

Diagram illustrating the crankshaft assembly with dimensions and components:

- SAE #3 HOUSING
- SAE 10 FLYWHEEL
- 2.20 PUMP SHAFT
- Dimensions (inches):
 - 1.80
 - 1.13
 - .50
 - .31
 - 2.51
 - 1.75
 - 2.13 BACKSET
- (2) 3/8" S TORQUE AT FINA

123008-DX2
S.A.E 3 HOUSING MOUNT
(12) 27/64 DRILL THRU
EQUALLY SPACED ON 16.88 B.C.
S.A.E "C" PUMP MOUNT ~ 5" PUMP PILOT
(2) 5/8-11 TAPPED HOLES EQUALLY
SPACED ON 7.12 B.C.

- C-010
S.A.E. 10 FIBERGLASS REINFORCED
NYLON DRIVE PLATE
(8) .416 HOLES EQ.
SPACED ON A 11.625 B.C.
"C" SERIES DRIVE

**IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.**

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION.

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH .**
**PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

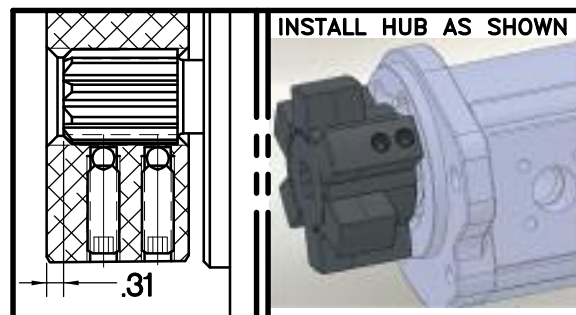
**"C" SERIES TORQUE RANGE
65-175 HP**

3	123008-DX2	PUMP MOUNT PLATE	1
2	HC3-92	C SERIES HEX~FLX HUB	1
1	C-010	SAE 10 HEX~FLX DRIVE PLATE	1

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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SET HUB AS SHOWN