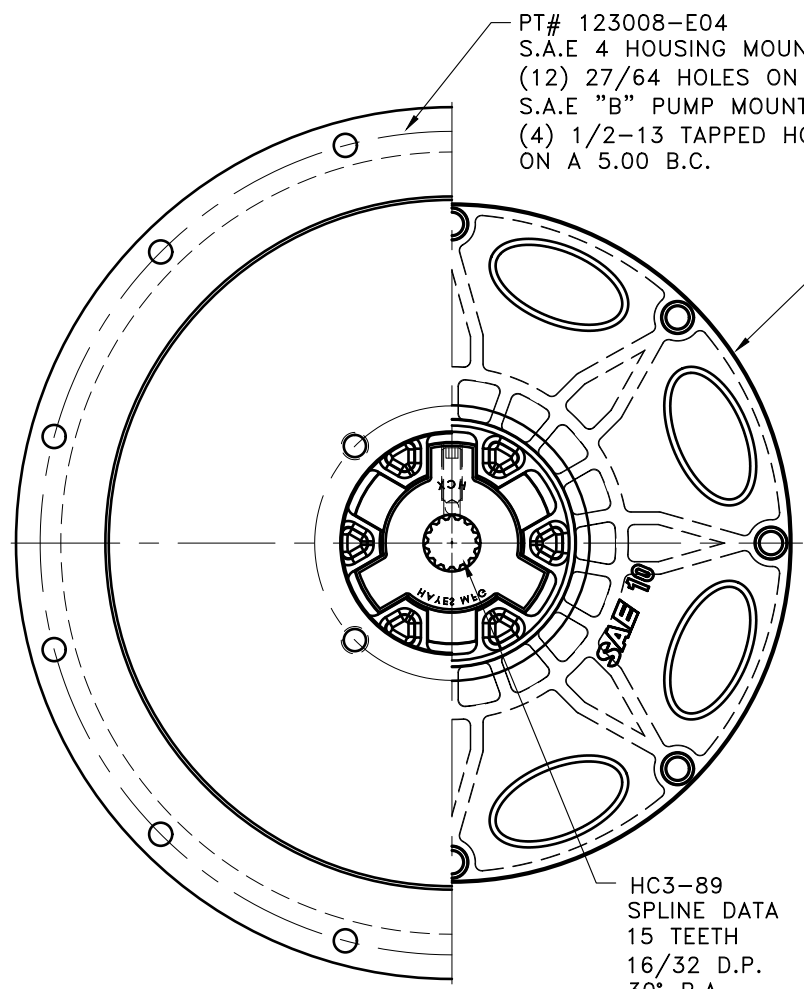
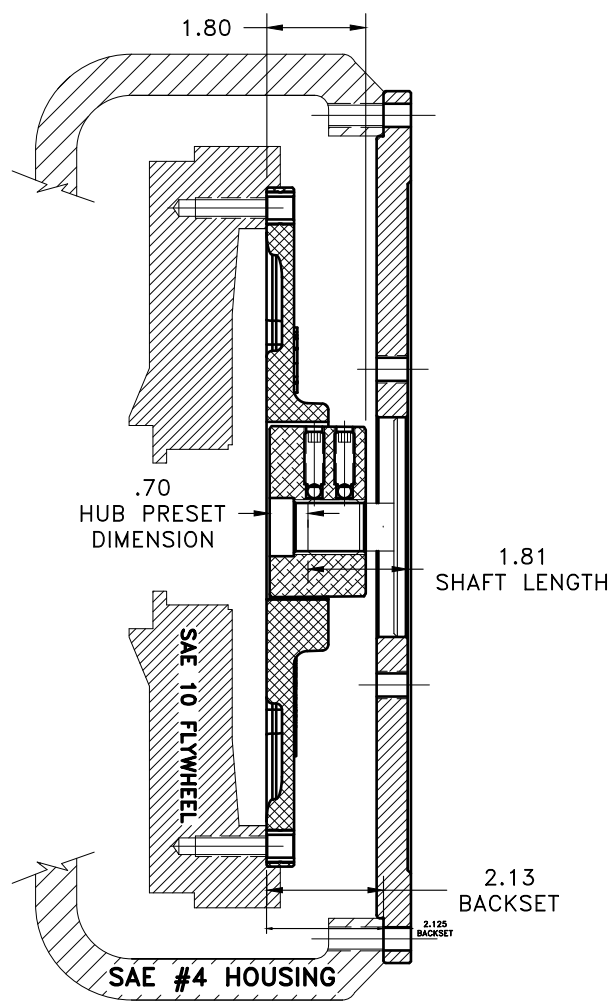


