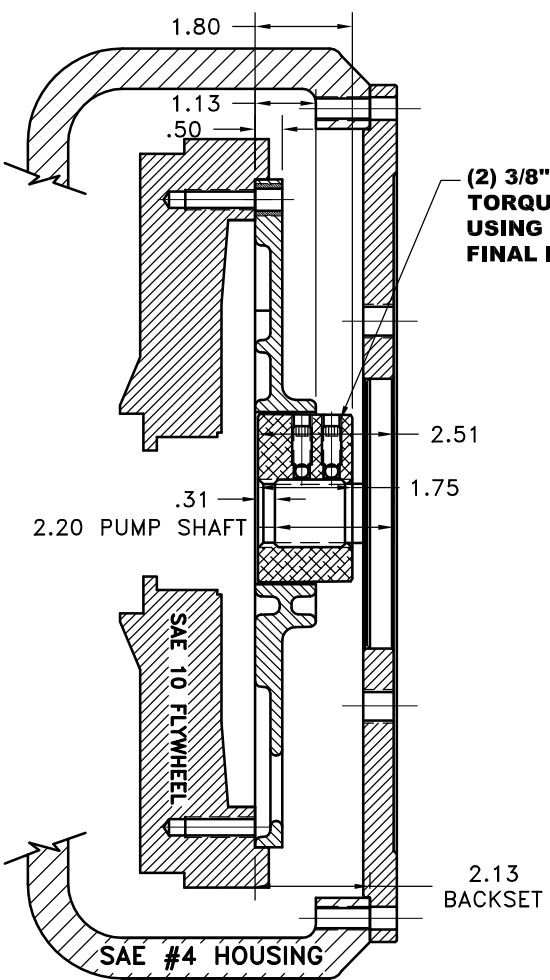
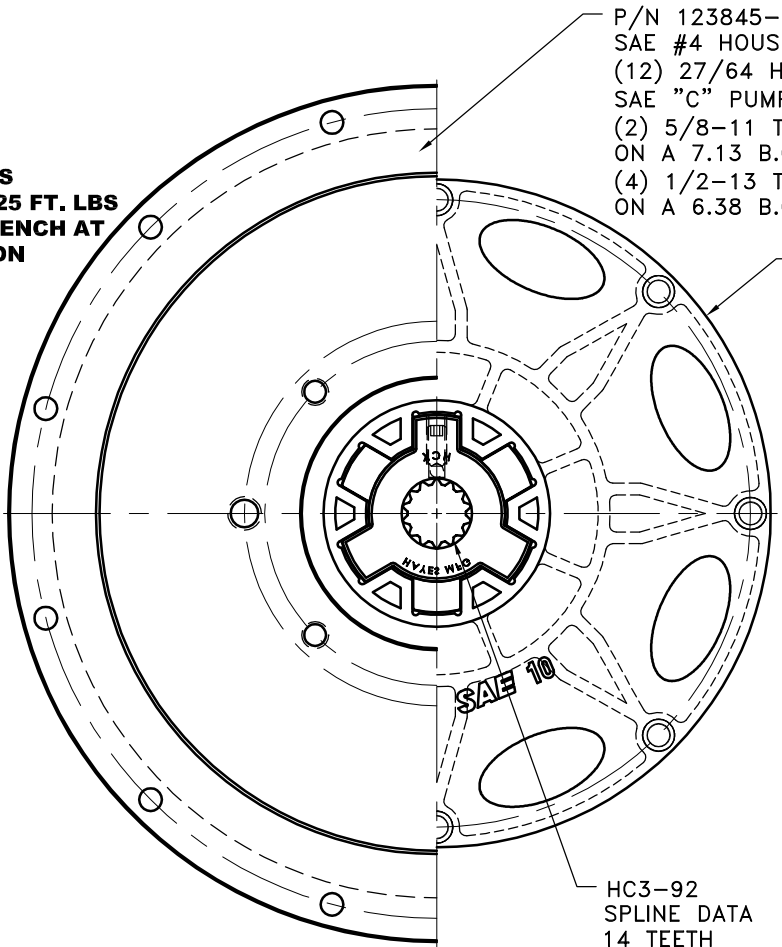


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



(2) 3/8" SET SCREWS
TORQUE BOTH TO 25 FT. LBS
USING TORQUE WRENCH AT
FINAL INSTALLATION



IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

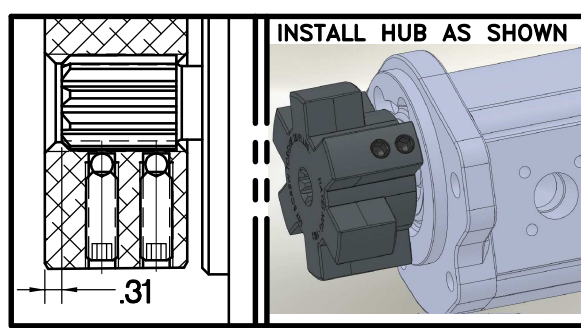
**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

**"C" SERIES TORQUE RANGE
65-175 HP**

QTY.	DESCRIPTION	PART NUMBER	DET.
1	PUMP MOUNT PLATE	123845-09	3
1	C SERIES HEX~FLX HUB	HC3-92	2
1	SAE 10 HEX~FLX DRIVE PLATE	C-010	1

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN
SHAFT LENGTH, CONTACT FACTORY FOR
RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING
TORQUE WRENCH.**
- 4) **SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO
HUB, IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS (231) 879-3372.**



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THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS ▭ STRAIGHTNESS ▭ ANGULARITY ▭ PERPENDICULARITY ▭ PARALLELISM ▭ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊙ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⌀ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE HEX~FLX "C" SERIES 2 PIECE COUPLING MATERIAL	
CLASS	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY	DATE	DRAWING NO.
DESCRIPTION		SIETING	05-10-2010	C-010-HC3-92-EX24
		CHECKED BY	SCALE	SHEET OF REV.
		RJH		