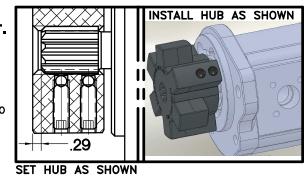


## NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING **TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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## "C" SERIES TORQUE RANGE 65-175 HP

MOD.BY CK1 CK2

	3	123008-	-EX2	PUMP MOUNT PLATE				1	
	2	HC3-94	C SERIES HEX~FLX HUB				1		
	1	C-010		SAE	10 HEX~	FLX DRIVE	E PLAT	E :	1
SYMBOLS  FLATNESS STRAGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM OCONCENTRICITY THUE POSITION OR OUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH F	DET.	PART NUMBER		DESCRIPTION			Q	TY.	
		NOT SCALE DRAWING			HA	750			
	OTHERN	NCES UNLESS VISE SPECIFIED MAXIMUM							
	AN	GLE ±1/2° TION ±1/32 DECIMAL	HEX~FLX "C" SERIES 2 PIECE COUPLING						
	.0	00 ±.01 00 ±.005 00 ±.0005	MATERIAL						
CLASS	MAKE:	□ BUY: □	DRAWN BY	[	DATE	DRAWING N	10.		
DESCRIPTION			SIETING	_	04-14-201	<sup>4</sup> C-010-	C-010-HC3-94		(2
DESCRIPTION			RJH	Y	SCALE	SHEET	OF .	REV.	