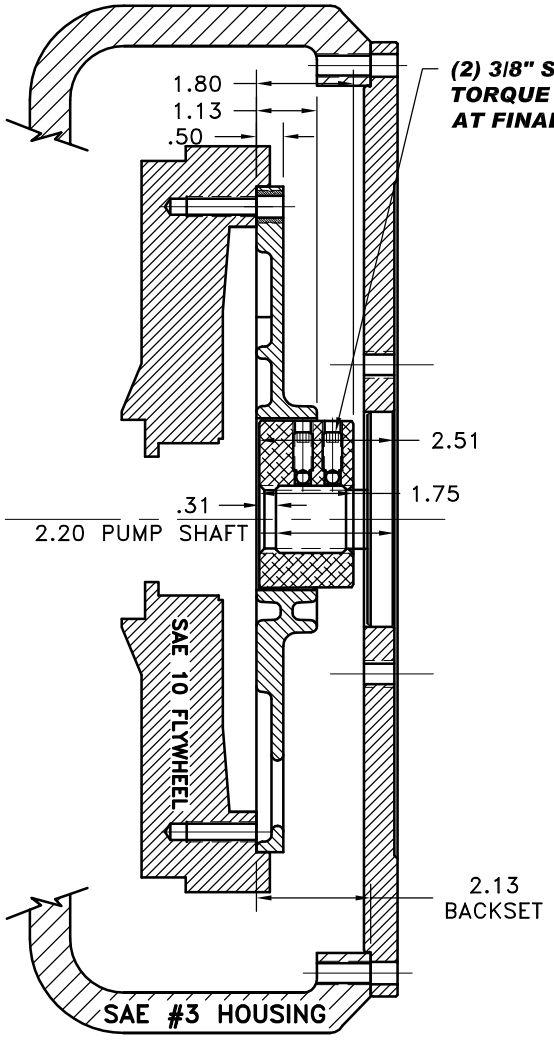
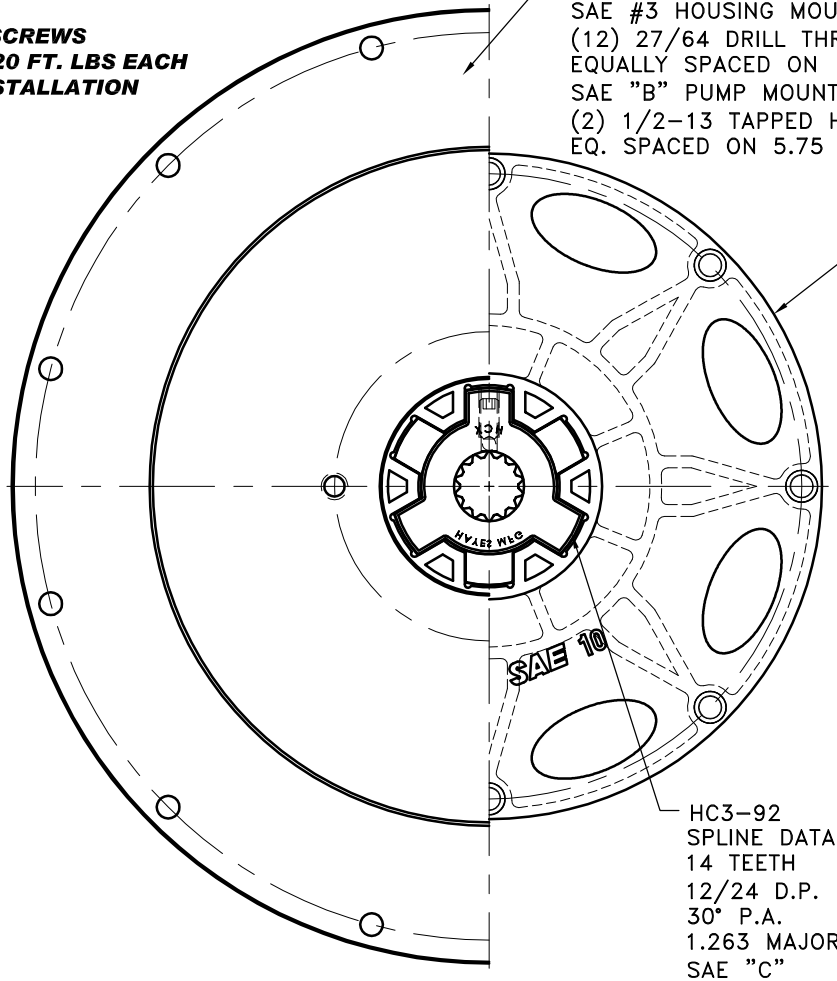
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2





IMPORTANT INSTALLATION NOTE!!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION.

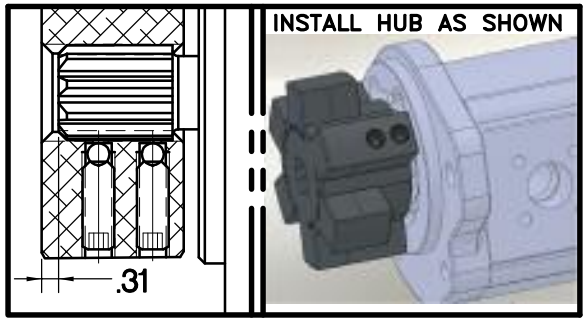
BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH .

PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

"C" SERIES TORQUE RANGE 65-175 HP

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

1) PRESET HUB ON SHAFT AS SHOWN.
2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
3) ***TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.***
4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.



SET HUB AS SHOWN

3	123008-D02	PUMP MOUNT PLATE	1
2	HC3-92	C SERIES HEX~FLX HUB	1
1	C-010	SAE 10 HEX~FLX DRIVE PLATE	1

DET.	PART NUMBER	DESCRIPTION	QTY.

SYMBOLS: FLATNESS, STRAIGHTNESS, ANGULARITY, PERPENDICULARITY, PARALLELISM, CONCENTRICITY, TRUE POSITION, ROUNDNESS, CIRCULAR RUN OUT, TOTAL RUN OUT, CYLINDRICITY, FINISH

DO NOT SCALE DRAWING

TOLERANCES UNLESS OTHERWISE SPECIFIED
125/ MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

HAYES MANUFACTURING INC. ®

TITLE: HEX~FLX "C" SERIES 2 PIECE COUPLING

MATERIAL

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

DRAWN BY	DATE	DRAWING NO.
LAWSON	1-14-09	C-010-HC3-92-D02
CHECKED BY	SCALE	SHEET OF REV.
RJH		

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