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



PT# 123008-E04  
 S.A.E 4 HOUSING MOUNT, 14.25 PILOT  
 (12) 27/64 HOLES ON A 15.00 B.C.  
 S.A.E "B" PUMP MOUNT, 4.00 PILOT  
 (4) 1/2-13 TAPPED HOLES  
 ON A 5.00 B.C.

C-010-QA  
 S.A.E. 10 FIBERGLASS REINFORCED  
 NYLON DRIVE PLATE  
 (8) .416 HOLES EQ.  
 SPACED ON A 11.625 B.C.  
 "C" SERIES DRIVE

**IMPORTANT INSTALLATION NOTE!!!!!!**  
 IMPROPER INSTALLATION OF HUB COULD CAUSE  
 PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION  
 OF METAL HUB ON PUMP SHAFT PLEASE CONTACT  
 DISTRIBUTOR OR FACTORY FOR FURTHER  
 INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY  
 TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**  
 PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR  
 ANY FURTHER QUESTIONS.

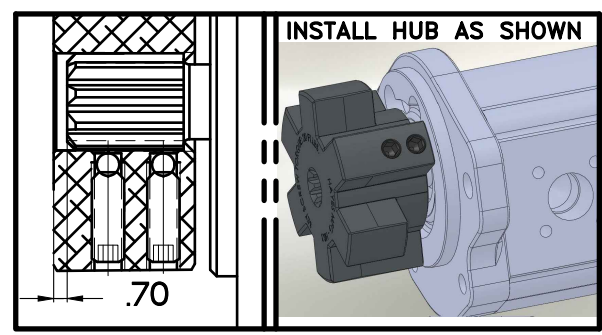
HC3-89  
 SPLINE DATA  
 15 TEETH  
 16/32 D.P.  
 30° P.A.  
 1.000 MAJOR  
 SAE "B-B"

**"C" SERIES TORQUE RANGE  
 65-175 HP**

QTY.	DESCRIPTION	PART NUMBER	DET.
1	PUMP MOUNT PLTE	123008-E04	3
1	C SERIES HEX~FLX HUB	HC3-89	2
1	SAE 10 HEX~FLX DRIVE PLATE	C-010-QA	1

**NOTE: THIS STEP IS IMPORTANT TO  
 ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.



SET HUB AS SHOWN

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
—	FLATNESS	DO NOT SCALE			
—	STRAIGHTNESS	DRAWING			
—	ANGULARITY	TOLERANCES UNLESS			
—	PERPENDICULARITY	OTHERWISE SPECIFIED			
—	PARALLELISM	MAXIMUM			
—	CONCENTRICITY	ANGLE ±1/2°			
—	TRUE POSITION	FRACTION ±1/32			
—	ROUNDNESS	DECIMAL			
—	CIRCULAR RUN OUT	TOTAL RUN OUT			
—	TOTAL RUN OUT	.00 ±.01			
—	CYLINDRICITY	.000 ±.005			
—	FINISH				
CLASS		SAE 10	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY	DATE
DESCRIPTION		10,4,15T16/32,B4		LAWSON	2-6-2020
				DESIGN LEAD	SCALE
				RJH	
				DRAWING NO.	
				C-010-HC3-89-E04	
				SHEET	OF REV.



TITLE  
**HEX~FLX "C" SERIES 2 PIECE COUPLING**

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