TAPPED HOLES ON A 5.00 B.C.

C-010
S.A.E. 10 FIBERGLASS REINFORCED
NYLON DRIVE PLATE
(8) .416 HOLES EQ.
SPACED ON A 11.625 B.C.
"C" SERIES DRIVE

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

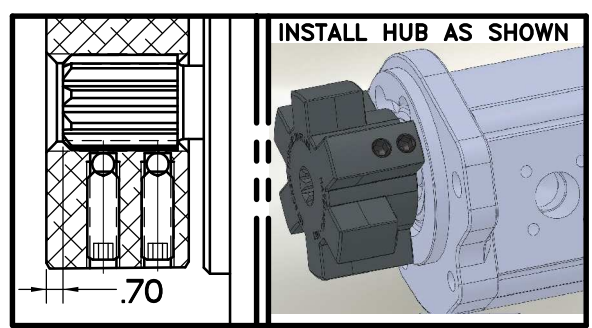
**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

HC3-89
SPLINE DATA
15 TEETH
16/32 D.P.
30° P.A.
1.000 MAJOR
SAE "B-B"

"C" SERIES TORQUE RANGE
65-175 HP

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN
SHAFT LENGTH, CONTACT FACTORY FOR
RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING
TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO
HUB, IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS (231) 879-3372.



SET HUB AS SHOWN

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FOR EXAMINATION WITHOUT OUR CONSENT.

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123845-04	PUMP MOUNT PLTE	1
2	HC3-89	C SERIES HEX~FLX HUB	1
1	C-010	SAE 10 HEX~FLX DRIVE PLATE	1

SYMBOLS		DET. PART NUMBER DESCRIPTION QTY.	
	FLATNESS		
	STRAIGHTNESS		
	ANGULARITY		
	PERPENDICULARITY		
	PARALLELISM		
	CONCENTRICITY		
	TRUE POSITION		
	ROUNDNESS		
	CIRCULAR RUN OUT		
	TOTAL RUN OUT		
	CYLINDRICITY		
	FINISH		

DO NOT SCALE DRAWING		TITLE	HEX~FLX "C" SERIES 2 PIECE COUPLING
TOLERANCES UNLESS OTHERWISE SPECIFIED		MATERIAL	
ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	CLASS MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY	DATE
	DESCRIPTION	SIETING	08-31-2011
		CHECKED BY	SCALE
		RJH	
		DRAWING NO.	C-010-HC3-89-E024
		SHEET	OF REV.